

 **BOEING**
COMPONENT
MAINTENANCE MANUAL

TO: ALL HOLDERS OF MAIN LANDING GEAR SUPPORT BEAM ASSEMBLY COMPONENT MAINTENANCE
MANUAL 57-54-13

REVISION NO. 10 DATED MAR 01/04

HIGHLIGHTS

All data that was in 767 CMM 57-54-11 is included in this manual 57-54-13.

Pages which have been added or revised are outlined below together with the highlights of the revision. Remove and insert the affected pages as listed and enter Revision No. and date on the Record of Revision Sheet.

CHAPTER/SECTION

AND PAGE NO.

DESCRIPTION OF CHANGE

REPAIR 3-1

Added clarifications and updated callouts.

605-608

REPAIR 4-1

603

REPAIR 15-1

601

REPAIR 3-1

Changed radius callouts at the flange.

607

REPAIR 14-1

Moved a lube groove dimension.

605

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HIGHLIGHTS

01.1

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MAIN LANDING GEAR SUPPORT BEAM ASSEMBLY

PART NUMBERS 113T1101-39,-40,-51 THRU -58,
-63,-64,-67,-68,-75,
-76,-81,-82,-89,-90,
-103 THRU -106,
-111 THRU -118,-125,
-126,-129 THRU -132,
-145,-146,-149 THRU
-152

COMPONENT MAINTENANCE MANUAL
WITH
ILLUSTRATED PARTS LIST

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TITLE PAGE

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REVISION RECORD

- Retain this record in front of manual. On receipt of revision, insert revised pages in the manual, and enter revision number, date inserted and initial.

REVISION NUMBER	REVISION DATE	DATE FILED	BY	REVISION NUMBER	REVISION DATE	DATE FILED	BY



TEMPORARY REVISION AND SERVICE BULLETIN RECORD

BOEING SERVICE BULLETIN	BOEING TEMPORARY REVISION	OTHER DIRECTIVE	DATE OF INCORPORATION INTO MANUAL
57-0011 32-0117		PRRB10118 PRRB10118-1 PRRB10145 PRRB10031 PRRB10450 PRRB11068 PRRB13068K PRRC12050	JUL 10/82 JUL 10/82 JUL 10/82 JUL 10/82 JAN 10/83 JAN 10/85 JUL 01/99 JAN 10/87 JUN 01/96

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TR & SB RECORD

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1053	MAR 01/03	01.1	1080O	MAR 01/03	01.1
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1080X	MAR 01/03	01.1	1084J	MAR 01/03	01.1
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1082I	MAR 01/03	01.1			
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1082V	MAR 01/03	01.1			
1082W	MAR 01/03	01.1			
1082X	MAR 01/03	01.1			
1082Y	MAR 01/03	01.1			
1082Z	MAR 01/03	01.1			
1083	MAR 01/03	01.1			
1084	MAR 01/03	01.1			
1084A	MAR 01/03	01.1			
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* [1] Special instructions not required. Use standard industry practices.

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INTRODUCTION

The instructions in this manual provide the information necessary to perform maintenance functions ranging from simple checks and replacement to complete shop-type repair.

This manual is divided into separate sections:

- | | |
|--|------------------------------|
| 1. Title Page | 4. List of Effective Pages |
| 2. Record of Revisions | 5. Table of Contents |
| 3. Temporary Revision &
Service Bulletin Record | 6. Introduction |
| | 7. Procedures & IPL Sections |

Refer to the Table of Contents for the page location of applicable sections. An asterisked flagnote *[] in place of the page number indicates that no special instructions are provided since the function can be performed using standard industry practices.

The beginning of the REPAIR section includes a list of the separate repairs, a list of applicable standard Boeing practices, and an explanation of the True Position Dimensioning symbols used.

An explanation of the use of the Illustrated Parts List is provided in the Introduction to that section.

All weights and measurements used in the manual are in English units, unless otherwise stated. When metric equivalents are given they will be in parentheses following the English units.

Design changes, optional parts, configuration differences and Service Bulletin modifications create alternate part numbers. These are identified in the Illustrated Parts List (IPL) by adding an alphabetical character to the basic item number. The resulting item number is called an alpha-variant. Throughout the manual, IPL basic item number references also apply to alpha-variants unless otherwise indicated.

Verification:

Assembly March 17/82

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INTRODUCTION

01

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MAIN LANDING GEAR SUPPORT BEAM ASSEMBLY

DESCRIPTION AND OPERATION

1. Description and Operation

A. The main landing gear support beam assembly includes an aluminum alloy bonded beam assembly, side strut swivel support assembly, and support fittings. The support beam assembly attaches the main landing gear trunnion to the airplane structure.

B. Leading Particulars (Approximate)

Length -- 160 inches

Width -- 40 inches

Height -- 30 inches

Weight -- 565 pounds

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DISASSEMBLY

1. Use standard industry practices for disassembly of this component, and additional procedures in following steps.
2. Note thickness and locations of washers (60, 65, 70, 75, IPL Fig. 1) for reference during assembly.
3. Note thickness of shims (260, 335, 470, 575, 620) for reference during assembly.

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DISASSEMBLY

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CHECK

1. Check all parts for obvious defects in accordance with standard industry practices.
2. Magnetic particle check per 20-20-01 -- (IPL Fig. 1) Bolt (138A), pin (25, 25A).
3. Penetrant check per 20-20-02 -- (IPL Fig. 1) Plate (10, 10A), fittings (211, 212, 275, 280, 360A, 365A, 420, 421, 423, 424, 445, 490, 495, 520, 523, 550, 551, 552, 553, 585, 590, 630, 635, 825A, 830A), swivel (195, 200), support links (120, 125, 127).
4. Ultrasonic check -- Beams (690 thru 690E, 695, IPL Fig. 1).

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CHECK

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REPAIR – GENERAL1. Content

- A. Repair, refinish and replacement procedures are included in separate repair sections as follows:

<u>P/N</u>	<u>NAME</u>	<u>REPAIR</u>
113T1126-7 thru -10	FITTING ASSY	1-1
113T1101-43,-44, -45,-46,-47,-48 -71,-72,-79,-80, -85,-86,-93,-94	BEAM ASSY	2-1
113T1110	SIDE STRUT SWIVEL SUPPORT ASSY	3-1
113T1112	ATTACH FITTING ASSY	4-1
113T1120	FITTING ASSY	5-1
113T1131	FITTING ASSY	5-1
113T1121	FITTING ASSY	6-1
113T1132	FITTING ASSY	6-1

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113T1122	FITTING ASSY	7-1
113T1123	FITTING ASSY	8-1
113T1125-13,-14	FITTING ASSY	9-1
113T1125-9,-10	FITTING ASSY	10-1
113T1005	FITTING ASSY	11-1
113T1126-3,-19, -21,-22	FITTING ASSY	12-1
113T1161	FITTING ASSY	13-1
113T1141	SUPPORT LINK ASSY	14-1
113T1144-6,-8,-14	BOLT OR PIN ASSY	15-1
113T1165	ANGLE ASSY	16-1
- -	MISCELLANEOUS PARTS REFINISH	17-1
113T1144-1,-11 -12,-13,-15	PIN	18-1

2. Standard Practices

- A. Refer to these standard practices, as applicable, for details of procedures in individual repairs.

20-00-00	Introduction
20-10-01	Repair and Refinish of High Strength Steel Parts
20-10-04	Grinding of Chrome Plated Parts
20-10-09	Machining of Copper Beryllium Alloys
20-20-02	Penetrant Methods of Inspection
20-30-02	Stripping of Protective Finishes
20-30-03	General Cleaning Procedures
20-42-05	Bright Cadmium Plating
20-41-01	Decoding Table for Boeing Finish Codes
20-41-02	Application of Chemical and Solvent Resistant Finishes
20-42-03	Hard Chrome Plating
20-42-05	Bright Cadmium Plating
20-43-01	Chromic Acid Anodizing
20-44-02	Temporary Protective Coatings
20-50-03	Bearing and Bushing Replacement
20-50-19	General Sealing
20-60-02	Finishing Materials
20-60-03	Lubricants
20-60-04	Micellaneous Materials
20-70-01	Protection, Storage, and Handling of Airplane Components

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3. Materials

NOTE: Equivalent substitutes can be used.

- | A. Enamel -- BMS 10-60, BAC707 gray gloss (SOPM 20-60-02)
- | B. Grease -- BMS 3-33 or MIL-G-23827 (SOPM 20-60-03)
- | C. Grease -- BMS 3-24 (SOPM 20-60-03)
- | D. Primer -- BMS 10-11, type 1 (SOPM 20-60-02)
- | E. Sealant -- BMS 5-95 (SOPM 20-60-04)

4. Dimensioning Symbols

- | A. Standard True Position Dimensioning Symbols used in applicable repair procedures are shown in SOPM 20-00-00.

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FITTING ASSEMBLY – REPAIR 1-1

113T1126-7 THRU -10

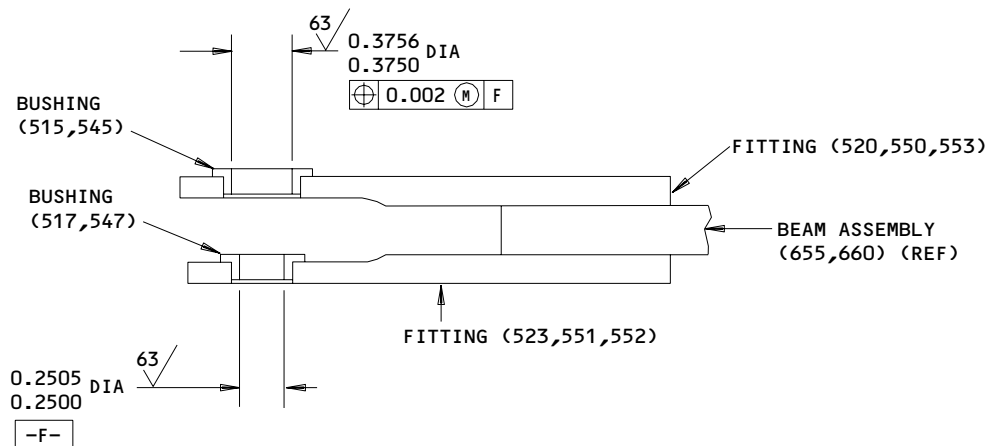
NOTE: Refer to REPAIR-GEN for list of applicable standard practices. See IPL Fig. 1 for item numbers.

1. Bushing Replacement (Fig. 601)

- A. Remove the old bushings.
- B. Install replacement bushings (515, 517, 545, 547, 640) by the shrink-fit method of SOPM 20-50-03 with wet BMS 5-95 sealant.
- C. Machine the bores of the bushings (515, 517, 545, 547) to design dimensions and finish.
- D. Fillet seal around the flanges of the bushings with BMS 5-95 sealant.

2. Refinish

- A. Fittings (520, 523, 550, 551, 552, 553) -- Chromic acid anodize and apply BMS 10-11, type 1 primer (F-18.13) all over, but no primer in holes. Material: Al alloy.



ITEM NUMBERS REFER TO IPL FIG. 1
 ALL DIMENSIONS ARE IN INCHES

113T1126-7 Thru -10
 Fitting Bushing Replacement
 Figure 601

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BEAM ASSEMBLY – REPAIR 2-1

113T1101-43 thru -48, -71, -72, -79, -80, -85, -86, -93, -94

NOTE: Refer to REPAIR-GEN for a list of applicable standard practices. Refer to IPL Fig. 1 for item numbers. For repair of surfaces which is only replacement of the original finish, refer to Refinish instruction in Fig. 601.

1. Bushing Replacement (665, 670, 675, 680A, 685)

A. Remove the old bushings.

NOTE: Special oversize equivalents of bushings (675, 680A) are available through Boeing Spares. These bushings have thicker flanges and larger diameters to go with the repairs at the related hole. See Fig. 604, 605 for details.

NOTE: Tool kit BOF A0GT00L767LG6035 is available for repair of the bushings (675, 680A). The rework kit gives a procedure and equipment for hole repair and bushing removal/replacement.

B. If you find defects on the hole surfaces, refer to par. 2. for repair instructions.

C. Install replacement bushings (665, 670, 685) by the shrink-fit method (SOPM 20-50-03) with BMS 5-95 sealant.

D. Install replacement bushing (680A) by the shrink fit method (SOPM 20-50-03) with BMS 3-27 compound. Make sure the gap between the bore chamfer and the bushing flange radius is filled with compound.

E. Machine bores of bushings (665, 670, 680A, 685) to dimensions shown (Fig. 601).

F. Install replacement bushing (675) after you machine bushing (680A). Install it by the shrink-fit method (SOPM 20-50-03) with BMS 3-27 corrosion preventive compound. Make sure the gap between the bore chamfer and the bushing flange radius is filled with compound.

G. Machine the bore of bushing (675) to dimensions shown (Fig. 601).

H. Fillet seal around the flanges of the bushings with BMS 5-95 sealant.

2. Lug Faces and Holes (Fig. 601)

NOTE: Tool kit BOF A0GT00L767LG6035 is available for repair of the hole for bushings (675, 680A). The rework kit gives a procedure and equipment for hole repair and bushing removal/replacement.

A. Machine as required, within repair limits, to remove defects.

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- B. Penetrant examine the machined surfaces.
- C. Shot peen as indicated.
- D. Chemical treat the surfaces.
- E. Make oversize bushings (Fig. 602) as necessary to adjust for the material removed in step A.

NOTE: Special oversize equivalents of bushings (675, 680A) are available through Boeing Spares. These bushings have thicker flanges and larger diameters to go with the repairs at the related hole. See Fig. 604, 605 for details.

- F. Install the bushings per par. 1.C. thru 1.G. above.

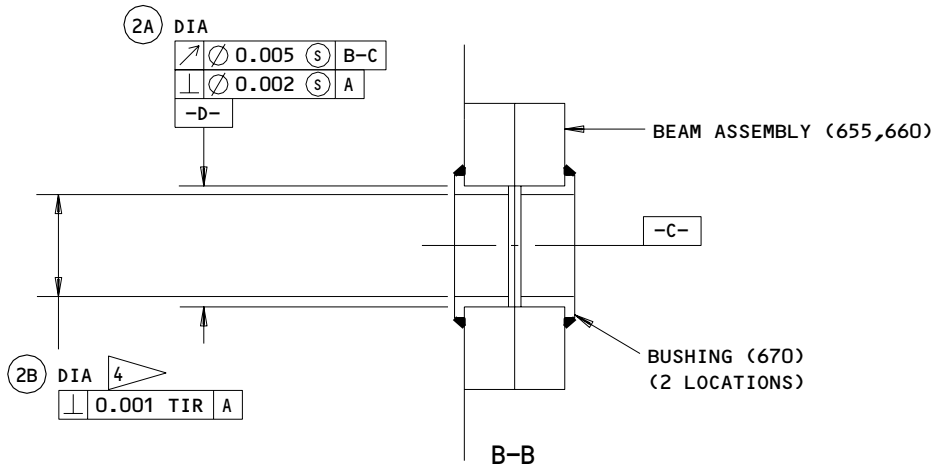
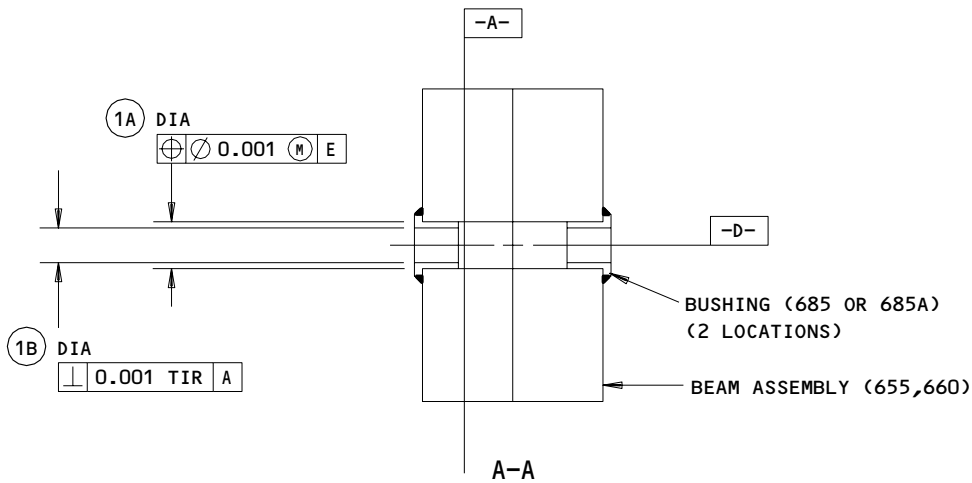
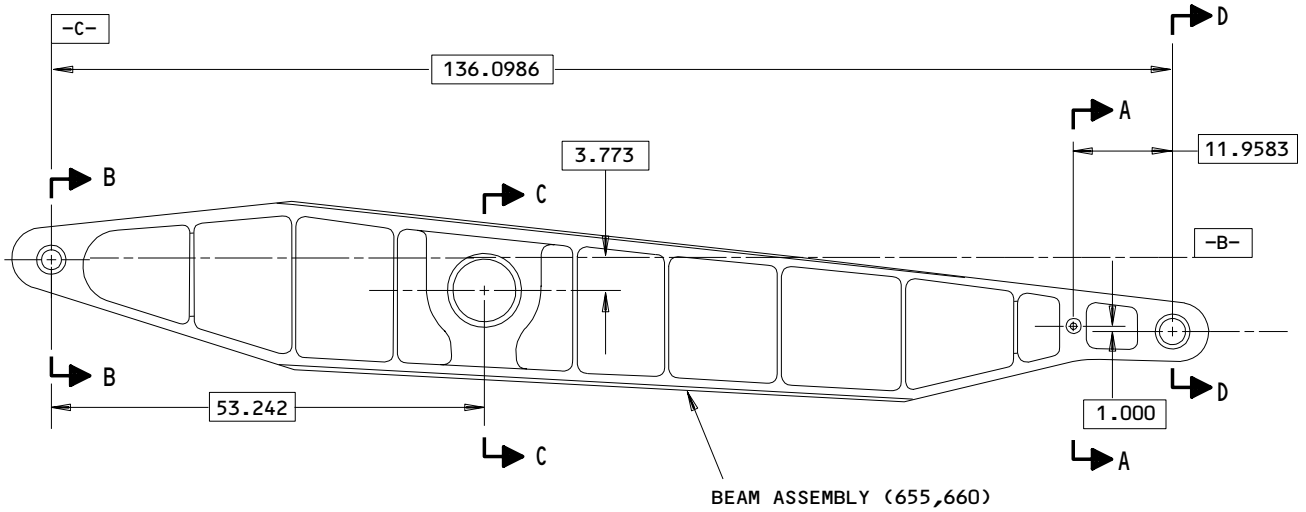
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113T1101-43 thru -48,-71,-72,-79,-80,-85,-86,-93,-94
 Beam Repair and Refinish
 Figure 601 (Sheet 1)

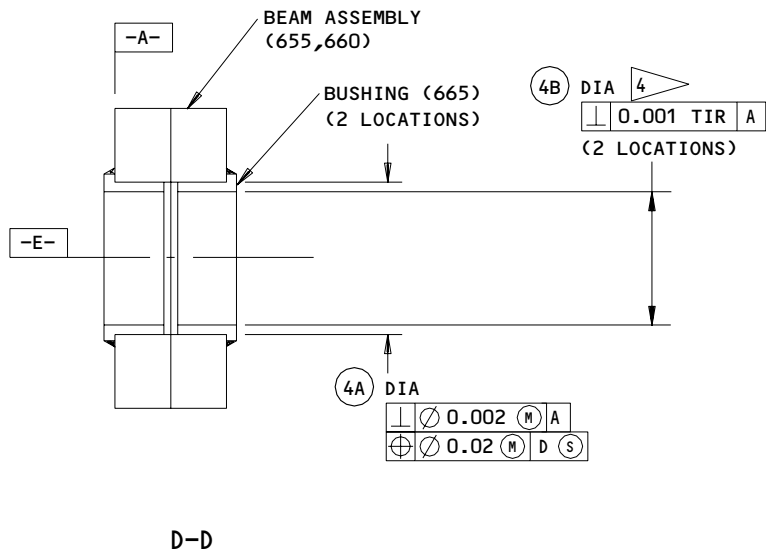
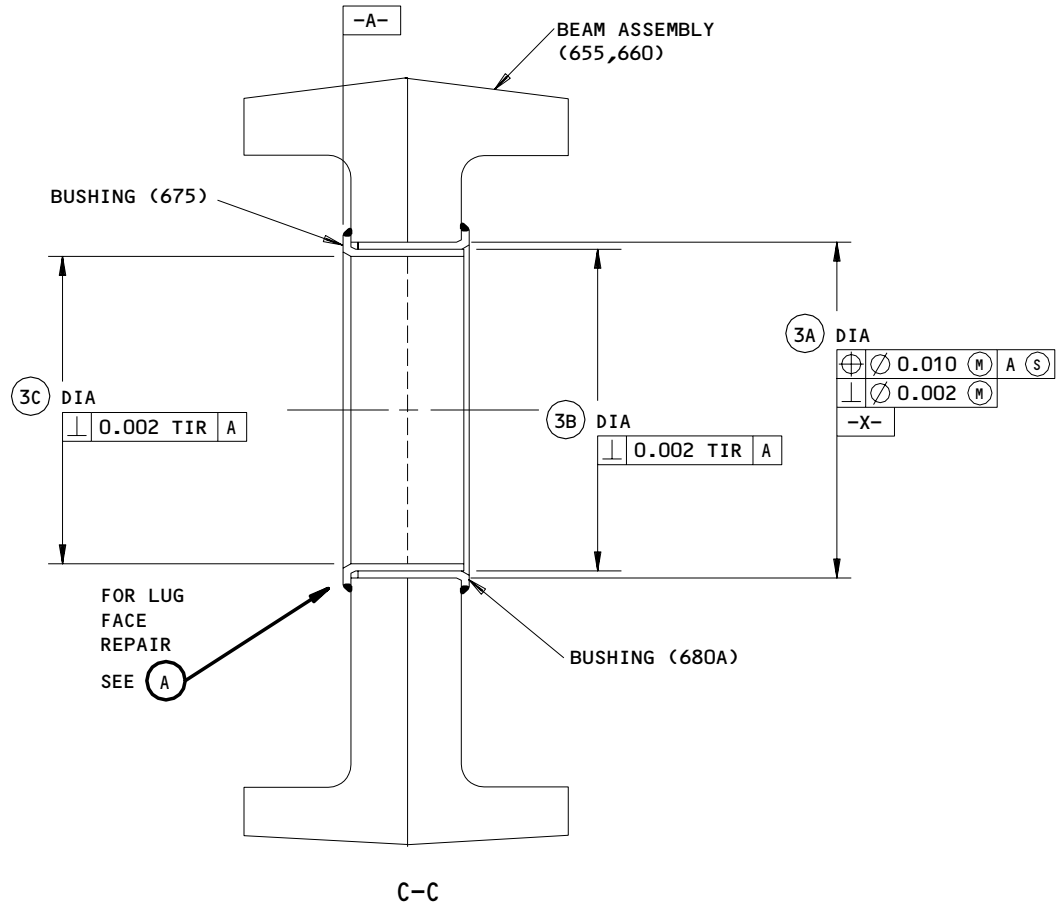
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 Beam Repair and Refinish
 Figure 601 (Sheet 2)

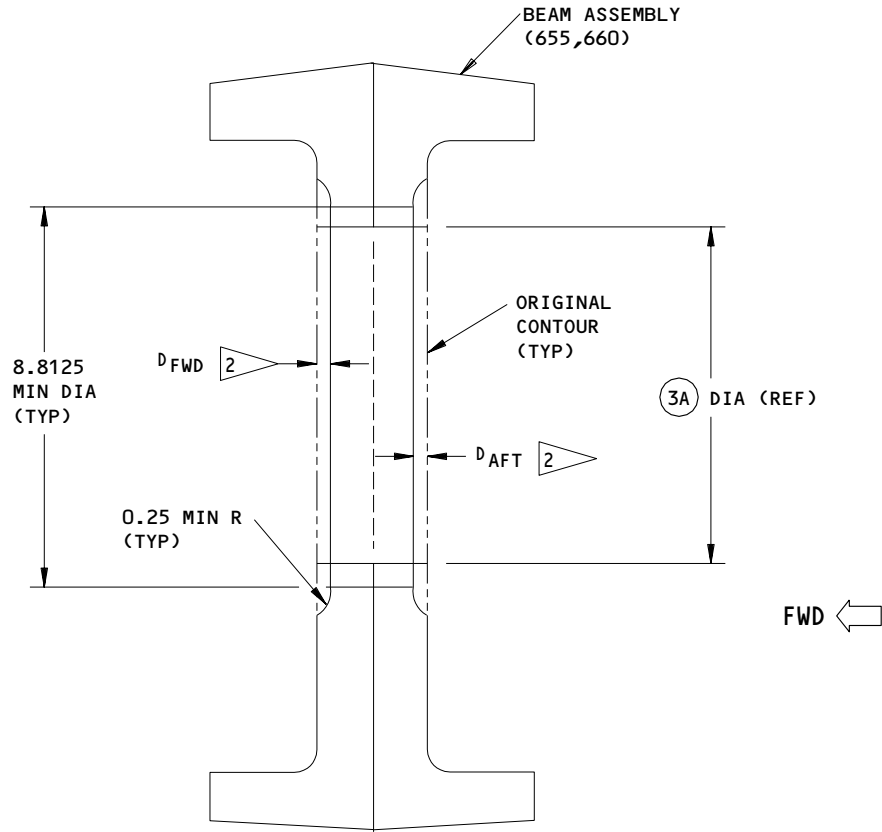
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LUG SPOTFACE REPAIR

(A)

113T1101-43 Thru -48,-71,-72,-79,-80,-85,-86,-93,-94
Beam Repair and Refinish
Figure 601 (Sheet 3)








57-54-13

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



01.1

	1A	1B	2A	2B	3A	3B	3C	4A	4B
DESIGN DIM	1.1883 1.1876	1.0050 0.9995	3.2210 3.2200	2.8235 2.8215 	8.2512 8.2500	8.0015 8.0000	7.7515 7.7500	3.6810 3.6800	3.3440 3.3420 
REPAIR LIMIT	1.2483 	---	3.2810 	---	8.3762  	---	---	3.7410 	---

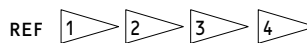
REFINISH

BEAMS (690,695)--CHROMIC ACID ANODIZE AND APPLY PRIMER BMS 10-11, TYPE 1 (F-18.13). MAKE SURE LUBE PASSAGES ARE CLEAR.

FOR REPAIRS, CHEMICAL TREAT (F-17.10) THE BORE. CHEMICAL TREAT (F-17.10) AND APPLY BMS 10-11 TYPE 1 PRIMER (F-20.02) ON BARE SURFACES AROUND THE HOLE. MAKE SURE LUBE PASSAGES ARE CLEAR.

-  LIMIT FOR INSTALLATION OF OVERSIZE BUSHINGS (FIG. 602 AND ON)
-  TOTAL OF SPOTFACE DEPTHS ($D_{AFT} + D_{FWD}$) ≤ 0.10
-  DO NOT INCREASE THIS DIAMETER MORE THAN 0.020 PER CUT
-  BEFORE YOU MACHINE THESE BUSHING BORES TO FINAL SIZE, FILL ALL LUBE PASSAGES WITH BMS 3-33 OR MIL-G-23827 GREASE. AFTER THE HOLES ARE AT FINAL SIZE, PUMP MORE GREASE THROUGH THE PASSAGES TO PUSH OUT ALL UNWANTED MATTER.

REPAIR



125/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

BREAK SHARP EDGES
 PENETRANT EXAMINE (SOPM 20-20-02)

SHOT PEEN: 0.023-0.055 SHOT SIZE
 0.014 A2 INTENSITY

MATERIAL: AL ALLOY

ITEM NUMBERS REFER TO IPL FIG. 1

ALL DIMENSIONS ARE IN INCHES

113T1101-43 Thru -48,-71,-72,-79,-80,-85,-86,-93,-94
 Beam Repair and Refinish
 Figure 601 (Sheet 4)

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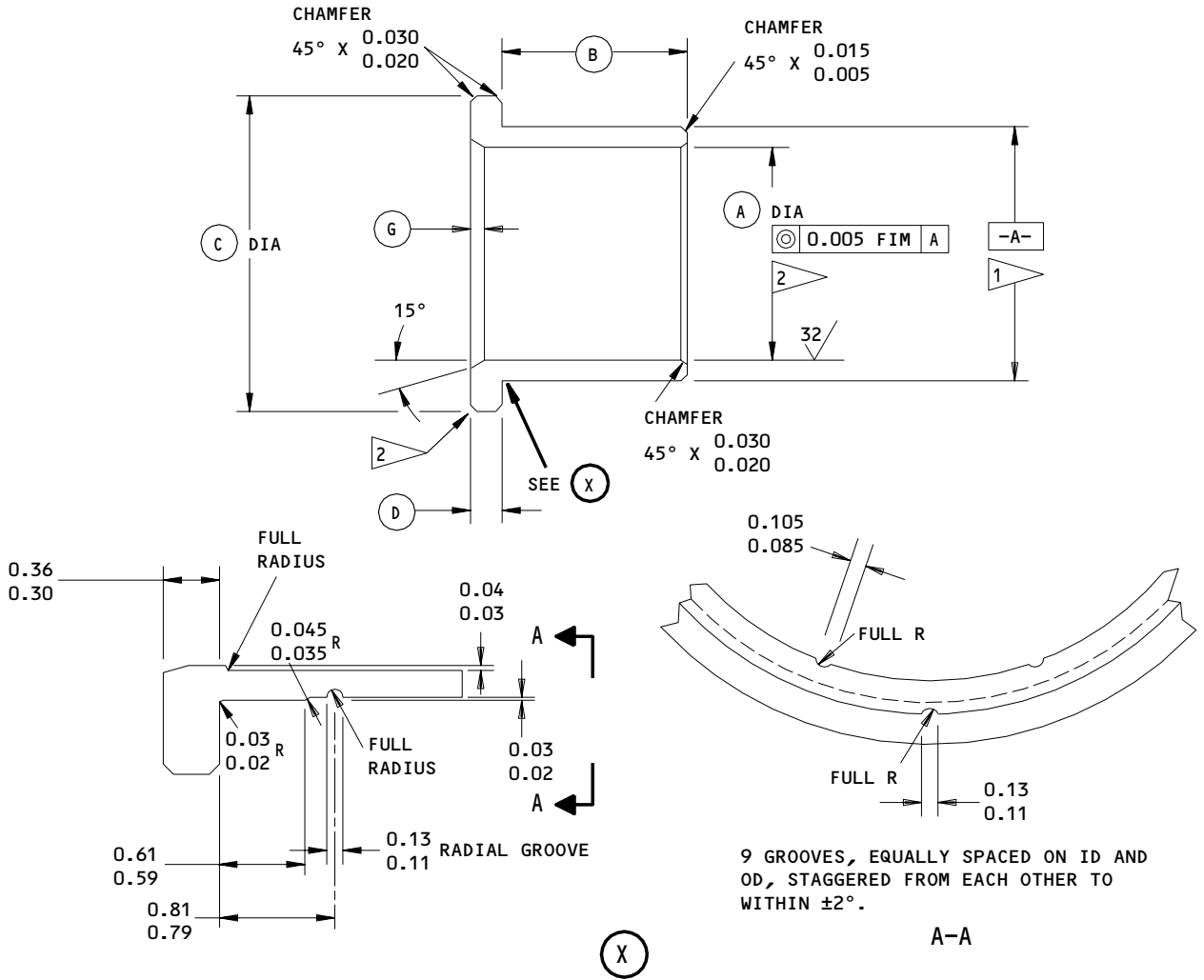
REPAIR 2-1

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BOEING
COMPONENT
MAINTENANCE MANUAL



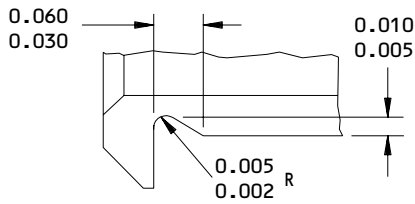
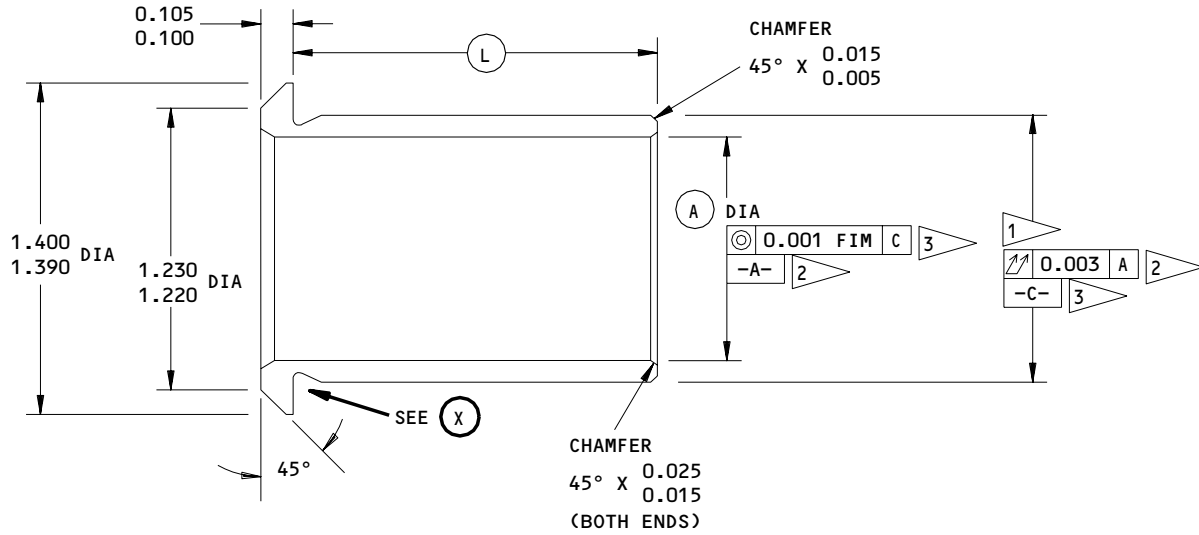
9 GROOVES, EQUALLY SPACED ON ID AND OD, STAGGERED FROM EACH OTHER TO WITHIN ±2°.

HOLE LOCATION (FIG. 601)	REPLACES BUSHING (IPL FIG. 1)	(A)	(B)	(C)	(D)	(G)	INTERFERENCE
(2A)	670 113T1108-20	2.802 2.797	1.360 1.340	4.010 3.990	0.100 0.095	0.150 0.090	0.0041 0.0021
(4A)	665 113T1108-1	3.322 3.317	1.350 1.340	4.010 3.990	0.140 0.135	0.150 0.100	0.0044 0.0024

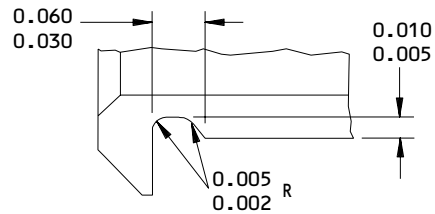
- 1 FINAL BUSHING OUTSIDE DIAMETER EQUALS REPAIR DIAMETER OF FITTING PLUS INTERFERENCE
- 2 OPTIONAL: NO FINISH ON BUSHING FACE OR INSIDE DIAMETER

63/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY
 MATERIAL: AL-NI-BRZ PER AMS 4640
 FINISH: CADMIUM PLATE (F-15.06) ALL OVER, UNLESS SHOWN BY 2
 DIMENSIONS APPLY AFER PLATING
 ALL DIMENSIONS ARE IN INCHES

Oversize Bushing Details
 Figure 602



OR



(X)

HOLE LOCATION (FIG. 601)	REPLACES BUSHING (IPL FIG. 1)	(A)	(L)
(1A)	(685) BACB28AM16B100	0.988 250 0.969 4	1.000 0.995
(1A)	(685A) 113T1108-31	1.0050 32 0.9995	0.750 0.745

1 FINAL BUSHING OUTSIDE DIAMETER EQUALS REPAIR DIAMETER OF FITTING PLUS 0.0007-0.0022 INTERFERENCE

2 BUSHING (685)

3 BUSHING (685A)

4 PLATING OPTIONAL

63 ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

FINISH: CADMIUM PLATE (F-15.06) UNLESS SHOWN BY 4

MATERIAL: AL-NI-BRZ PER AMS 4640

ALL DIMENSIONS ARE IN INCHES

Oversize Bushing Details
 Figure 603

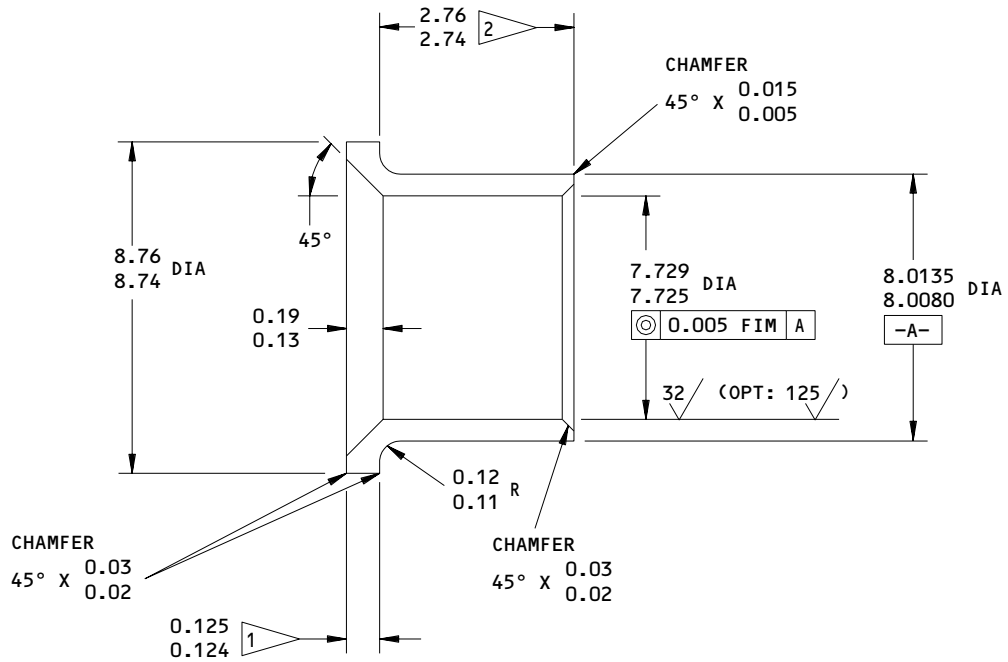
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REPAIR 2-1

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HOLE LOCATION (3B) FIG. 601 - REPLACES BUSHING (675) 113T1108-17

NOTE: SPECIAL OVERSIZE BUSHING 113T1108-34 IS AVAILABLE, WITH THICKER FLANGE AND PRE-SIZED BORE, TO MINIMIZE BORE MACHINING AFTER INSTALLATION.

- 1 PLUS AMOUNT REMOVED FROM FORWARD LUG FACE +0.000/-0.001
- 2 MINUS AMOUNT REMOVED FROM FORWARD LUG FACE +0.000/-0.001

63/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

MATERIAL: AL-NI-BRZ PER AMS 4640
 FINISH: CADMIUM PLATE (F-15.06)
 PENETRANT EXAMINE AS SHOWN IN SOPM 20-20-02
 DIMENSIONS APPLY BEFORE PLATING
 ALL DIMENSIONS ARE IN INCHES

Oversize Bushing Details
 Figure 604

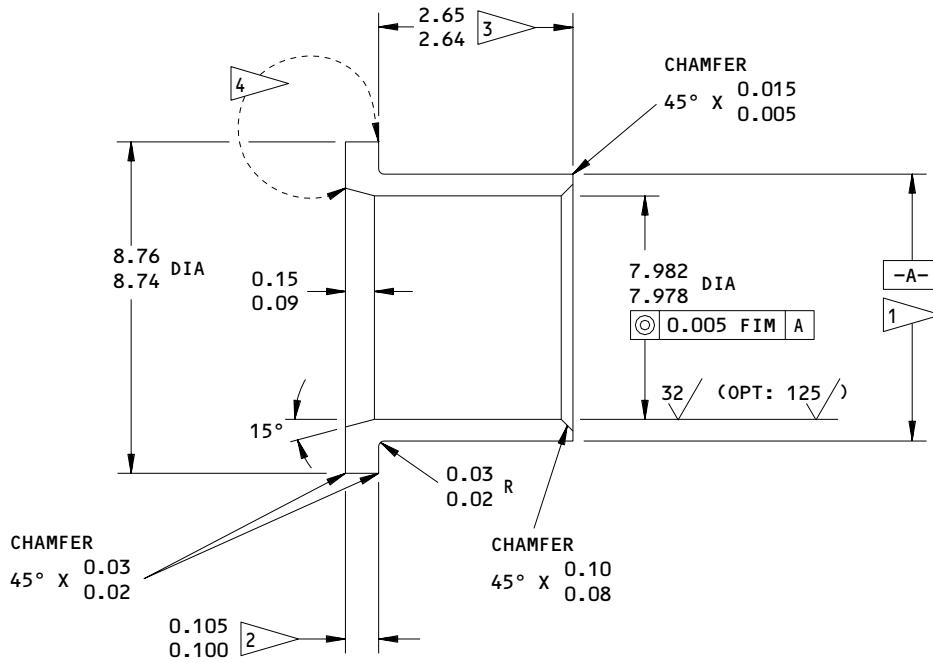
57-54-13

REPAIR 2-1

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HOLE LOCATION (3A) FIG. 601 - REPLACES BUSHING (680A) 113T1108-23

NOTE: SPECIAL OVERSIZE BUSHING 113T1108-33 IS AVAILABLE, WITH THICKER FLANGE AND LARGER OUTSIDE DIAMETER, AND PRE-SIZED BORE TO MINIMIZE BORE MACHINING AFTER INSTALLATION.

- 1 FINAL BUSHING OUTSIDE DIAMETER EQUALS REPAIR DIAMETER OF FITTING PLUS 0.010-0.020 PERCENT INTERFERENCE
- 2 PLUS AMOUNT REMOVED FROM AFT LUG FACE +0.000/-0.001
- 3 MINUS AMOUNT REMOVED FROM AFT LUG FACE +0.000/-0.001
- 4 APPLY BMS 10-11, TYPE 1 PRIMER (F-20.03)

63/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

MATERIAL: 7075-T73 AL ALLOY (ROLLED RING PER BMS 7-186 OR PLATE PER QQ-A-250/2)

FINISH: CHROMIC ACID ANODIZE (F-17.04)
 OPTIONAL: CHEMICAL TREAT (F-17.10).
 APPLY PRIMER AS SHOWN BY 4

PENETRANT EXAMINE AS SHOWN IN SOPM 20-20-02

DIMENSIONS APPLY BEFORE FINISH

ALL DIMENSIONS ARE IN INCHES

Oversize Bushing Details
 Figure 605

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REPAIR 2-1

01.1

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SIDE STRUT SWIVEL SUPPORT ASSEMBLY – REPAIR 3-1

113T1110-1, -2, -5, -6, -11, -12

NOTE: Refer to REPAIR-GEN for a list of applicable standard practices. Refer to IPL Fig. 1 for item numbers. For repair of surfaces which is only replacement of the original finish, refer to Refinish instructions in Fig. 601.

1. Bushing Replacement (Fig. 601)

- A. Remove the old bushings.
- B. If you find defects on the hole surfaces, refer to par. 2. for repair instructions.
- C. Install replacement bushings (163, 165, 167, 170, 173, 175, 180A, 185, 187) by the shrink fit method of SOPM) per 20-50-03.
- D. Install bushings (185, 187) per 20-50-03 using wet BMS 5-95 sealant.
- E. Machine the bores of the bushings to dimensions shown.
- F. Fillet seal around the flanges of the bushings with BMS 5-95 sealant.

2. Lug Holes (Fig. 601)

- A. Machine the holes as required.
- B. Penetrant examine the machined surfaces.
- C. Shot peen as indicated.
- D. Chemical treat the surfaces.
- E. Make oversized bushings (Fig. 602) as necessary to adjust for the material removed in step A.
- F. Install the bushings per par. 1.C. thru F.

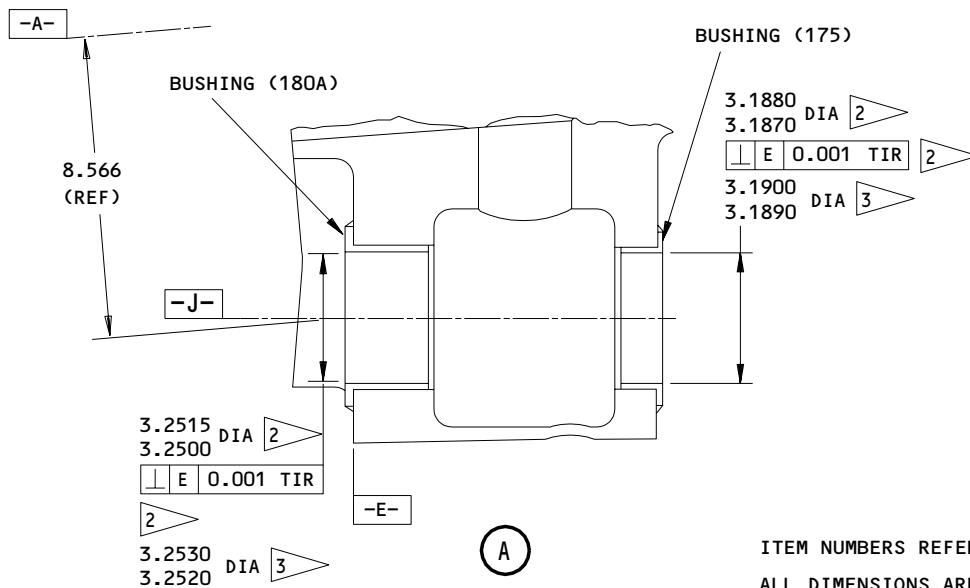
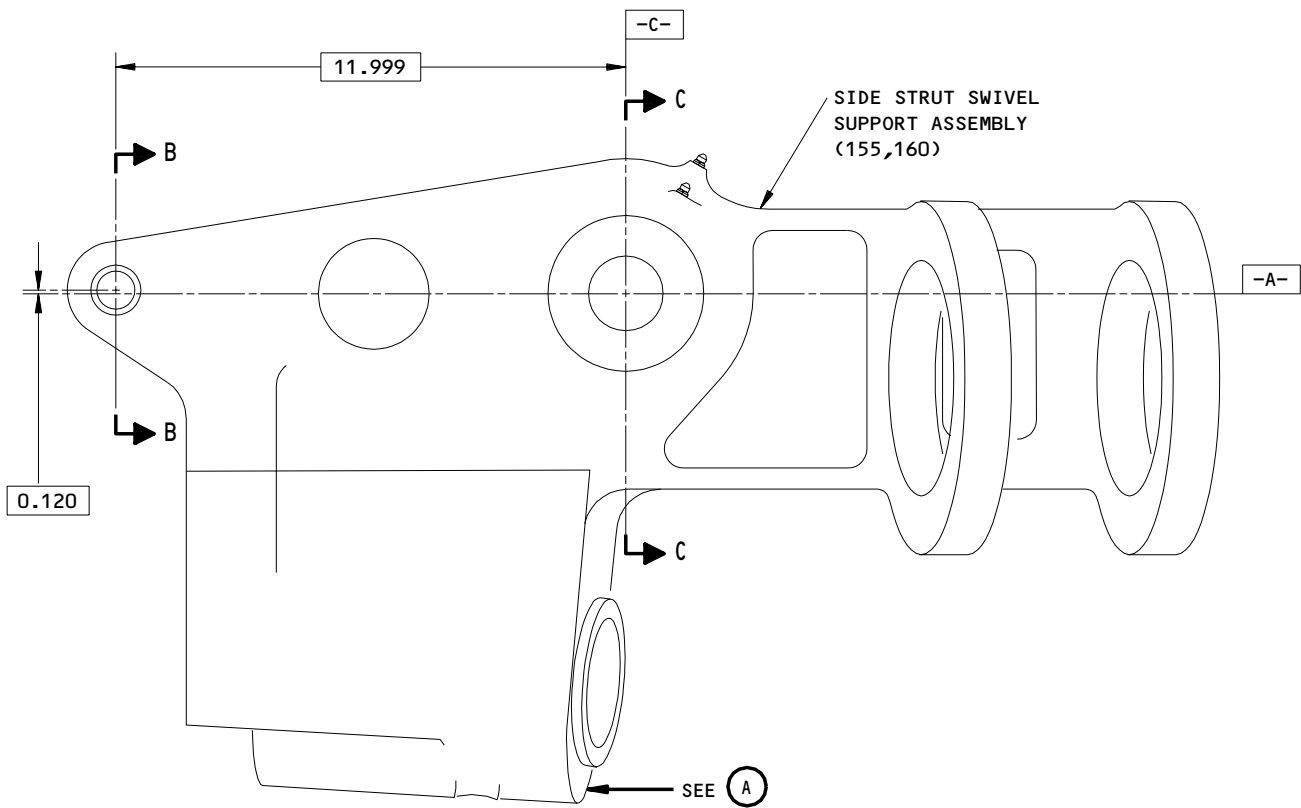
57-54-13

REPAIR 3-1

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ITEM NUMBERS REFER TO IPL FIG. 1
 ALL DIMENSIONS ARE IN INCHES

113T1110-1,-2,-5,-6,-11,-12
 Side Strut Swivel Support Repair and Refinish
 Figure 601 (Sheet 1)

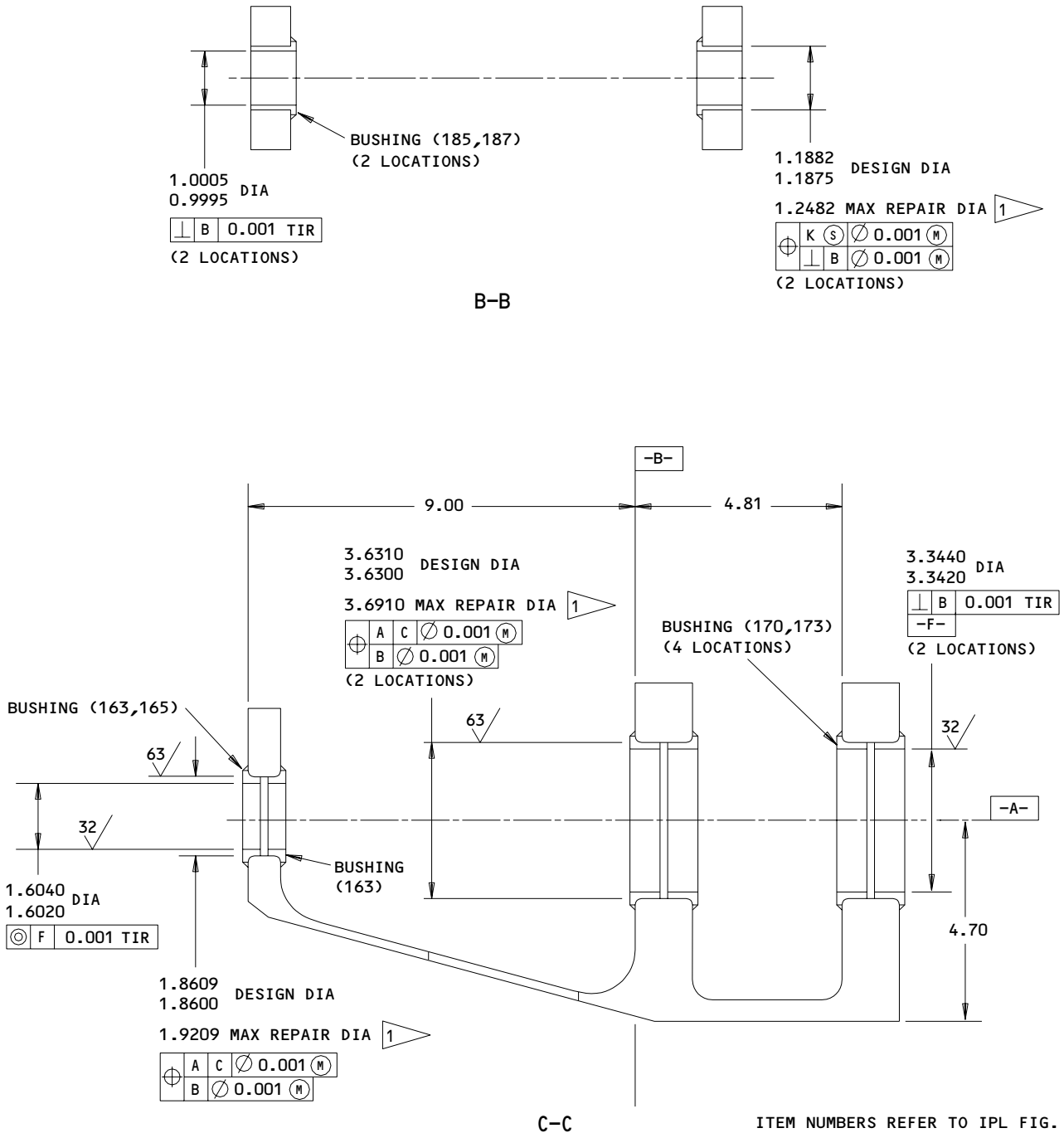
57-54-13

REPAIR 3-1

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ITEM NUMBERS REFER TO IPL FIG. 1
 ALL DIMENSIONS ARE IN INCHES

113T1110-1,-2,-5,-6,-11,-12
 Side Strut Swivel Support Repair and Refinish
 Figure 601 (Sheet 2)

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REPAIR 3-1
 Page 603
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01.1

REFINISH

SUPPORT (195,200)—CHROMIC ACID ANODIZE AND APPLY PRIMER BMS 10-11, TYPE 1 (F-18.13), BUT NO PRIMER IN THE HOLES.

AFTER BUSHING AND LUBE FITTING INSTALLATION. APPLY ENAMEL BMS 10-60 (SRF-14.9813), BUT NOT ON BUSHINGS OR LUBE FITTINGS.

1 LIMIT FOR INSTALLATION OF
OVERSIZE BUSHINGS (FIG. 602)

2 113T1110-1,-2

3 113T1110-5,-6,-11,-12

REPAIR

REF 1

125 ✓ MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

SHOT PEEN: 0.023-0.055 SHOT SIZE
0.014 A2 INTENSITY

MATERIAL: AL ALLOY

ITEM NUMBERS REFER TO IPL FIG. 1

ALL DIMENSIONS ARE IN INCHES

113T1110-1,-2,-5,-6,-11,-12
Side Strut Swivel Support Repair and Refinish
Figure 601 (Sheet 3)

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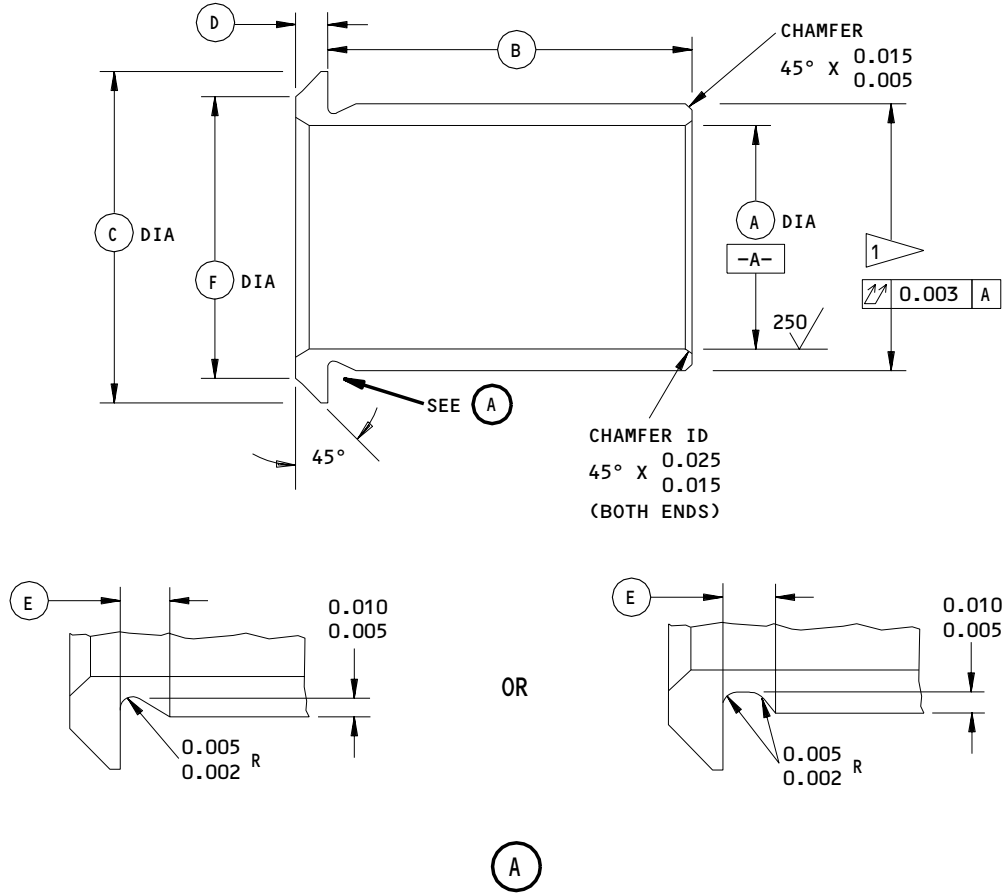
REPAIR 3-1

01.1

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BOEING
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REPLACES BUSHING (IPL FIG. 1)	(A)	(B)	(C)	(D)	(E)	(F)	INTERFERENCE
(185) BACB28AM16B075A	0.988 0.969	0.750 0.745	1.400 1.390	0.105 0.100	0.060 0.030	1.230 1.220	0.0008-0.0023

63/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

ANGULAR TOLERANCE, ±0.50 DEG

MATERIAL: AL-NI-BRZ (AMS 4640)

FINISH: CADMIUM PLATE (F-15.06).
 PLATING IN BORE OPTIONAL

ALL DIMENSIONS ARE IN INCHES

DIMENSIONS APPLY AFTER PLATING

Oversize Bushing Details
 Figure 602 (Sheet 1)

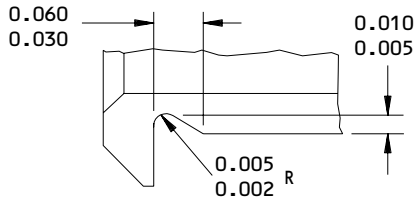
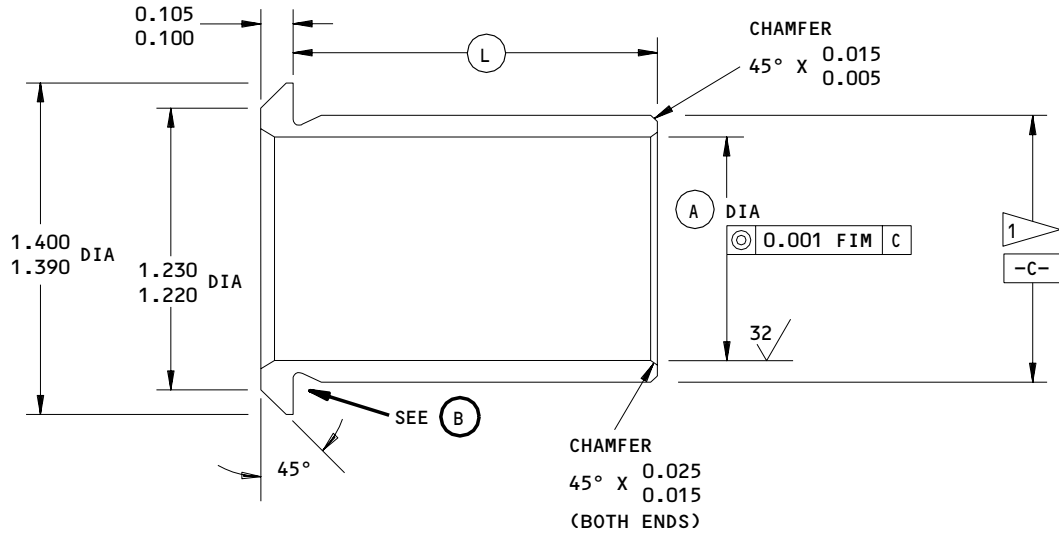
57-54-13

REPAIR 3-1

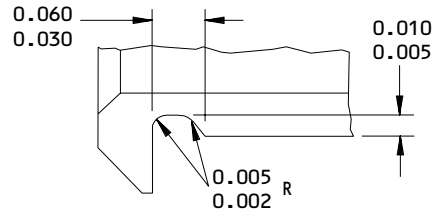
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OR



(B)

REPLACES BUSHING (IPL FIG. 1)	(A)	(L)	INTERFERENCE
(185A,187) 113T1108-29	1.0008 0.9988	0.750 0.745	0.0022 0.0007
(187A) 113T1108-31	1.0050 0.9995	0.750 0.745	0.0022 0.0007

63/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

FINISH: CADMIUM PLATE (F-15.06)

MATERIAL: AL-NI-BRZ (AMS 4640)

ALL DIMENSIONS ARE IN INCHES

Oversize Bushing Details
 Figure 602 (Sheet 2)

57-54-13

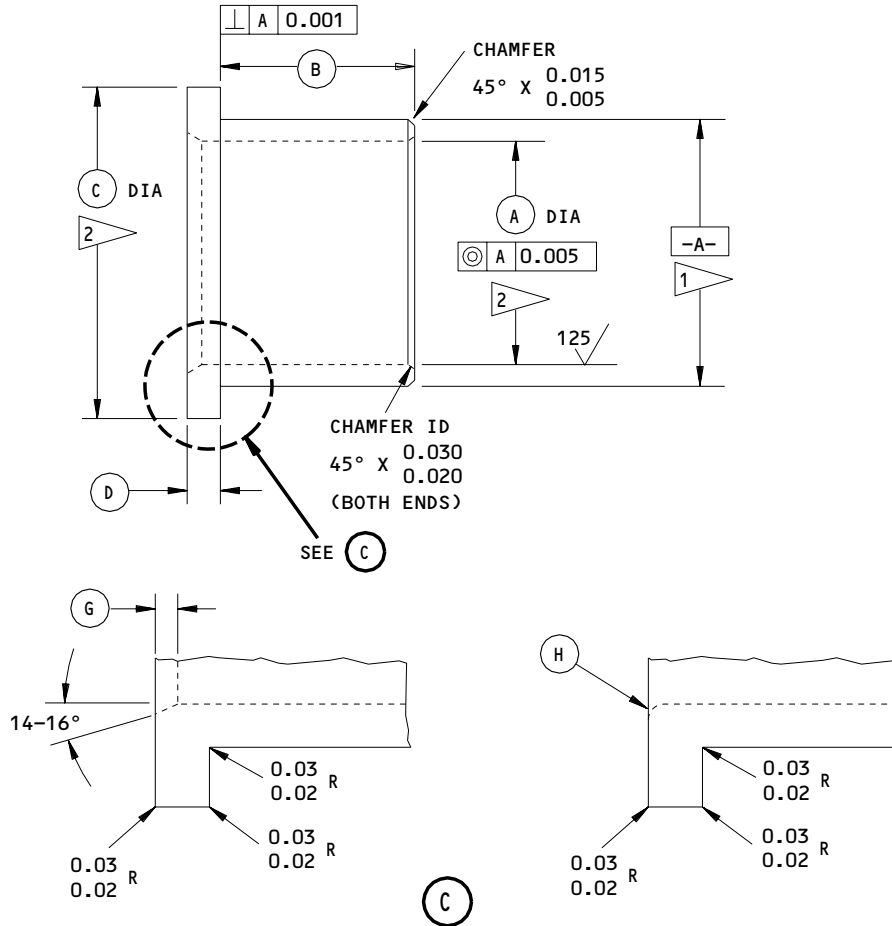
REPAIR 3-1

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BOEING
COMPONENT
MAINTENANCE MANUAL



REPLACES BUSHING (IPL FIG. 1)	(A)	(B)	(C)	(D)	(G)	(H)	INTERFERENCE
(165) 113T1108-10	1.5820 1.5770	0.3300 0.3200	2.1600 2.1400	0.1250 0.1200	0.1500 0.0900	---	0.0011-0.0029
(165A,167) 113T1108-22	1.5820 1.5770	0.3300 0.3200	2.1600 2.1400	0.1250 0.1200	---	0.14 0.12 R	0.0011-0.0029
(163,165B) 113T1108-28	1.6040 1.6020	0.3400 0.3200	2.1600 2.1400	0.1250 0.1200	---	0.16 0.10 R	0.0011-0.0029

63/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

MATERIAL: AL-NI-BRZ (AMS 4640 OR 4880)

FINISH: CADMIUM PLATE (F-15.06) UNLESS SHOWN BY 2

ALL DIMENSIONS ARE IN INCHES

DIMENSIONS APPLY AFTER PLATING

Oversize Bushing Details
 Figure 602 (Sheet 3)

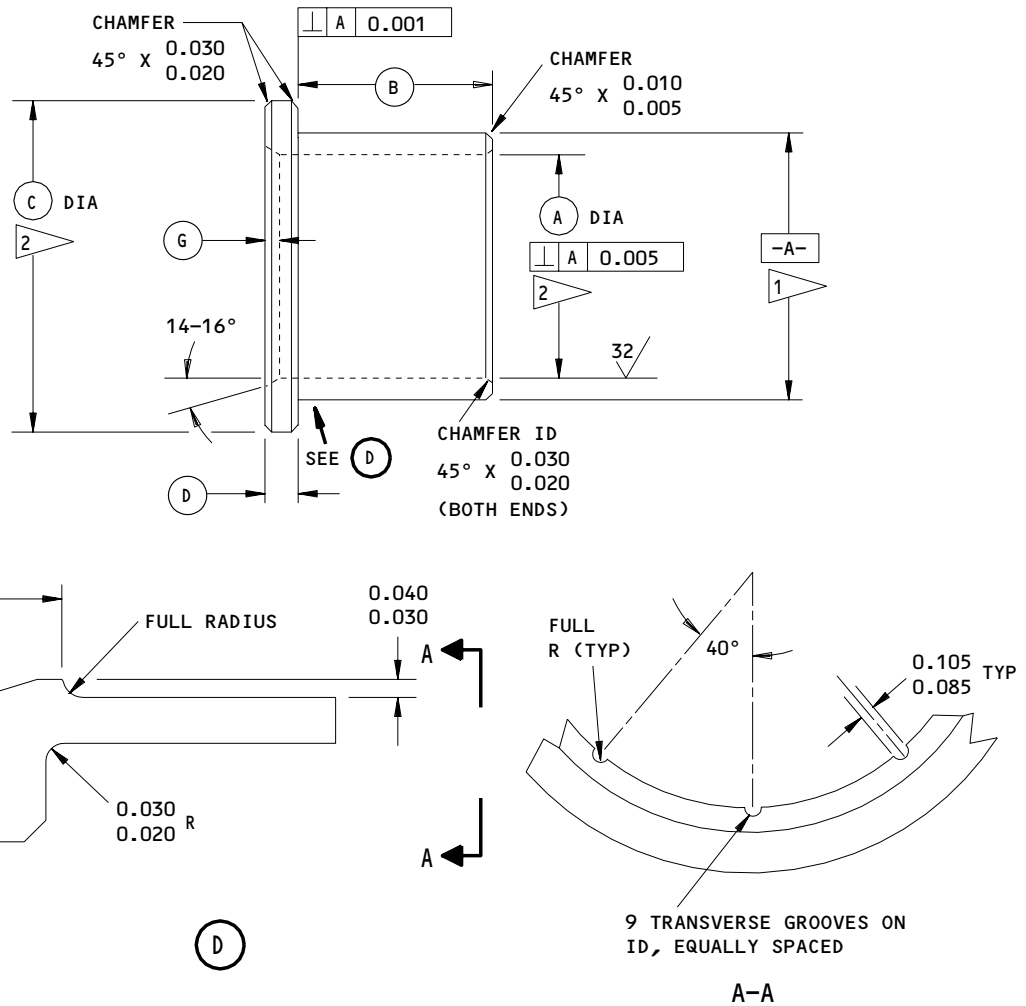
57-54-13

REPAIR 3-1

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COMPONENT
 MAINTENANCE MANUAL


REPLACES BUSHING (IPL FIG. 1)	(A)	(B)	(C)	(D)	(E)	(G)	INTERFERENCE
(170) 113T1108-21	3.3220 3.3170	0.625 0.615	3.940 3.930	0.125 0.120	0.200 0.140	0.150 0.090	0.0023-0.0044
(170A,173) 113T1108-27	3.3440 3.3420	0.630 0.620	3.940 3.930	0.125 0.120	0.260 0.200	0.150 0.090	0.0023-0.0044

- 1 FINAL BUSHING OUTSIDE DIAMETER EQUALS REPAIR DIAMETER OF FITTING PLUS INTERFERENCE
- 2 NO FINISH ON BUSHING FACE OR INSIDE DIAMETER

- 63 ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY
- MATERIAL: AL-NI-BRZ (AMS 4640)
- FINISH: CADMIUM PLATE (F-15.06) UNLESS SHOWN BY 2
- ALL DIMENSIONS ARE IN INCHES
- DIMENSIONS APPLY AFTER PLATING

 Oversize Bushing Details
 Figure 602 (Sheet 4)

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REPAIR 3-1

01.1

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ATTACH FITTING ASSEMBLY – REPAIR 4-1

113T1112-1, -2

NOTE: Refer to REPAIR-GEN for a list of applicable standard practices. Refer to IPL Fig. 1 for item numbers. For repair of surfaces which is only replacement of the original finish, refer to Refinish instructions in Fig. 601.

1. Bushing Replacement (Fig. 601)

- A. Remove the old bushings.
- B. If you find defects on the hole surfaces, refer to par. 2. for repair instructions.
- C. Install replacement bushings by the shrink fit method of SOPM 20-50-03 with wet BMS 5-95 sealant.
- D. Fillet seal around the flanges of the bushings with BMS 5-95 sealant.

2. Lug Holes (Fig. 601)

- A. Machine the bores as required within repair limits to remove defects.
- B. Chemical treat the machined bores.
- C. Make oversize bushings as necessary to adjust for the material removed in step A. (Fig. 602).
- D. Install the bushings per par. 1.C., D.

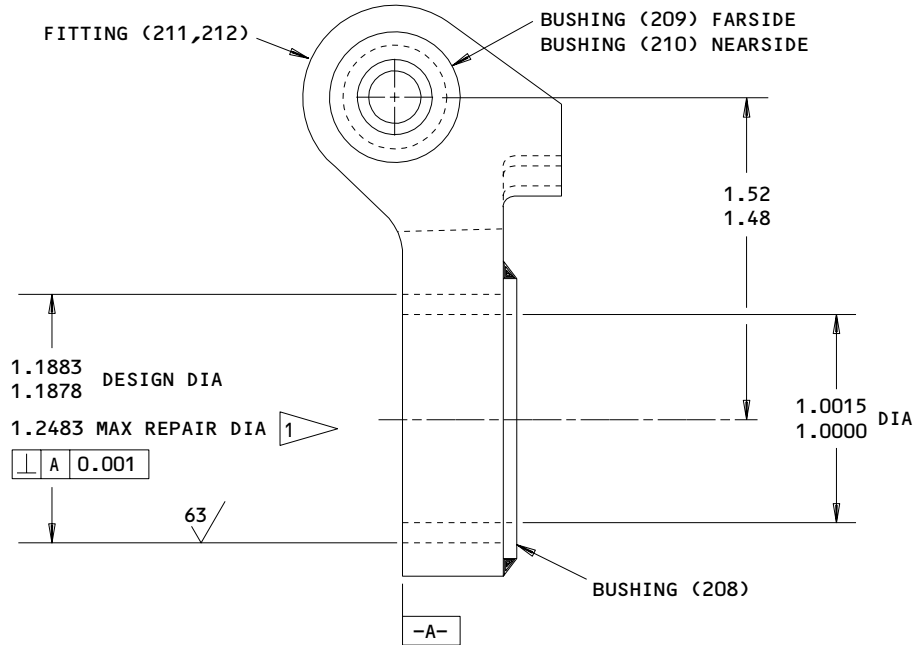
57-54-13

REPAIR 4-1

01.1

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REFINISH

FITTING--CHROMIC ACID ANODIZE AND APPLY PRIMER BMS 10-11, TYPE 1 (F-18.13) BUT NO PRIMER IN HOLES. AFTER BUSHING INSTALLATION, APPLY ENAMEL BMS 10-60 (SRF-14.9813) BUT NOT ON BUSHINGS.

1 LIMIT FOR INSTALLATION OF OVERSIZE BUSHINGS (FIG. 602)

REPAIR

REF **1**

125 MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

MATERIAL: AL ALLOY

ITEM NUMBERS REFER TO IPL FIG. 1

ALL DIMENSIONS ARE IN INCHES

113T1112-1,-2
 Fitting Repair and Refinish
 Figure 601

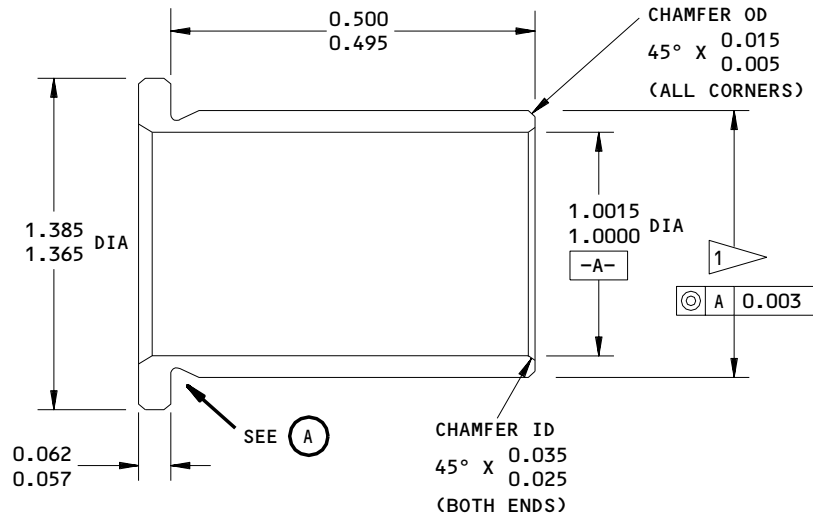
57-54-13

REPAIR 4-1

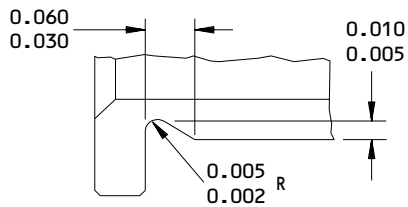
Page 602

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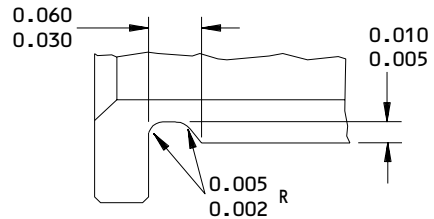
01.1



REPLACES BUSHING (IPL FIG. 1; 208) BACB28X6M016



OR



(A)

1 FINAL BUSHING OUTSIDE DIA EQUALS REPAIR DIA OF FITTING PLUS 0.0005-0.0020 INTERFERENCE

63/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

ANGULAR TOLERANCE, ±0.50 DEG

MATERIAL: AL-NI-BRZ (AMS 4640)

FINISH: CADMIUM PLATE (F-15.06) BUT NOT IN BORE

ALL DIMENSIONS ARE IN INCHES

DIMENSIONS APPLY AFTER PLATING

Oversize Bushing Details
 Figure 602

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REPAIR 4-1

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FITTING ASSEMBLY – REPAIR 5-1

113T1120-9, -10, -13, -14
 113T1131-1, -2

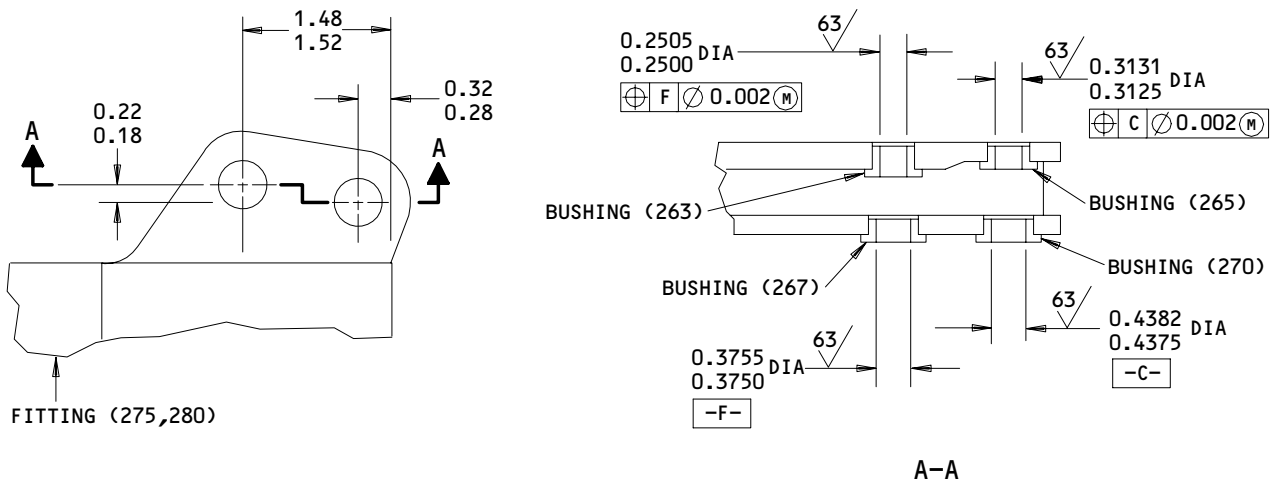
NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (263, 265, 267, 270, IPL Fig. 1)

- A. Remove bushings.
- B. Install bushings per 20-50-03 using wet BMS 5-95 sealant.
- C. Machine bores of bushings to dimensions shown (Fig. 601).
- D. Fillet seal around flanges of bushings using BMS 5-95 sealant.

2. Refinish

- A. Fitting (275, 280) -- Chromic acid anodize, and apply one coat BMS 10-11, type 1 primer (F-18.13) all over, except omit primer from holes.
 Material: Aluminum alloy.



113T1120-9,-10,-13,-14
 113T1131-1,-2

Bushing Replacement
 Figure 601

ALL DIMENSIONS ARE IN INCHES

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REPAIR 5-1

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FITTING ASSEMBLY - REPAIR 6-1

113T1121-9, -10
 113T1132-1, -2

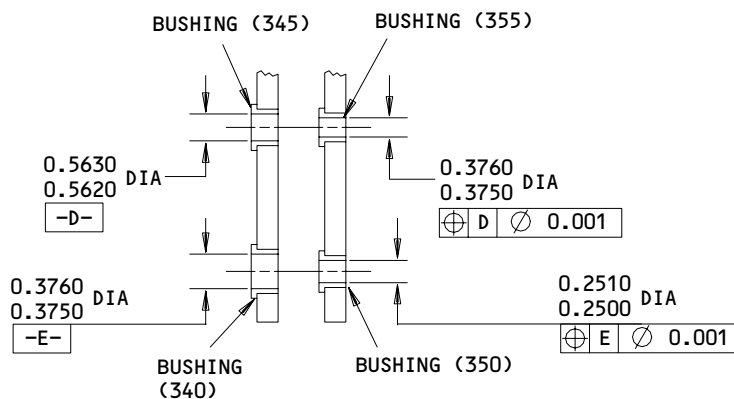
NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (340, 345, 350, 355, IPL Fig. 1)

- A. Remove bushings.
- B. Install bushings per 20-50-03 using wet BMS 5-95 sealant.
- C. Machine bores of bushings to dimensions shown (Fig. 601).
- D. Fillet seal around flanges of bushings using BMS 5-95 sealant.

2. Refinish

- A. Fitting (360A, 365A) -- Chromic acid anodize, and apply one coat BMS 10-11, type 1 primer (F-18.13) all over, except omit primer from holes.
 Material: Aluminum alloy.



113T1121-9,-10
 113T1132-1,-2
 Bushing Replacement
 Figure 601

ALL DIMENSIONS ARE IN INCHES

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REPAIR 6-1

01.1

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FITTING ASSEMBLY – REPAIR 7-1

113T1122-1

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (440, IPL Fig. 1)

- A. Remove bushings.
- B. Install bushings per 20-50-03 using wet BMS 5-95 sealant.
- C. Machine bores of bushings to 0.2500-0.2505 inch diameter.
- D. Fillet seal around flanges of bushings using BMS 5-95 sealant.

2. Refinish

- A. Fitting (445) -- Chromic acid anodize, and apply one coat BMS 10-11, type 1 primer (F-18.13) all over, except omit primer from holes.
Material: Aluminum alloy.

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REPAIR 7-1

01

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FITTING ASSEMBLY - REPAIR 8-1

113T1123-5, -6

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (475, 480, 483, 485, 487, IPL Fig. 1)
 - A. Remove bushings.
 - B. Install bushings per 20-50-03 using wet BMS 5-95 sealant.
 - C. Machine bores of bushings to dimensions shown (Fig. 601).
 - D. Fillet seal around flanges of bushings using BMS 5-95 sealant.
2. Refinish
 - A. Fitting (490, 495) -- Chromic acid anodize, and apply one coat BMS 10-11, type 1 primer (F-18.13) all over, except omit primer from holes.
Material: Aluminum alloy.

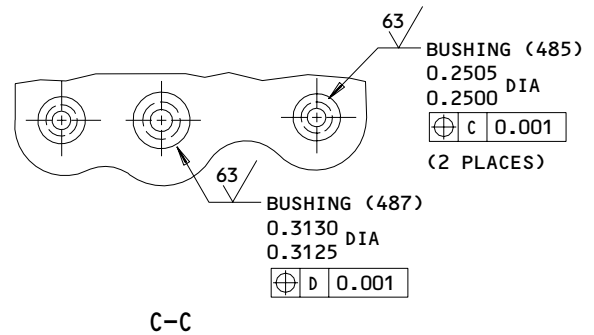
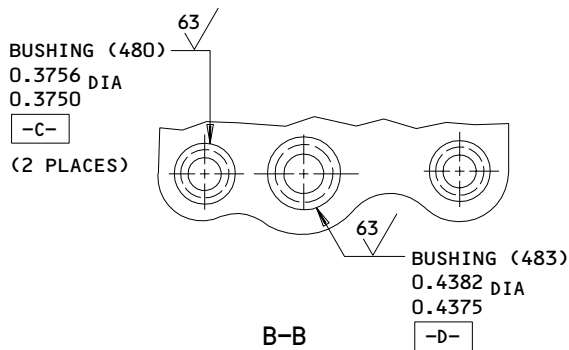
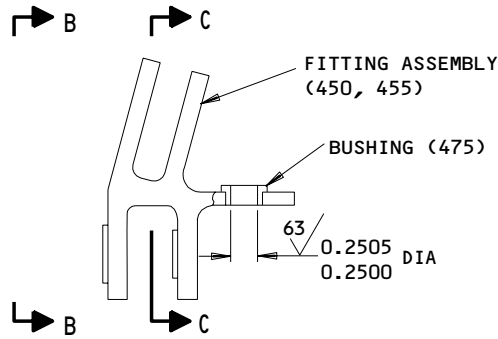
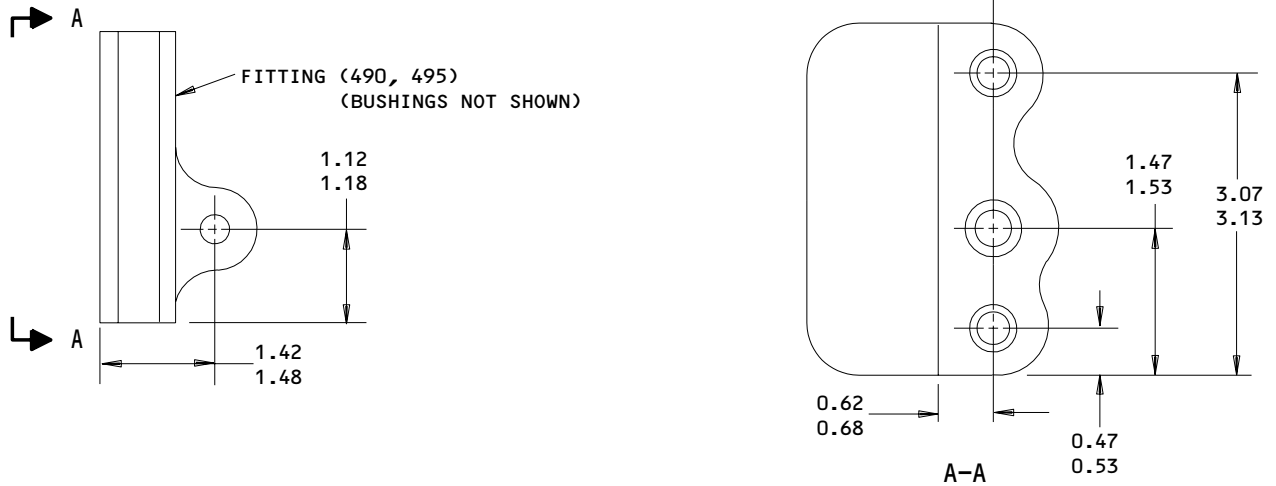
57-54-13

REPAIR 8-1

01

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ALL DIMENSIONS ARE IN INCHES

Bushing Replacement
 Figure 601

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REPAIR 8-1

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FITTING ASSEMBLY - REPAIR 9-1

113T1125-13, -14

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (625, 627, IPL Fig. 1)

- A. Remove bushings.
- B. Install bushing (627) per 20-50-03 using wet BMS 5-95 sealant.
- C. Machine bore of bushing (627) to dimensions shown (Fig. 601).
- D. After machining bushing (627), install bushing (625) per 20-50-03 using wet BMS 5-95 sealant.
- E. Machine bore of bushing (625) to dimensions shown (Fig. 601).
- F. Fillet seal around flanges of bushing using BMS 5-95 sealant.

2. Refinish

- A. Fitting (630, 635) -- Chromic acid anodize, and apply one coat of BMS 10-11, type 1 primer (F-18.13) all over, except omit primer from holes.
Material: Aluminum alloy.

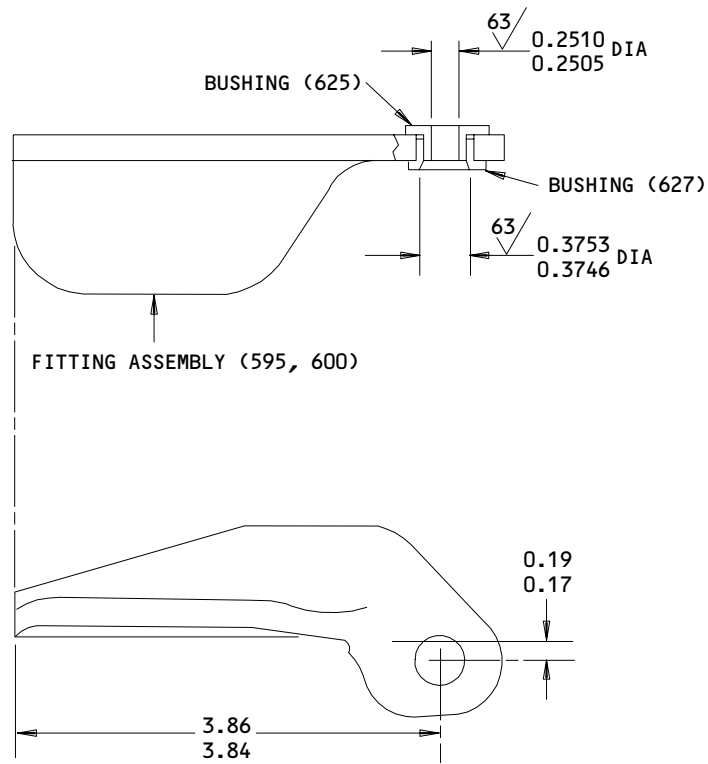
57-54-13

REPAIR 9-1

01.1

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ALL DIMENSIONS ARE IN INCHES

Bushing Replacement
 Figure 601

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REPAIR 9-1

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FITTING ASSEMBLY - REPAIR 10-1

113T1125-9, -10

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (580, 583, IPL Fig. 1)

- A. Remove bushings.
- B. Install bushing (583) per 20-50-03 using wet BMS 5-95 sealant.
- C. Machine bore of bushing (583) to dimensions shown (Fig. 601).
- D. After machining bushing (583), install bushing (580) per 20-50-03 using wet BMS 5-95 sealant.
- E. Machine bore of bushing (580) to dimensions shown (Fig. 601).
- F. Fillet seal around flanges of bushings using BMS 5-95 sealant.

2. Refinish

- A. Fitting (585, 590) -- Chromic acid anodize, and apply one coat BMS 10-11, type 1 primer (F-18.13) all over, except omit primer from holes.
Material: Aluminum alloy.

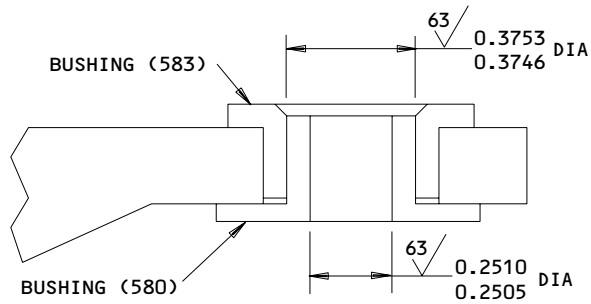
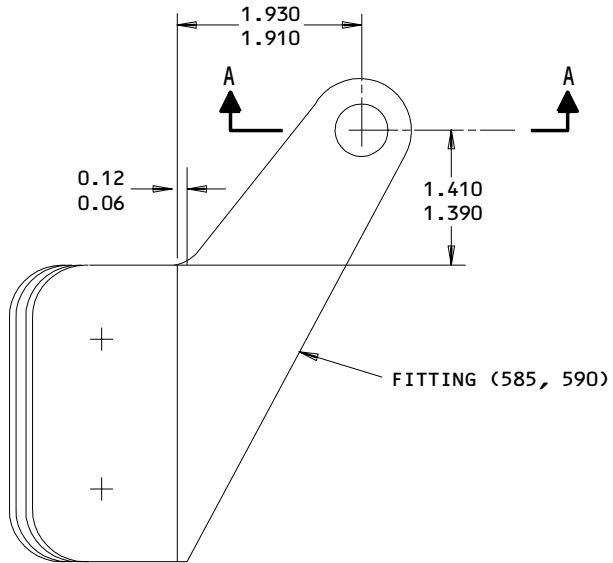
57-54-13

REPAIR 10-1

01.1

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A-A

ALL DIMENSIONS ARE IN INCHES

**Bushing Replacement
 Figure 601**

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REPAIR 10-1

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01

FITTING ASSEMBLY – REPAIR 11-1

113T1005-1, -2, -7, -8

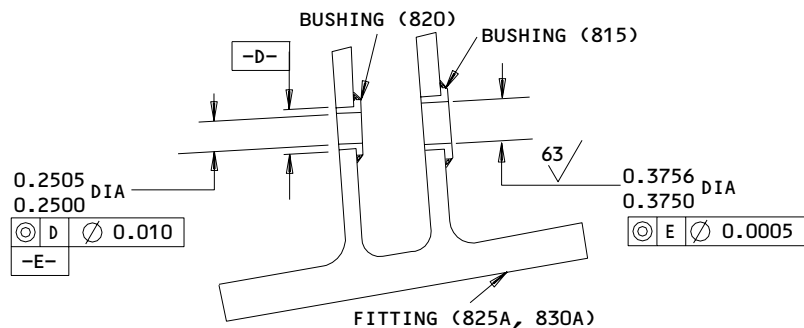
NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (815, 820, IPL Fig. 1)

- A. Remove bushings.
- B. Install bushings per 20-50-03 using wet BMS 5-95 sealant.
- C. Machine bores of bushings to dimensions shown (Fig. 601).
- D. Fillet seal around flanges of bushings using BMS 5-95 sealant.

2. Refinish

- A. Fitting (825A, 830A) -- Chromic acid anodize, and apply one coat BMS 10-11. type 1 primer (F-18.13) all over, except omit primer from holes.
Material: Aluminum alloy.



113T1005-1,-2,-7,-8

ALL DIMENSIONS ARE IN INCHES

Bushing Replacement
Figure 601

57-54-13

REPAIR 11-1

01.1

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FITTING ASSEMBLY – REPAIR 12-1

113T1126-3, -19, -21, -22

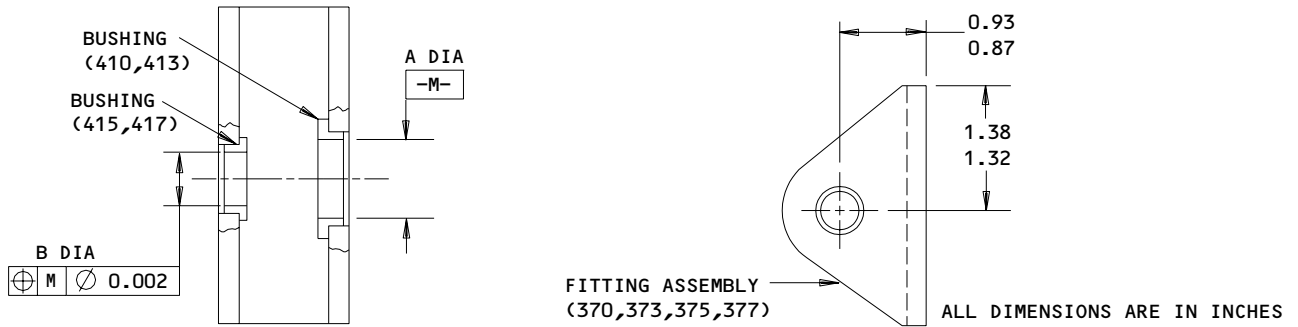
NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing Replacement (410, 413, 415, 417, IPL Fig. 1)

- A. Remove bushings.
- B. Install bushings per 20-50-03 using wet BMS 5-95 sealant.
- C. Machine bores of bushings to dimensions shown (Fig. 601).
- D. Fillet seal around flanges of bushings using BMS 5-95 sealant.

2. Refinish

- A. Fitting (420, 421, 423, 424) -- Chromic acid anodize, and apply one coat BMS 10-11, type 1 primer (F-18.13) all over, except omit primer from holes. Material: Aluminum alloy.



IPL ITEM NUMBER FIG. 1	A		B	
	MAXIMUM	MINIMUM	MAXIMUM	MINIMUM
410	0.3756	0.3750	----	----
413	0.4381	0.4375	----	----
415	----	----	0.2510	0.2500
417	----	----	0.3131	0.3125

113T1126-3,-19,-21,-22
 Bushing Replacement
 Figure 601

FITTING ASSEMBLY - REPAIR 13-1

113T1161-9, -11, -13, -14

NOTE: Refer to REPAIR-GEN for a list of applicable standard practices. Refer to IPL Fig. 1 for item numbers. For repair of surfaces which is only replacement of the original finish, refer to Refinish instructions in Fig. 601.

1. Bushing Replacement

- A. Remove the old bushings.
- B. Install bushing (885, 885B) with BMS 3-24 grease. Stake per SOPM 20-50-03 with staking tool ST922C-4.
- C. If optional bushing (885A) is used, install this bushing with BMS 5-95 sealant. Stake per SOPM 20-50-03 with staking tool ST922C-4.
- D. Machine the bore of the bushing to 0.2500-0.2505 inch diameter.

2. Refinish

- A. Fitting (890) -- Cadmium plate and apply BMS 10-11, type 1 primer (F-16.01) and BMS 10-60, BAC707 gray gloss enamel (SRF-14.9813) all over.
Material: 17-7 PH CRES.

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REPAIR 13-1

01.1

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SUPPORT LINK ASSEMBLY – REPAIR 14-1

113T1141-1, -2, -5, -6, -11, -12, -15, -16, -18, -19

NOTE: Refer to REPAIR-GEN for a list of applicable standard practices. Refer to IPL Fig. 1 for item numbers. For repair of surfaces which is only replacement of the original finish, refer to Refinish instructions in Fig. 601.

1. Bushing Replacement (Fig. 601)

- A. Remove the old bushings.
- B. If you find defects on the hole surfaces, refer to par. 2. for repair instructions.
- C. Install replacement bushings (105, 110) by the shrink fit method of SOPM 20-50-03 with MIL-G-23827 grease.
- D. Install replacement bushings (93A, 97, 100) by the shrink fit method of SOPM 20-50-03 with wet BMS 5-95 sealant.
- E. Machine bores of bushings (93A, 97, 100, 105, 110) to the dimensions shown.
- F. Install bushings (95) by the shrink fit method of SOPM 20-50-03 with wet BMS 5-95 sealant.
- G. Machine bores of bushings (95) to the dimensions shown.
- H. Fillet seal around the flanges of the bushings with BMS 5-95 sealant.

2. Lug Holes (Fig. 601)

- A. Machine the holes within repair limits, to remove defects.
- B. Penetrant examine the machined surfaces.
- C. Shot peen as indicated.
- D. Chemical treat the surfaces.
- E. Make oversize bushings (Fig. 602, 603) as necessary to adjust for the material removed in step A.
- F. Install the bushings per par. 1.C. thru H.

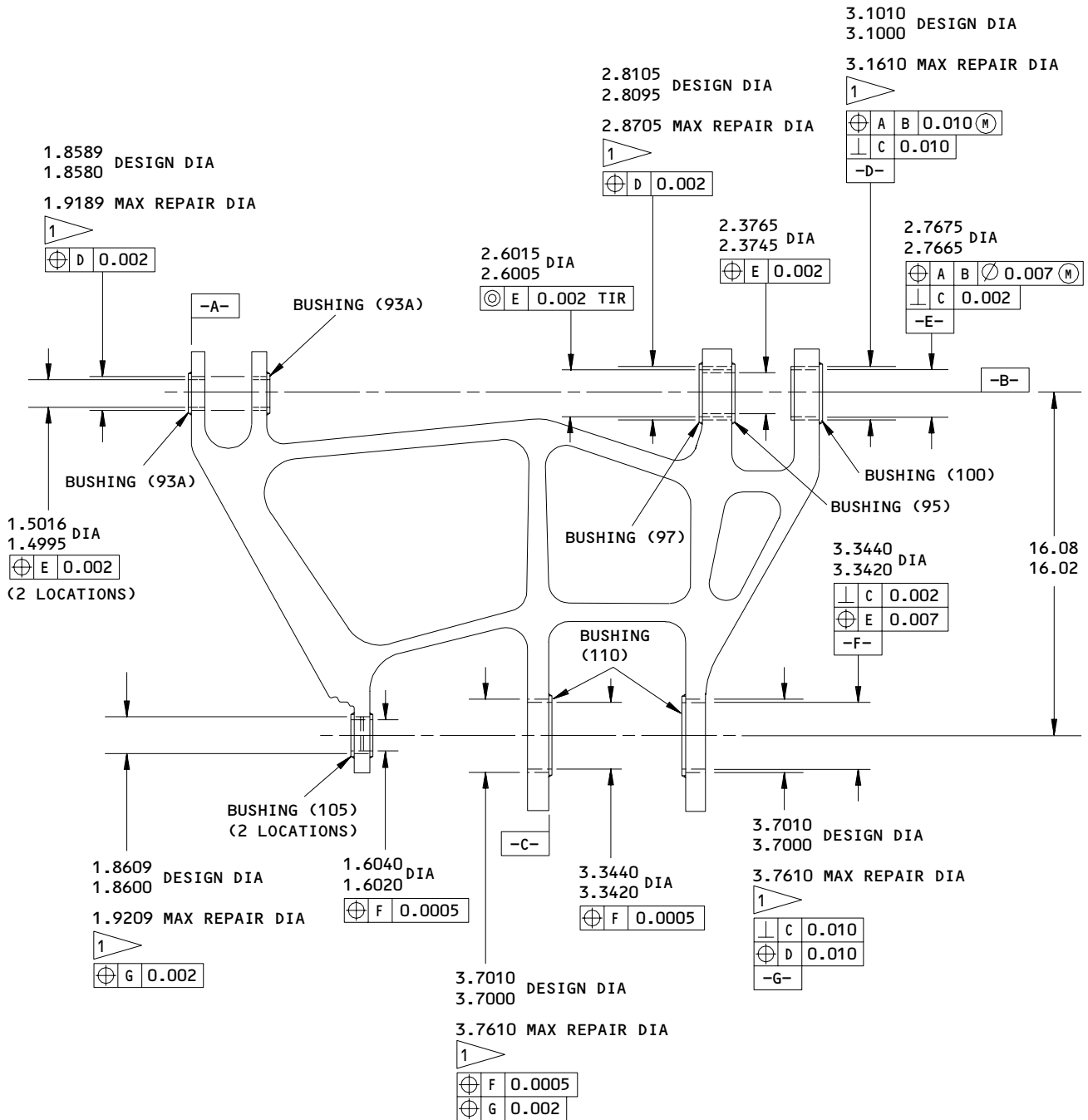
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REPAIR 14-1

01.1

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113T1141-1,-2,-5,-6,-11,-12,-15,-16,-18,-19
 Bushing Replacement
 Figure 601 (Sheet 1)

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REPAIR 14-1

01.1

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BOEING
 COMPONENT
 MAINTENANCE MANUAL
REFINISH

LINKS (120,125,127)--CHROMIC ACID ANODIZE
 AND APPLY PRIMER BMS 10-11, TYPE 1 (F-18.13),
 BUT NOT IN HOLES.

1 LIMIT FOR INSTALLATION OF
 OVERSIZE BUSHINGS (FIG. 602, 603)

REPAIR

REF 1

125 ALL MACHINED SURFACES UNLESS SHOWN
 DIFFERENTLY

SHOT PEEN: 0.023-0.055 SHOT SIZE
 0.014 A2 INTENSITY

MATERIAL: AL ALLOY

ITEM NUMBERS REFER TO IPL FIG. 1

ALL DIMENSIONS ARE IN INCHES

113T1141-1,-2,-5,-6,-11,-12,-15,-16,-18,-19
 Link Repair and Refinish
 Figure 601 (Sheet 2)

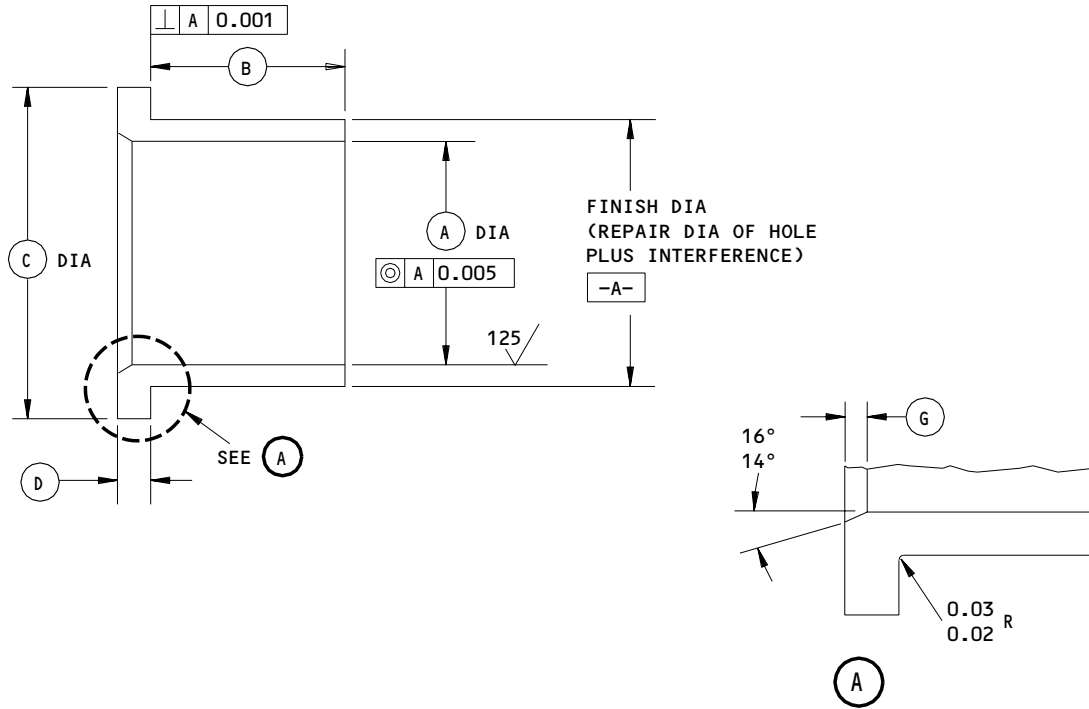
57-54-13

REPAIR 14-1

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01.1



REPLACES BUSHING (IPL FIG. 1)	(A)	(B)	(C)	(D)	(G)	INTERFERENCE	MATERIAL
(93A) 113T1108-30	1.475 1.470	0.770 0.750	2.210 2.190	0.120 0.115	0.150 0.090	0.0028 0.0011	1
(97) 113T1108-19	2.580 2.575	1.390 1.380	2.210 2.190	0.120 0.115	0.150 0.090	0.0030 0.0010	2
(100) 113T1108-7	2.747 2.742	1.4075 1.4025	3.610 3.590	0.120 0.115	0.150 0.090	0.0030 0.0011	1
(105) 113T1108-10	1.582 1.577	0.330 0.320	2.160 2.140	0.125 0.120	0.150 0.090	0.0029 0.0011	2

63/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

MATERIAL: AS SHOWN BY 1 2

FINISH: CADMIUM PLATE (F-15.06), BUT NOT ON BUSHING FACE OR INSIDE DIAMETER

ALL DIMENSIONS ARE IN INCHES

DIMENSIONS APPLY AFTER PLATING

1 AL-NI-BRZ PER AMS 4640
 2 15-5PH CRES, 180-200 KSI

Oversize Bushing Details
 Figure 602

57-54-13

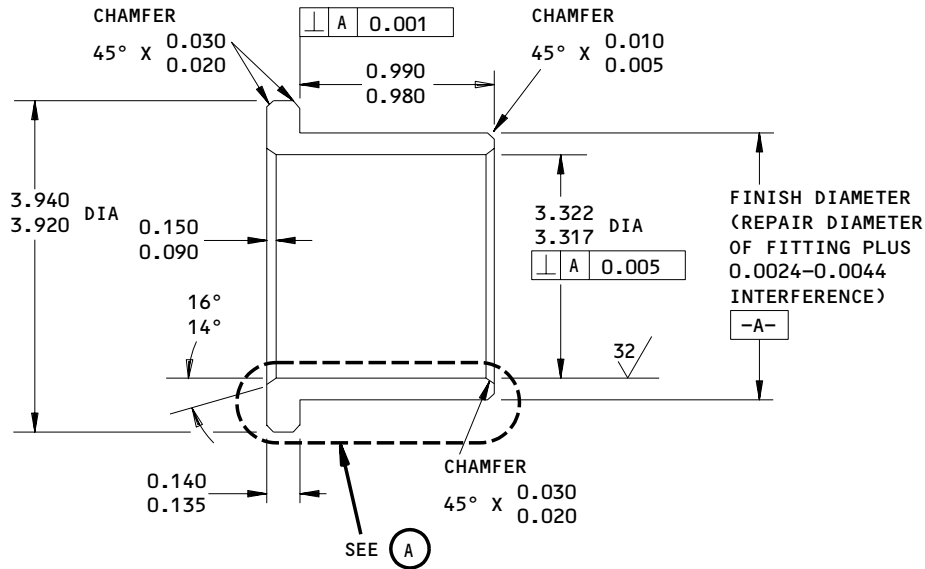
REPAIR 14-1

01.1

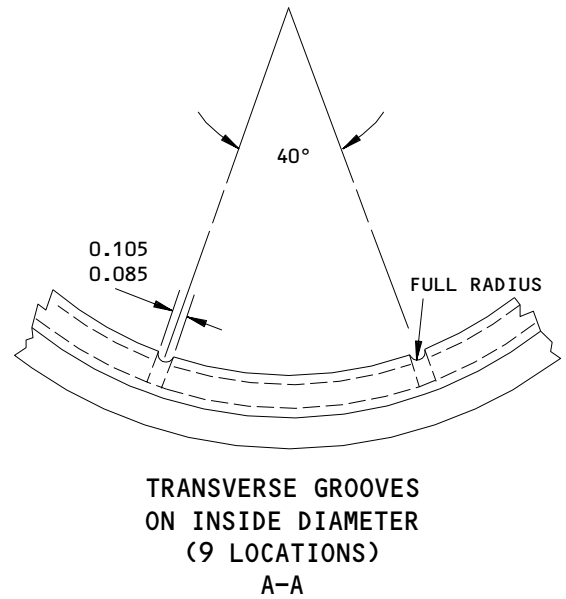
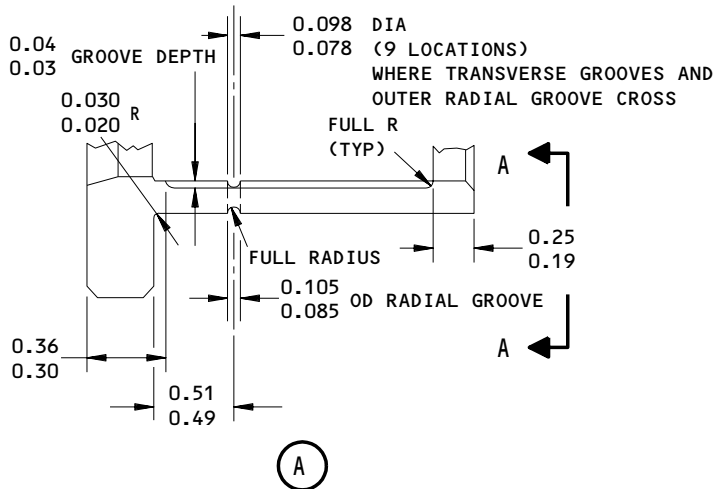
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BOEING
COMPONENT
MAINTENANCE MANUAL



REPLACES BUSHING (IPL FIG. 1; 110) 113T1108-9



63/ ALL MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

MATERIAL: AL-NI-BRZ PER AMS 4640

FINISH: CADMIUM PLATE (F-15.06), BUT NOT ON BUSHING FACE OR INSIDE DIAMETER

DIMENSIONS APPLY AFTER PLATING

ALL DIMENSIONS ARE IN INCHES

Oversize Bushing Details
 Figure 603

57-54-13

REPAIR 14-1

01.1

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BOLT OR PIN ASSEMBLY – REPAIR 15-1

113T1144-6, -8, -14

NOTE: Refer to REPAIR-GEN for a list of applicable standard practices. Refer to IPL Fig. 1 for item numbers. For repair of surfaces which is only replacement of the original finish, refer to Refinish instructions in Fig. 601.

1. Bushing (136, 137) Replacement

- A. Remove the bushings.
- B. Install replacement bushings by the shrink-fit method of SOPM 20-50-03.

2. Refinish

- A. Bolt or pin 138) -- Passivate (F-17.25, which replaces F-17.09).
Material: 15-5PH CRES, 180-200 ksi.

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REPAIR 15-1

01.1

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ANGLE ASSEMBLY - REPAIR 16-1

113T1165-1, -2

NOTE: Refer to REPAIR-GEN for a list of applicable standard practices. Refer to IPL Fig. 1 for item numbers.

1. Bushing (626) Replacement

- A. Remove the old bushing.
- B. Install a replacement bushing by the shrink-fit method of SOPM 20-50-03 with wet sealant, BMS 5-95.
- C. Machine the bushing bore to 0.2500-0.2505 inch diameter and 63-microinch finish.

2. Refinish

- A. Angle (630, 635) -- Chromic acid anodize and apply primer, BMS 10-11, type 1 (F-18.13) all over, but no primer on the bushing bore. Material: Al alloy.

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REPAIR 16-1

01.1

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MISCELLANEOUS PARTS - REPAIR 17-1

1. Repair of these parts is only replacement of the original finish. Refer to REPAIR-GEN for a list of applicable standard practices.

IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 1</u> Beam assy (1C thru 1T, 3F thru 3W)		Apply BMS 10-60, BAC707 gray gloss enamel (SRF-14.9813) all over.
Fillers (718,768), supports (723,726, 773,776) brackets (731A,733A,781A, 783A)	Al alloy	Chemical treat and apply BMS 10-11, type 1 primer (F-18.06) all over.
Spacer (711,761), Filler (716,766, 807,810)	Al alloy	Chromic acid anodize and apply BMS 10-11, type 1 primer (F-18.13) all over.
<u>Fig. 2</u> Brackets (10, 21, 23,30,38,75,95, 120,140,160,180, 200,280,300,320, 340,360,380,460, 480,520,580,680, 700)	Al alloy	Chemical treat and apply BMS 10-11, type 1 primer (F-18.06) all over.
Brackets (240,260, 400,420,440,500, 540,560,600,620, 640,660)	Al alloy	Chromic acid anodize and apply BMS 10-11, type 1 primer (F-18.13) all over.

Refinish Details
 Figure 601

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REPAIR 17-1

01.1

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PIN - REPAIR 18-1

113T1144-1, -11, -12, -13, -15

NOTE: Refer to REPAIR-GEN for a list of applicable standard practices. For repair of surfaces which is only replacement of the original finish, refer to Refinish instructions in Fig. 601.

1. Plating Repair (Fig. 601)

A. Repair is limited to removal of small defects within design dimensions.

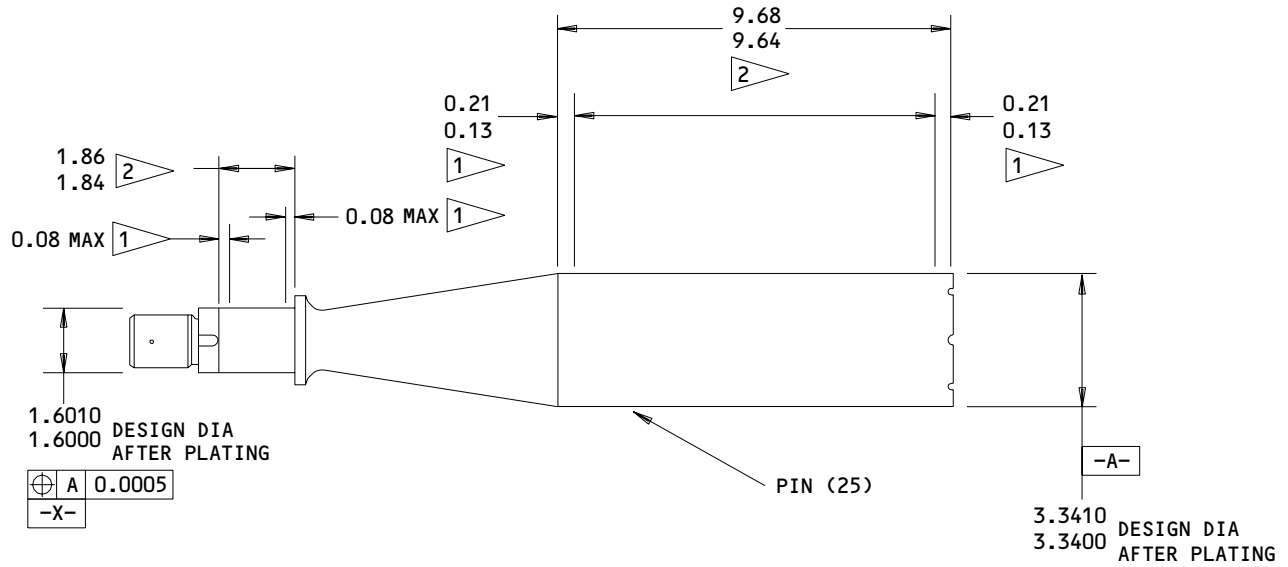
57-54-13

REPAIR 18-1

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REFINISH

CHROME PLATE (F-15.03) DIA -A-, -X-, WITH CHROME PLATE RUNOUT AS SHOWN BY PASSIVATE (F-17.09) OTHER AREAS.

1 CHROME PLATE RUNOUT AREA.

2 CHROME PLATE THIS AREA

REPAIR

(SAME AS REFINISH)

125 MACHINED SURFACES UNLESS SHOWN DIFFERENTLY

SHOT PEEN: 0.017-0.046 SHOT SIZE
 0.012-0.017 A2 INTENSITY

MATERIAL: 15-5PH CRES, 180-200 KSI

ITEM NUMBERS REFER TO IPL FIG. 1

ALL DIMENSIONS ARE IN INCHES

113T1144-1,-11,-12,-13,-15
 Pin Repair and Refinish
 Figure 602

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REPAIR 18-1

01.1

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ASSEMBLY1. Materials

NOTE: Equivalent substitutes can be used.

- A. Adhesive -- Type 93 (Ref 20-50-12)
- B. Grease -- MIL-G-23827, Class 3 (Ref 20-60-03)
- C. Primer -- BMS 10-11, Type 1 (Ref 20-60-02)
- D. Sealant -- BMS 5-95 (Ref 20-60-04)

2. Assembly (IPL Fig. 1)

- A. Use standard industry practices and these steps.
- B. Fitting assembly (785A, 787, 790A, 793).

- (1) Attach filler (807, 810) to fitting (825A, 830A) with BMS 5-95 sealant. Clearance between inner curve of filler and fitting must be 0.030 inch maximum.

| C. Beam assembly (5-series, 7-series).

- (1) Bond these parts with Type 93 adhesive per 20-50-12 before you apply the enamel finish.
 - (a) Pad (687) to beam assembly (655, 660).
 - (b) Rub strip (645) to beam assembly (5,7).
 - (2) Remove 0.003 inch thick laminations from shims (260, 335, 470, 575, 620) as necessary. Before clamp clamp up the gap can be 0.003 inch. Maximum thickness of shim (260, 335) permitted is 0.06 inch. Apply two coats BMS 10-11, type 1 primer after delamination.
 - (3) Install washers removed per Disassembly, or adjust the thickness of replacement washers as follows:

NOTE: As you adjust each washer, vibro engrave them with part number and gap letter to help you put these washers in the correct location.

- (a) Delaminate washers (60 and/or 65) equally as necessary to set a 0.020 inch maximum width for combined gaps D and E (Fig. 701).

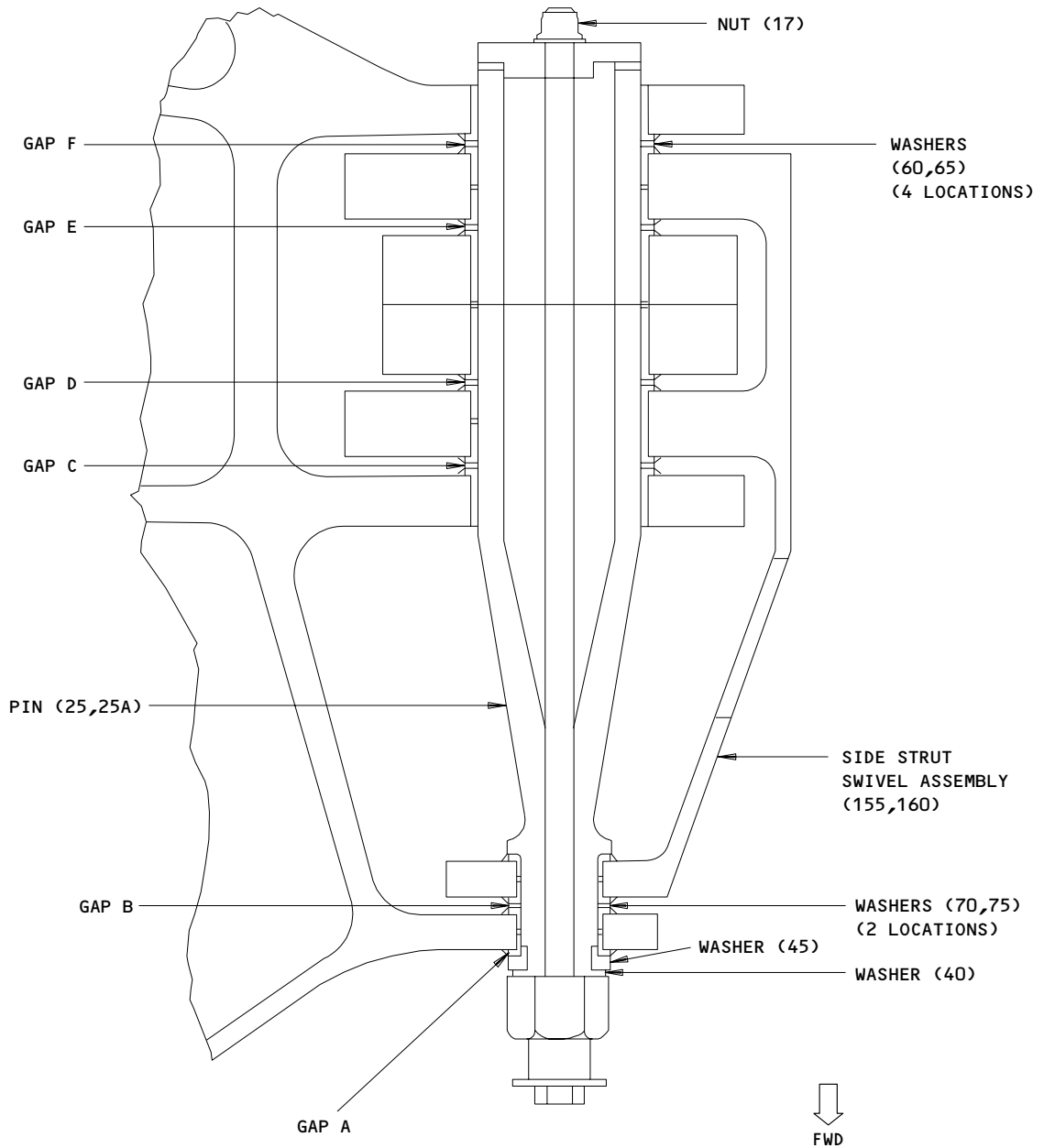
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- (b) Delaminate washers (60 and/or 65) equally as required to ensure 0.015–0.025 inch thickness for each gap C and F.
 - (c) With gaps C and F adjusted to be equal, measure gap B. Delaminate washers (70, 75) as required to equal this gap B measurement minus 0.005–0.010 inch.
 - 1) Install pin (25) with gap B washer in position.
 - 2) Install washers (40, 45).
 - 3) Turn nut (37) on threads until washer (40) is clamped firmly against shoulder of pin (25).
 - 4) Push side strut swivel assembly (155, 160) forward until gap B decreases to zero. Hold the swivel in this position, push washer (45) forward tightly against washer (40) and measure gap A.
 - 5) Delaminate washers (70, 75) as necessary to equal this gap A measurement minus 0.010–0.020 inch.
 - (d) Remove the sharp edges of all of these washers after delamination.
- (4) Fill the hole in the cavity around bolt assembly (135A) with grease to completely keep out all moisture.
 - (5) Tighten nut (37) to 3500–4000 lb-in.
 - (6) Tighten nut (17) to 600–800 lb-in.
 - (7) Tighten nut (150) to 480–790 lb-in.
 - (8) Tighten bolt (215) to 1500–3300 lb-in.

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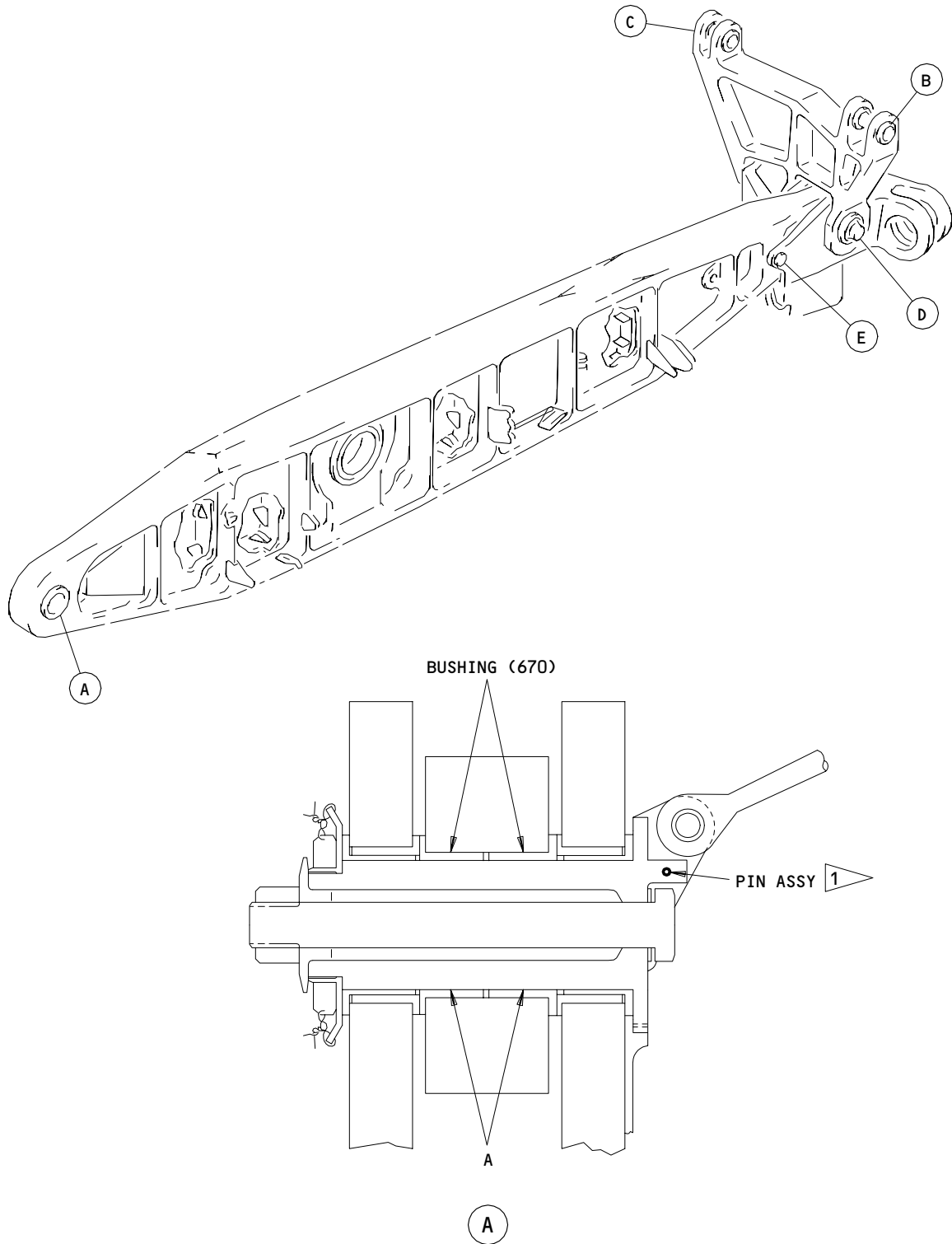
Washer Adjustments
Figure 701

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ASSEMBLY
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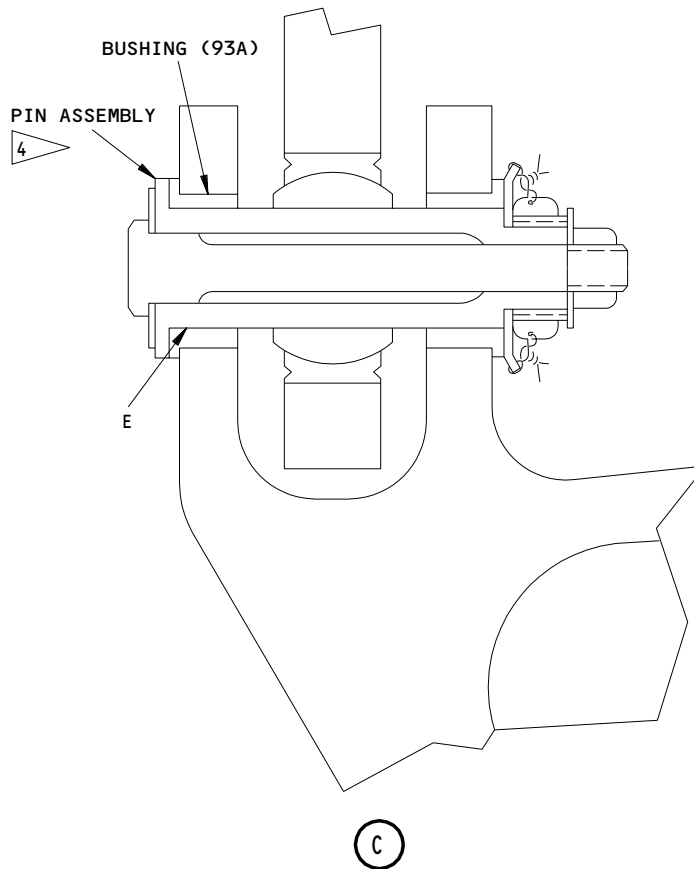
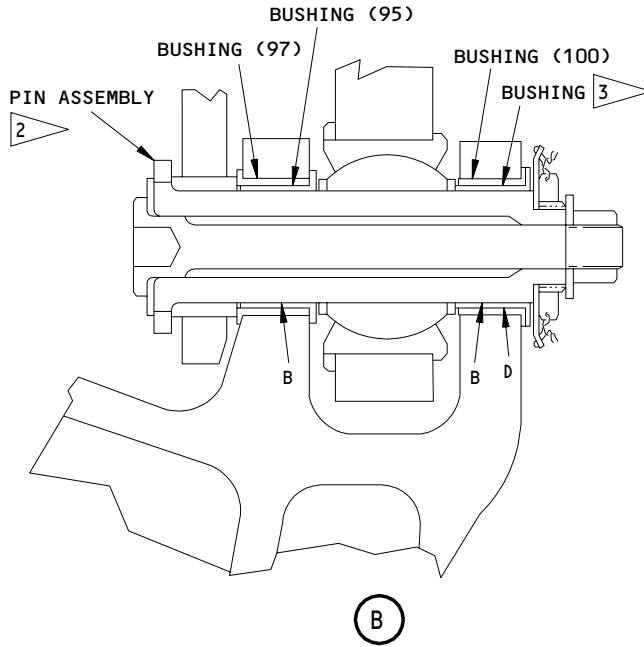
FITS AND CLEARANCES



Fits and Clearances
Figure 801 (Sheet 1)

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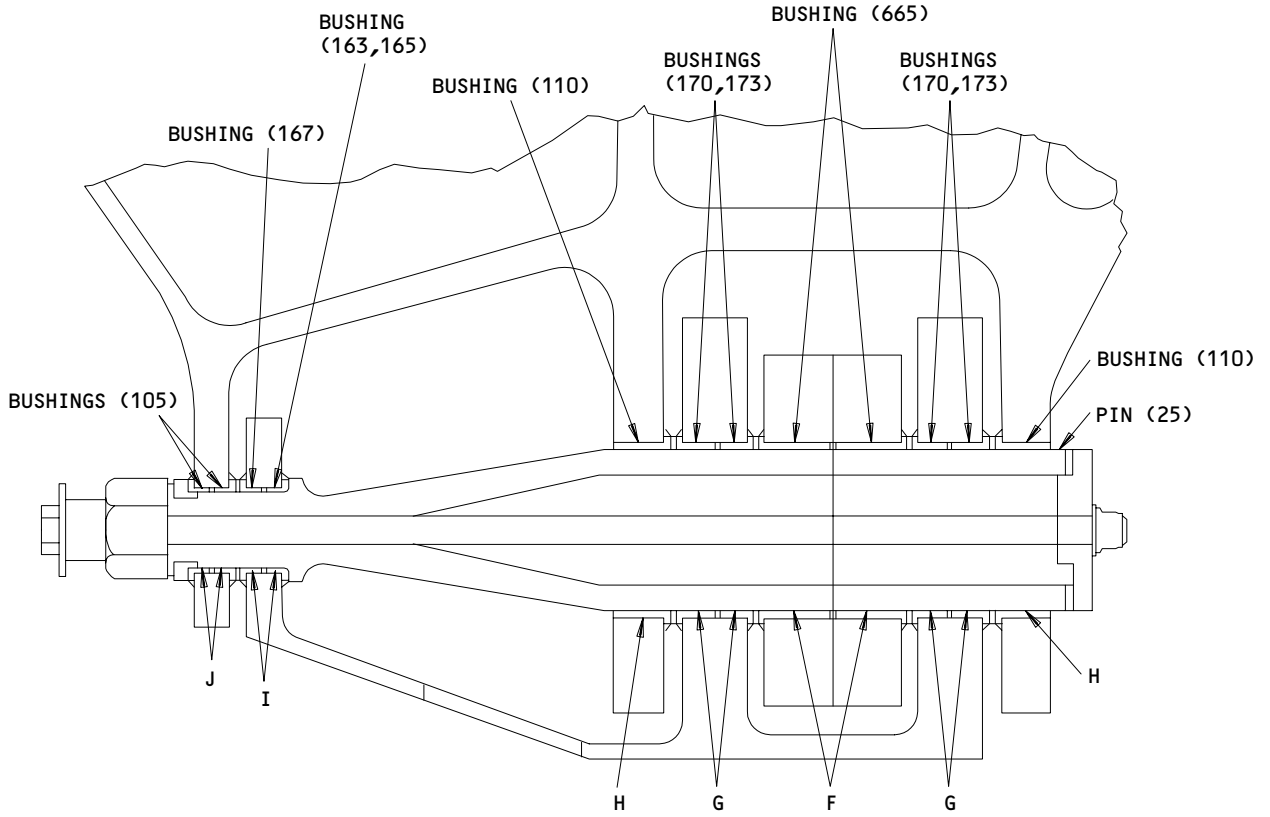
FITS AND CLEARANCES
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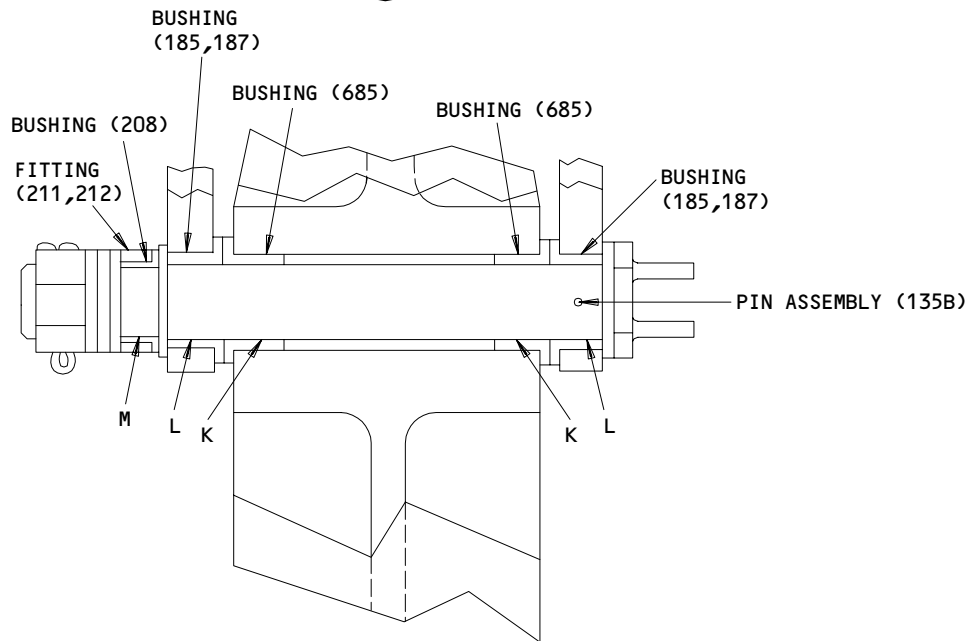
Fits and Clearances
Figure 801 (Sheet 2)

57-54-13

BOEING COMPONENT MAINTENANCE MANUAL



(D)











(E)

Fits and Clearances
Figure 801 (Sheet 3)

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Ref Letter Fig.801	Mating Item No. IPL Fig.1	Design Dimension				Service Wear Limit		
		Dimension		Assembly Clearance		Dimension		Maximum Clearance
		Min	Max	Min	Max	Min	Max	
A	ID 670	2.8215	2.8235	0.0005	0.0035	2.8095	2.8345	0.0145
	OD 	2.8200	2.8210					
B	ID 95	2.3745	2.3765	0.0005	0.0033	2.3625	2.3870	0.0130
	OD 	2.3732	2.3740					
D	ID 100	2.7665	2.7675	0.0010	0.0030	2.7537	2.7793	0.0138
	OD 	2.7645	2.7655					
E	ID 93A	1.4995	1.5016	0.0010	0.0039	1.4911	1.5080	0.0095
	OD 	1.4977	1.4985					
F	ID 665	3.3420	3.3430	0.0010	0.0030	3.3280	3.3560	0.0150
	OD 25	3.3400	3.3410					
G	ID 170 173	3.3420	3.3440	0.0010	0.0040	3.3290	3.3560	0.0150
	OD 25	3.3400	3.3410					
H	ID 110	3.3420	3.3440	0.0010	0.0030	3.3280	3.3560	0.0150
	OD 25	3.3400	3.3410					
I	ID 163,165, 167	1.6020	1.6040	0.0010	0.0040	1.5940	1.6110	0.0100
	OD 25	1.6000	1.6010					
J	ID 105	1.6020	1.6040	0.0010	0.0040	1.5930	1.6110	0.0100
	OD 25	1.6000	1.6010					
K	ID 685	0.9995	1.0015	0.0215	0.0245	0.9749	1.0046	0.0266
	OD 135B	0.9770	0.9780					
L	ID 185,187	0.9995	1.0015	0.0215	0.0245	0.9749	1.0046	0.0266
	OD 135B	0.9770	0.9780					
M	ID 208	1.0000	1.0015	0.0220	0.0245	0.9749	1.0046	0.0266
	OD 135B	0.9770	0.9780					

-  113T1145-1 PIN ASSEMBLY  113T1108-15 BUSHING
 113T1143-2 PIN ASSEMBLY  113T1143-1 PIN ASSEMBLY

ALL DIMENSIONS ARE IN INCHES

Fits and Clearances
Figure 801 (Sheet 4)

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FITS AND CLEARANCES

FOR TORQUE VALUES OF STANDARD FASTENERS, REFER TO SOPM 20-50-01			
ITEM NO. IPL FIG. 1	NAME	TORQUE	
		POUND-INCHES	POUND-FEET
17	Nut	600-800	
37	Nut	3500-4000	
150	Nut	480-790	
215	Bolt	1500-3300	

Torque Table
Figure 802

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FITS AND CLEARANCES
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ILLUSTRATED PARTS LIST

1. This section lists and illustrates replaceable or repairable component parts. The Illustrated Parts Catalog contains a complete explanation of the Boeing part numbering system.

2. Indentures show parts relationships as follows:

Assembly

Detail Parts for Assembly

Subassembly

Attaching Parts for Subassembly

Detail Parts for Subassembly

Detail Installation Parts (Included only if installation parts may be returned to shop as part of assembly)

3. One use code letter (A, B, C, etc.) is assigned in the EFF CODE column for each variation of top assembly. All listed parts are used on all top assemblies except when limitations are shown by use code letter opposite individual part entries.

4. Letter suffixes (alpha-variants) are added to item numbers for optional parts, Service Bulletin modification parts, configuration differences (except left- and right-hand parts), product improvement parts, and parts added between two sequential item numbers. The alpha-variant is not shown on illustrations when appearance and location of all variants of the part is the same.

5. Service Bulletin modifications are shown by the notations PRE SB XXXX and POST SB XXXX.

A. When a new top assembly part number is assigned by Service Bulletin, the notations appear at the top assembly level only. The configuration differences at detail part level are then shown by use code letter.

B. When the top assembly part number is not changed by the Service Bulletin, the notations appear at the detail part level.

6. Parts Interchangeability

Optional
(OPT)

The parts are optional to and interchangeable with other parts having the same item number.

Supersedes, Superseded By
(SUPSDS, SUPSD BY)

The part supersedes and is not interchangeable with the original part.

Replaces, Replaced By
(REPLS, REPLD BY)

The part replaces and is interchangeable with, or is an alternate to, the original part.

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ILLUSTRATED PARTS LIST

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VENDORS

OPTK6 SPS TECHNOLOGIES INC AEROSPACE PRODUCTS DIV
5195 W 4700 SPO BOX 18459
KEARNS, UTAH 84118

06725 AIR INDUSTRIES CORPORATION
12570 KNOTT STREET
GARDEN GROVE, CALIFORNIA 92641-3932
FORMERLY AIR INDUSTRIES OF CALIF IN GARDENA, CALIF.

06950 SCREWCORP VSI AEROSPACE PRODUCTS DIV FAIRCHILD IND DIV
13001 EAST TEMPLE AVENUE PO BOX 730
CITY OF INDUSTRY, CALIFORNIA 91746-1417
FORMERLY VB0096 AND VSI CORP SCREWCORP DIV
FORMERLY IN CULVER CITY, CALIFORNIA

08524 DEUTSCH FASTENER CORP SEE CODE V97928

11815 CHERRY AEROSPACE FASTENERS DIV OF TEXTRON
1224 EAST WARNER AVENUE PO BOX 2157
SANTA ANA, CALIFORNIA 92707-0157
FORMERLY IN LOS ANGELES, CALIF , FORMERLY CHERRY FASTENERS
TOWNSEND DIV OF TEXTRON INC V71087

15653 FAIRCHILD FASTENERS KAYNAR PRODUCTS DIV
800 S STATE COLLEGE BLVD
FULLERTON, CALIFORNIA 92831-3001
FORMERLY VK6405 MICRODOT AEROSP LTD; FORMERLY KAYNAR TECH
KAYNAR DIV

17446 HUCK MFG CO GOV CONTRACTS LOS ANGELES DIV SUB OF FED-MOGUL
900 WATSON CENTER ROAD
CARSON, CALIFORNIA 90745

5M902 FAIRCHILD IND INC FAIRCHILD AEROSPACE FASTENER DIV
3016 W LOMITA BLVD
TORRANCE, CALIFORNIA 90505-5103
FMLY IN REDONDO BEACH, CALIF

52828 REPUBLIC FASTENER MFG CORP
1300 RANCHO CONEJO BLVD
NEWBURY PARK, CALIFORNIA 91320-1405
FORMERLY IN SYLMAR, CALIFORNIA

56878 SPS TECHNOLOGIES INC AEROSPACE AND INDUSTRIAL PRODUCTS DIV
HIGHLAND AVENUE
JENKINTOWN, PENNSYLVANIA 19046
FORMERLY STANDARD PRESSED STEEL

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BOEING
 COMPONENT
 MAINTENANCE MANUAL
VENDORS

60516 WEST COAST AEROSPACE INC
 812 MIRAFLORES STREET
 SAN PEDRO, CALIFORNIA 90731-1439

71087 BOOTS ACFT NUT DIV TOWNSEND CO SEE TEXTRON INC CHERRY
 FASTENER TOWNSEND DIV V11815

72962 HARVARD INDUSTRIES INC
 3 WERNER WAY SUITE 210
 LEBANON, NEW JERSEY 08833
 FORMERLY AMERACE CORP ESNA DIV
 FORMERLY ELASTIC STOP NUT IN UNION, NJ

73197 HI-SHEAR TECHNOLOGY CORP
 2600 SKYPARK DRIVE
 TORRANCE, CALIFORNIA 90509

80539 SPS TECHNOLOGIES INC AEROSPACE PRODUCTS DIV
 2701 SOUTH HARBOR BOULEVARD PO BOX 1259
 SANTA ANA, CALIFORNIA 92702-1259
 FORMERLY NUTT-SHEL DIV OF SPC WESTERN CO V80539
 AND STANDARD PRESSED STEEL WESTERN DIV V17279

85495 BRILES MFG CO SEE OMARK INDUSTRIES
 PRECISION FASTENING SUB OF OMARK IND INC SEE DEUTSCH
 FASTENER CORP V08524
 OMARK INDUSTRIES SEE PRECISION FASTENING

92215 FAIRCHILD IND INC FAIRCHILD AEROSPACE FASTENER DIV
 3010 W LOMITA BLVD
 TORRANCE, CALIFORNIA 90505-5102
 FORMERLY VOI-SHAN IN CULVER CITY, CALIF

97928 HUCK INTL INC
 3969 PARAMOUNT BLVD
 LAKEWOOD, CALIFORNIA 90712-4193

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 ILLUSTRATED PARTS LIST
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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
AN960C1416		1	147	2
AN960C1416L		1	140	1
AN960C2016		1	40	1
AN960C916		1	20	3
AN960XC616		1	855	2
AN960XC616L		1	860	1
AN960XC716		1	865	2
AN960XC716L		1	870	1
BACB15BA3AD		2	222	4
BACB28AA4B028		1	580	1
		1	625	1
BACB28AM04B013A		1	440	2
		1	475	1
BACB28AM06B010A		1	515	2
		1	545	2
BACB28AM06B015A		1	815	1
BACB28AM06B016A		1	480	2
BACB28AM06B018A		1	267	1
BACB28AM06B028A		1	340	1
BACB28AM07B013A		1	413	1
BACB28AM07B014A		1	410A	3
BACB28AM07B016A		1	483	1
BACB28AM07B018A		1	270	1
BACB28AM09B028A		1	345	1
BACB28AM16B075A		1	185	2
BACB28AM16B100		1	685	2
BACB28AP04P010		1	517	2
		1	547	2
BACB28AP04P013		1	415	3
BACB28AP04P014		1	820	1
BACB28AP04P016		1	485	2
BACB28AP04P028		1	350	1
BACB28AP04P029		1	263A	1
BACB28AP04P030		1	263	1
BACB28AP05P013		1	417	1
BACB28AP05P016		1	487	1
BACB28AP05P018		1	265	1
BACB28AP06P021		1	583	1
		1	627	1
BACB28AP06P028		1	355	1
BACB28B4-198		1	885	1
		1	887	1
BACB28B4-198P		1	885A	1
BACB28U4B021		1	626	1
BACB28X16M050		1	208	1
BACB28X4C016		1	210	1
BACB28X4E014		1	136	1

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BOEING
 COMPONENT
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACB28X4M030		1	640	2
BACB28X6F014		1	137	1
BACB28X6M016		1	209	1
BACB30MR6K13		1	847	1
BACB30MR7K14		1	852	1
BACB30MY10K10		1	240	1
BACB30MY10K8		1	235	1
BACB30MY12K13		1	565	2
		1	845	1
BACB30MY12K20		1	300	1
BACB30MY14K15		1	850	1
BACB30MY14K21		1	320A	1
BACB30MY6K		2	50	3
BACB30MY8K		2	26	3
BACB30MY8K11		1	380	4
BACB30MY8K12		1	460	3
		1	507	2
BACB30MY8K13		1	508A	2
		1	530	2
BACB30MY8K14		1	535	2
BACB30MY8K7		2	7	1
BACB30MY8K8		2	5A	2
BACB30MY8K9		1	505	4
		1	507A	2
		1	508	2
BACB30NF9-331		1	50A	1
BACB30NX10K10		1	795A	2
BACB30NX10K13		1	795	2
BACB30NY10K23		1	430	2
BACB30NY10K26		1	605	1
BACB30NY10K27		1	607	2
BACB30NY10K28		1	610	1
BACB30NY12K20		1	250A	1
BACB30NY12K26		1	250	1
BACB30NY8K23		1	390	2
BACB30NY8K24		1	395	1
BACB30NY8K25		1	400	1
BACB30NY8K26		1	395A	1
BACB30NY8K27		1	400A	1
BACB30UB12K20		1	704	3
BACB30UB12K22		1	753A	3
BACB30UB12K24		1	704A	3
		1	753B	3
BACC30AG12		1	305	1
BACC30AG14		1	325A	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACC30BF12		1	706	3
		1	756	3
BACC30M10		1	245	2
BACC30M12		1	570	2
		1	875	1
BACC30M14		1	880	1
BACC30M6		2	55	3
BACC30M8		1	385	4
		1	465	3
		1	510	4
		1	540	4
		2	9	3
		2	28	3
BACC30X10		1	435	2
		1	615	2
		1	800	2
BACC30X12		1	255	1
BACC30X8		1	405	4
BACF3F026D026NN		1	193	1
BACN10HR20		1	37	1
BACN10JC4		1	893	2
BACN10JC5		1	895G	2
BACN10JC9		1	17	1
BACN10JD114		1	150	1
BACN10JN3		2	16	2
		2	36	2
		2	135	2
		2	155	2
		2	175	2
		2	195	2
		2	215	3
		2	222J	2
		2	235	3
		2	255	3
		2	275	3
		2	295	3
		2	315	2
		2	335	3
		2	355	3
		2	375	3

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BOEING
 COMPONENT
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
BACN10JN3		2	395	2	
		2	415	3	
		2	435	2	
		2	455	2	
		2	495	2	
		2	515	3	
		2	575	2	
		2	595	2	
		2	615	2	
		2	635	2	
		2	655	2	
		2	675	3	
		2	695	1	
	BACN10JN3CD		2	16A	2
			2	36A	2
BACN10JN4		1	738	6	
		1	784G	6	
		2	70A	3	
		2	90A	3	
BACN10KB3F		2	115	2	
		2	475A	2	
		2	535	2	
		2	555	2	
BACN10KH3		2	697	2	
BACR15BABAD		2	630	4	
BACR15BA3AD		1	736	12	
		1	784	12	
		2	14	4	
		2	34	4	
		2	65	6	
		2	85	6	
		2	110	4	
		2	130	4	
		2	150	4	
		2	170	4	
		2	190	4	
		2	210	6	
		2	230	6	
		2	250	6	
	2	270	6		
	2	290	6		
	2	310	4		
	2	330	6		
	2	350	6		
	2	370	6		

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
BACR15BA3AD		2	390	4	
		2	410	6	
		2	430	4	
		2	450	4	
		2	470	4	
		2	490	4	
		2	510	6	
		2	530	4	
		2	550	4	
		2	570	4	
		2	590	4	
		2	610	4	
		2	650	4	
		2	670	6	
		2	690	6	
	BACR15BA4AD		2	18	4
	BACR15BA5AD		1	708	3
			1	758	3
	BACR15BA8AD9		1	846	2
	BACR15FT5AD		1	713	2
		1	721	6	
		1	728	6	
		1	763	2	
		1	771	6	
		1	778	6	
BACR15FT6AD		2	98	1	
		2	100	1	
		2	143	2	
		2	182	2	
		2	184	3	
		2	223	3	
		2	263	3	
		2	303	2	
		2	304	1	
		2	343	3	
		2	382	2	
		2	384	1	
		2	423	2	
		2	443	2	
		2	482	2	
	2	484	2		
	2	523	2		
	2	563	2		
	2	583	2		
	2	667	2		

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BOEING
 COMPONENT
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACS40R10C36F		1	470	1
BACS40R13E24F		1	620	1
BACS40R15C15F		1	260	1
BACS40R15C30F		1	575	2
BACS40R20C30F		1	335	1
BACW10BN6AP		1	705B	3
BACW10BP16C		1	145	1
BACW10BP6CD		1	857	1
BACW10BP7CD		1	867	1
BACW10P35AL		1	746	2
BMNN10HR20		1	37	1
BMN4122AD3-9		1	17	1
BMN4122A9		1	17	1
BRFM20A3		2	16	2
		2	36	2
		2	135	2
		2	155	2
		2	175	2
		2	195	2
		2	215	3
		2	222J	2
		2	235	3
		2	255	3
		2	275	3
		2	295	3
		2	315	2
		2	335	3
		2	355	3
		2	375	3
		2	395	2
		2	415	3
		2	435	2
		2	455	2
		2	495	2
		2	515	3
		2	575	2
		2	595	2
		2	615	2
		2	635	2
		2	655	2
		2	675	3
		2	695	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BRFM20C3D		2	16A	2
		2	36A	2
BRF100A3		2	115	2
		2	475A	2
		2	535	2
		2	555	2
BRH10A4		1	893	2
BRH10A5		1	895G	2
B30MY10K10		1	240	1
B30MY10K8		1	235	1
B30MY12K13		1	565	2
		1	845	1
B30MY12K20		1	300	1
B30MY14K15		1	850	1
B30MY14K21		1	320A	1
B30MY8K11		1	380	4
B30MY8K12		1	460	3
		1	507	2
B30MY8K13		1	508A	2
		1	530	2
B30MY8K14		1	535	2
B30MY8K7		2	7	1
B30MY8K8		2	5A	2
B30MY8K9		1	505	4
		1	507A	2
		1	508	2
F2000-3		2	115	2
		2	475A	2
		2	535	2
		2	555	2
F29779-3		2	697	2
HL10VAZ10-10		1	240	1
HL10VAZ10-8		1	235	1
HL10VAZ12-13		1	565	2
		1	845	1

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BOEING
 COMPONENT
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
HL10VAZ12-20		1	300	1
HL10VAZ14-15		1	850	1
HL10VAZ14-21		1	320A	1
HL10VAZ8-11		1	380	4
HL10VAZ8-12		1	460	3
		1	507	2
HL10VAZ8-13		1	508A	2
		1	530	2
HL10VAZ8-14		1	535	2
HL10VAZ8-7		2	7	1
HL10VAZ8-8		2	5A	2
HL10VAZ8-9		1	505	4
		1	507A	2
		1	508	2
HL1012AZ10-10		1	795A	2
HL1187-10		1	435	2
		1	615	2
		1	800	2
HL1187-12		1	255	1
HL1187-8		1	405	4
HL12VAZ10-10		1	795A	2
HL12VAZ10-13		1	795	2
HL13VAZ10-23		1	430	2
HL13VAZ10-26		1	605	1
HL13VAZ10-27		1	607	2
HL13VAZ10-28		1	610	1
HL13VAZ12-20		1	250A	1
HL13VAZ12-26		1	250	1
HL13VAZ8-23		1	390	2
HL13VAZ8-24		1	395	1
HL13VAZ8-25		1	400	1
HL13VAZ8-26		1	395A	1
HL13VAZ8-27		1	400A	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
HL13V23		1	390	2
		1	430	2
HL13V24		1	395	1
HL13V25		1	400	1
HL13V26		1	250	1
		1	605	1
HL13V27		1	607	2
HL13V28		1	610	1
HL13V8K26		1	395A	1
HL79-10		1	245	2
HL79-12		1	570	2
		1	875	1
HL79-14		1	880	1
HL79-6		2	55	3
HL79-8		1	385	4
		1	465	3
		1	510	4
		1	540	4
		2	9	3
		2	28	3
HL82-12APBW		1	305	1
HL82-14APBW		1	325A	1
HL87-10		1	435	2
		1	615	2
		1	800	2
HL87-12		1	255	1
HL87-8		1	405	4
H10-4BAC		1	893	2
H10-5BAC		1	895G	2
H10-9BAC		1	17	1
L801-10K23		1	430	2
L801-10K26		1	605	1
L801-10K27		1	607	2
L801-10K28		1	610	1
L801-12K20		1	250A	1
L801-12K26		1	250	1
L801-8K23		1	390	2
L801-8K24		1	395	1
L801-8K25		1	400	1
L801-8K26		1	395A	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
L801-8K27		1	400A	1
L802-10K10		1	795A	2
L802-10K13		1	795	2
MF1000-3BAC		2	16	2
		2	36	2
		2	135	2
		2	155	2
		2	175	2
		2	195	2
		2	215	3
		2	222J	2
		2	235	3
		2	255	3
		2	275	3
		2	295	3
		2	315	2
		2	335	3
		2	355	3
		2	375	3
		2	395	2
		2	415	3
		2	435	2
		2	455	2
		2	495	2
		2	515	3
		2	575	2
		2	595	2
		2	615	2
		2	635	2
		2	655	2
		2	675	3
		2	695	1
MF1000-4BAC		1	738	6
		1	784G	6
		2	70A	3
		2	90A	3
MF51637-3		2	16A	2
		2	36A	2

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
MF53049-3		2	16	2
		2	36	2
		2	135	2
		2	155	2
		2	175	2
		2	195	2
		2	215	3
		2	222J	2
		2	235	3
		2	255	3
		2	275	3
		2	295	3
		2	315	2
		2	335	3
		2	355	3
		2	375	3
		2	395	2
		2	415	3
		2	435	2
		2	455	2
		2	495	2
		2	515	3
		2	575	2
2	595	2		
2	615	2		
2	635	2		
2	655	2		
2	675	3		
2	695	1		
MF53050-3CD		2	16A	2
		2	36A	2
MS15001-1		1	115	3
		1	190	5
		1	650	2
		1	652	1
MS24665-374		1	130	1
NAS1149C0432R		1	891H	4
NAS1149E0632R		1	862	1
NAS1149E0732R		1	872	1
NAS170-1		1	895	2

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
NAS1805-6L		1	877	1
NAS1805-7L		1	882	1
NAS354-5-475		1	893G	1
NAS6704-9		1	891A	2
NS103218-02		2	16	2
		2	36	2
		2	135	2
		2	155	2
		2	175	2
		2	195	2
		2	215	3
		2	222J	2
		2	235	3
		2	255	3
		2	275	3
		2	295	3
		2	315	2
		2	335	3
		2	355	3
		2	375	3
		2	395	2
		2	415	3
		2	435	2
		2	455	2
		2	495	2
		2	515	3
		2	575	2
		2	595	2
		2	615	2
		2	635	2
		2	655	2
		2	675	3
		2	695	1
NS103218-048		1	738	6
		1	784G	6
		2	70A	3
		2	90A	3
NS103225-02		2	697	2
NS202101-048		1	893	2
NS202487-02		2	16A	2
		2	36A	2
RMF9201M3		2	16	2
		2	36	2
		2	135	2
		2	155	2
		2	175	2
		2	195	2

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
RMF9201M3		2	215	3
		2	222J	2
		2	235	3
		2	255	3
		2	275	3
		2	295	3
		2	315	2
		2	335	3
		2	355	3
		2	375	3
		2	395	2
		2	415	3
		2	435	2
		2	455	2
		2	495	2
		2	515	3
		2	575	2
		2	595	2
		2	615	2
		2	635	2
	2	655	2	
	2	675	3	
	2	695	1	
RMF9201M4		1	738	6
		1	784G	6
		2	70A	3
		2	90A	3
RMF9207-3		2	115	2
		2	475A	2
		2	535	2
		2	555	2
RMF9209M3		2	697	2
RMLH22-20		1	37	1
RMLH9074-9		1	17	1
RMLH9075-4W		1	893	2
RMLH9075-5W		1	895G	2
T6S428J		1	893	2
T6S524J		1	895G	2
T8114S1032S		2	115	2
		2	475A	2
		2	535	2
		2	555	2
		2	222J	2
T8124S3S		1	738	6
T8124S4S		1	784G	6
T8124S4S		2	70A	3
		2	90A	3

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
VN151A1-02		2	115	2
		2	475A	2
		2	535	2
		2	555	2
VN252A02		2	16	2
		2	36	2
		2	135	2
		2	155	2
		2	175	2
		2	195	2
		2	215	3
		2	222J	2
		2	235	3
		2	255	3
		2	275	3
		2	295	3
		2	315	2
		2	335	3
		2	355	3
		2	375	3
		2	395	2
		2	415	3
		2	435	2
		2	455	2
		2	495	2
		2	515	3
		2	575	2
		2	595	2
		2	615	2
		2	635	2
		2	655	2
		2	675	3
2	695	1		
VN252A048		1	738	6
		1	784G	6
		2	70A	3
VN252A048		2	90A	3
VN303A048		1	893	2
102F9201M3		2	16A	2
		2	36A	2
113T1005-1		1	785B	1
		1	787A	1
113T1005-10		1	830A	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
113T1005-2		1	790B	1
		1	793A	1
113T1005-3		1	825B	1
113T1005-4		1	830B	1
113T1005-5		1	807	2
113T1005-6		1	810	2
113T1005-7		1	785A	1
		1	787	1
113T1005-8		1	790A	1
		1	793	1
113T1005-9		1	825A	1
113T1101-103		1	1N	RF
		2	1M	RF
113T1101-104		1	3R	RF
		2	3K	RF
113T1101-105		1	1P	RF
		2	1N	RF
113T1101-106		1	3S	RF
113T1101-107		1	5L	1
113T1101-108		1	7L	1
113T1101-109		1	5M	1
113T1101-110		1	7M	1
113T1101-111		1	1Q	RF
		2	1P	RF
113T1101-112		1	3T	RF
		2	3L	RF
113T1101-113		1	1R	RF
		2	1Q	RF
113T1101-114		1	3U	RF
		2	3M	RF
113T1101-115		1	1S	RF
		2	1R	RF

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
113T1101-116		1	3V	RF
		2	3N	RF
113T1101-117		1	1T	RF
113T1101-117		2	1S	RF
113T1101-118		1	3W	RF
		2	3P	RF
113T1101-119		1	5N	1
113T1101-120		1	7N	1
113T1101-121		1	5P	1
113T1101-122		1	7P	1
113T1101-125		1	1U	RF
		2	1T	RF
113T1101-126		1	3X	RF
		2	3Q	RF
113T1101-127		1	5Q	1
113T1101-128		1	7Q	1
113T1101-129		1	1V	RF
		2	1U	RF
113T1101-130		1	3Y	RF
		2	3R	RF
113T1101-131		1	1W	RF
		2	1V	RF
113T1101-132		1	3Z	RF
		2	3S	RF
113T1101-133		1	5R	1
113T1101-134		1	7R	1
113T1101-135		1	5S	1
113T1101-136		1	7S	1
113T1101-145		1	1X	RF
		2	1W	RF
113T1101-146		1	4	RF
		2	3T	RF
113T1101-147		1	5T	1
113T1101-148		1	7T	1
113T1101-149		1	1Y	RF
		2	1X	RF

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
113T1101-150		1	4A	RF
		2	3U	RF
113T1101-151		1	1Z	RF
		2	1Y	RF
113T1101-152		1	4B	RF
		2	3V	RF
113T1101-153		1	5U	1
113T1101-154		1	7U	1
113T1101-17		1	690	1
113T1101-18		1	695	1
113T1101-19		1	690B	1
113T1101-20		1	695A	1
113T1101-21		1	690A	1
113T1101-3		1	5	1
113T1101-39		1	1D	RF
		2	1C	RF
113T1101-4		1	7	1
113T1101-40		1	3G	RF
		2	3A	RF
113T1101-41		1	5C	1
113T1101-42		1	7C	1
113T1101-43		1	655C	1
113T1101-44		1	660C	1
113T1101-45		1	655E	1
113T1101-46		1	660E	1
113T1101-47		1	655D	1
113T1101-48		1	660D	1
113T1101-49		1	687	1
113T1101-5		1	5E	1
113T1101-51		1	1C	RF
		2	1B	RF
113T1101-52		1	3F	RF
		2	3	RF
113T1101-53		1	1G	RF
		2	1F	RF
113T1101-54		1	3K	RF
		2	3D	RF

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
113T1101-55		1	1E	RF
		2	1D	RF
113T1101-56		1	3H	RF
		2	3B	RF
113T1101-57		1	1F	RF
		2	1E	RF
113T1101-58		1	3J	RF
		2	3C	RF
113T1101-59		1	5D	1
113T1101-6		1	7E	1
113T1101-60		1	7D	1
113T1101-61		1	623	1
113T1101-63		1	1H	RF
		2	1G	RF
113T1101-64		1	3L	RF
		2	3E	RF
113T1101-65		1	5F	1
113T1101-66		1	7F	1
113T1101-67		1	1J	RF
		2	1H	RF
113T1101-68		1	3M	RF
		2	3F	RF
113T1101-69		1	5G	1
113T1101-70		1	7G	1
113T1101-71		1	655F	1
113T1101-72		1	660F	1
113T1101-73		1	690C	1
113T1101-74		1	690D	1
113T1101-75		1	1K	RF
		2	1J	RF
113T1101-76		1	3N	RF
		2	3G	RF
113T1101-77		1	5H	1
113T1101-78		1	7H	1
113T1101-79		1	655G	1
113T1101-8		1	7B	1
113T1101-80		1	660G	1
113T1101-81		1	1M	RF
		2	1L	RF
113T1101-82		1	3Q	RF
		2	3J	RF
113T1101-83		1	5K	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
113T1101-84		1	7K	1
113T1101-85		1	655J	1
113T1101-86		1	660J	1
113T1101-87		1	690F	1
113T1101-89		1	1L	RF
		2	1K	RF
113T1101-9		1	645	1
113T1101-90		1	3P	RF
		2	3H	RF
113T1101-91		1	5J	1
113T1101-92		1	7J	1
113T1101-93		1	655H	1
113T1101-94		1	660H	1
113T1101-95		1	690E	1
113T1101-96		1	690G	1
113T1105-1		1	60	3
113T1105-16		1	57	1
113T1105-2		1	65	1
113T1105-3		1	70	2
113T1105-4		1	75	2
113T1106-1		1	10	1
113T1106-2		1	45	1
113T1106-3		1	10A	1
113T1106-4		1	10B	1
113T1108-1		1	665	2
113T1108-10		1	105	2
		1	165	1
113T1108-12		1	175	1
113T1108-17		1	675	1
113T1108-19		1	97	1
113T1108-20		1	670	2
113T1108-21		1	170	4

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
113T1108-22		1	165A	1
		1	167	1
113T1108-23		1	680A	1
113T1108-24		1	180A	1
113T1108-25		1	180B	1
113T1108-26		1	175A	1
		1	178	1
113T1108-27		1	170A	4
		1	173	4
113T1108-28		1	163	1
		1	165B	1
		1	166	2
113T1108-29		1	185A	2
		1	187	2
113T1108-30		1	93A	2
113T1108-31		1	187A	2
		1	685A	2
113T1108-6		1	95	1
113T1108-7		1	100	1
113T1108-9		1	110	2
113T1110-1		1	155	1
113T1110-10		1	200B	1
113T1110-11		1	155B	1
113T1110-12		1	160B	1
113T1110-2		1	160	1
113T1110-3		1	195	1
113T1110-4		1	200	1
113T1110-5		1	155A	1
113T1110-6		1	160A	1
113T1110-7		1	195A	1
113T1110-8		1	200A	1
113T1110-9		1	195B	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
113T1112-1		1	205	1
113T1112-2		1	207	1
113T1112-3		1	211	1
113T1112-4		1	212	1
113T1120-10		1	230	1
		1	233	1
113T1120-11		1	275	1
113T1120-12		1	280	1
113T1120-13		1	225C	1
		1	232B	1
113T1120-14		1	230C	1
		1	233B	1
113T1120-15		1	275B	1
113T1120-16		1	280B	1
113T1120-9		1	225	1
		1	232	1
113T1121-10		1	290A	1
		1	293	1
113T1121-11		1	360A	1
113T1121-12		1	365A	1
113T1121-9		1	285A	1
		1	292	1
113T1122-1		1	425	1
113T1122-2		1	445	1
113T1123-5		1	450	1
113T1123-6		1	455	1
113T1123-7		1	490	1
113T1123-8		1	495	1
113T1125-10		1	560	1
113T1125-11		1	585	1
113T1125-12		1	590	1
113T1125-13		1	595	1
113T1125-14		1	600	1
113T1125-15		1	630	1
113T1125-16		1	635	1
113T1125-9		1	555	1
113T1126-10		1	523	2
113T1126-11		1	525	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
113T1126-12		1	526	1
113T1126-13		1	550	1
113T1126-14		1	551	1
113T1126-15		1	527	1
113T1126-16		1	552	1
113T1126-17		1	528	1
113T1126-18		1	553	1
113T1126-19		1	371	2
		1	373	1
113T1126-20		1	422	1
		1	423	2
113T1126-21		1	375	1
113T1126-22		1	377	1
113T1126-23		1	421	1
113T1126-24		1	424	1
113T1126-3		1	370	2
		1	374	1
113T1126-4		1	420	2
		1	424K	1
113T1126-7		1	500	2
113T1126-8		1	503	2
113T1126-9		1	520	2
113T1131-1		1	225A	1
		1	232A	1
113T1131-10		1	280C	1
113T1131-2		1	230A	1
		1	233A	1
113T1131-3		1	275A	1
113T1131-4		1	280A	1
113T1131-9		1	275C	1
113T1132-1		1	285B	1
		1	292A	1
113T1132-2		1	290B	1
		1	293A	1
113T1132-3		1	360B	1
113T1132-4		1	365B	1
113T1141-1		1	80	1
113T1141-11		1	80D	1
113T1141-12		1	85D	1
113T1141-13		1	120C	1
		1	125C	1
113T1141-15		1	80F	1
113T1141-16		1	85F	1
113T1141-17		1	120D	1
		1	125D	1
113T1141-18		1	85G	1
113T1141-19		1	80G	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
113T1141-2		1	85	1
113T1141-3		1	120	1
113T1141-4		1	125	1
113T1141-5		1	80A	1
113T1141-6		1	85A	1
113T1141-7		1	120A	1
113T1141-8		1	125A	1
113T1141-9		1	127	1
113T1144-1		1	25	1
113T1144-11		1	25A	1
113T1144-12		1	25B	1
113T1144-13		1	25C	1
113T1144-14		1	135C	1
113T1144-15		1	25D	1
113T1144-16		1	138C	1
113T1144-6		1	135A	1
113T1144-7		1	138A	1
113T1144-8		1	135B	1
113T1144-9		1	138B	1
113T1161-10		1	890A	1
113T1161-11		1	842A	1
113T1161-12		1	890B	1
113T1161-13		1	843	1
113T1161-14		1	843L	1
113T1161-15		1	890L	1
113T1161-16		1	890Q	1
113T1161-17		1	844	1
113T1161-18		1	844L	1
113T1161-9		1	842	1
113T1165-1		1	595A	1
113T1165-2		1	600A	1
113T1165-3		1	630A	1
113T1165-4		1	635A	1
2TCC12		1	706	3
		1	756	3
272T0137-1		2	12	1
272T0137-2		2	23	1
272T0137-3		2	21	1
272T0137-5		2	12A	1
272T0137-7		2	21A	1
272T0137-9		2	23A	1
272T0138-1		2	221	1
272T0138-2		2	222P	1
272T0139-3		2	32	1
272T0139-4		2	38	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
272T0139-5		2	32A	1
272T0139-6		2	38A	1
272T1275-2		2	700	1
272T1275-3		2	685A	1
272T1276-3		2	665A	1
272T1276-4		2	680A	1
272T1277-1		2	105	1
272T1277-2		2	120	1
272T1277-5		2	125A	1
272T1277-6		2	140A	1
272T1278-1		2	265	1
272T1278-2		2	280	1
272T1280-10		2	80B	1
272T1280-11		2	75A	1
272T1280-12		2	95B	1
272T1280-9		2	60B	1
272T1281-6		2	10C	1
272T1281-7		2	10D	1
272T1283-8		2	30C	1
272T1283-9		2	30D	1
272T1284-1		2	385	1
272T1284-2		2	400A	1
272T1289-1		2	525	1
272T1289-2		2	540	1
272T1291-1		2	545	1
272T1291-2		2	560	1
272T1292-3		2	325	1
272T1292-4		2	340	1
272T1294-3		2	465A	1
272T1294-4		2	480A	1
272T1323-21		2	605	1
272T1323-22		2	620	1
272T1375-3		2	225	1
272T1375-4		2	240	1
272T1375-5		2	245	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
272T1375-6		2	260	1
272T1381-3		2	305	1
272T1381-4		2	320	1
272T1382-1		2	485	1
272T1382-2		2	500	1
272T1382-3		2	485A	1
272T1382-4		2	500A	1
272T1383-1		2	585	1
272T1383-2		2	600	1
272T1384-1		2	625	1
272T1384-2		2	645	1
272T1384-3		2	640	1
272T1384-4		2	660	1
272T1386-1		2	445	1
272T1386-2		2	460	1
272T1430-3		2	565	1
272T1430-4		2	580	1
272T1431-10		2	220B	1
272T1431-5		2	165B	1
272T1431-6		2	180	1
272T1431-9		2	205B	1
272T1432-1		2	425	1
272T1432-11		2	405	1
272T1432-12		2	420	1
272T1432-17		2	365	1
272T1432-18		2	380	1
272T1432-19		2	345	1
272T1432-2		2	440	1
272T1432-20		2	360	1
272T1432-21		2	285	1
272T1432-22		2	300	1
272T1432-23		2	505	1
272T1432-24		2	520	1
272T1432-25		2	145	1
272T1432-26		2	160	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
272T1432-27		2	185A	1
272T1432-28		2	200A	1
272T1432-29		2	505A	1
272T1432-30		2	521	1
273T1501-10		1	716	1
		1	766	1
273T1501-13		1	723	1
		1	773	1
273T1501-14		1	726	1
		1	776	1
273T1501-15		1	700A	1
273T1501-16		1	702	1
273T1501-17		1	711	1
		1	761	1
273T1501-19		1	741	1
273T1501-20		1	743	1
273T1501-21		1	748	1
273T1501-22		1	751	1
273T1501-25		1	731A	1
273T1501-26		1	733A	1
273T1501-27		1	781A	1
273T1501-28		1	783A	1
273T1501-29		1	741A	1
273T1501-30		1	743A	1
273T1501-31		1	700C	1
		1	748A	1
273T1501-32		1	702B	1
		1	751A	1
273T1501-33		1	731C	1
		1	781B	1
273T1501-34		1	733C	1
		1	783B	1

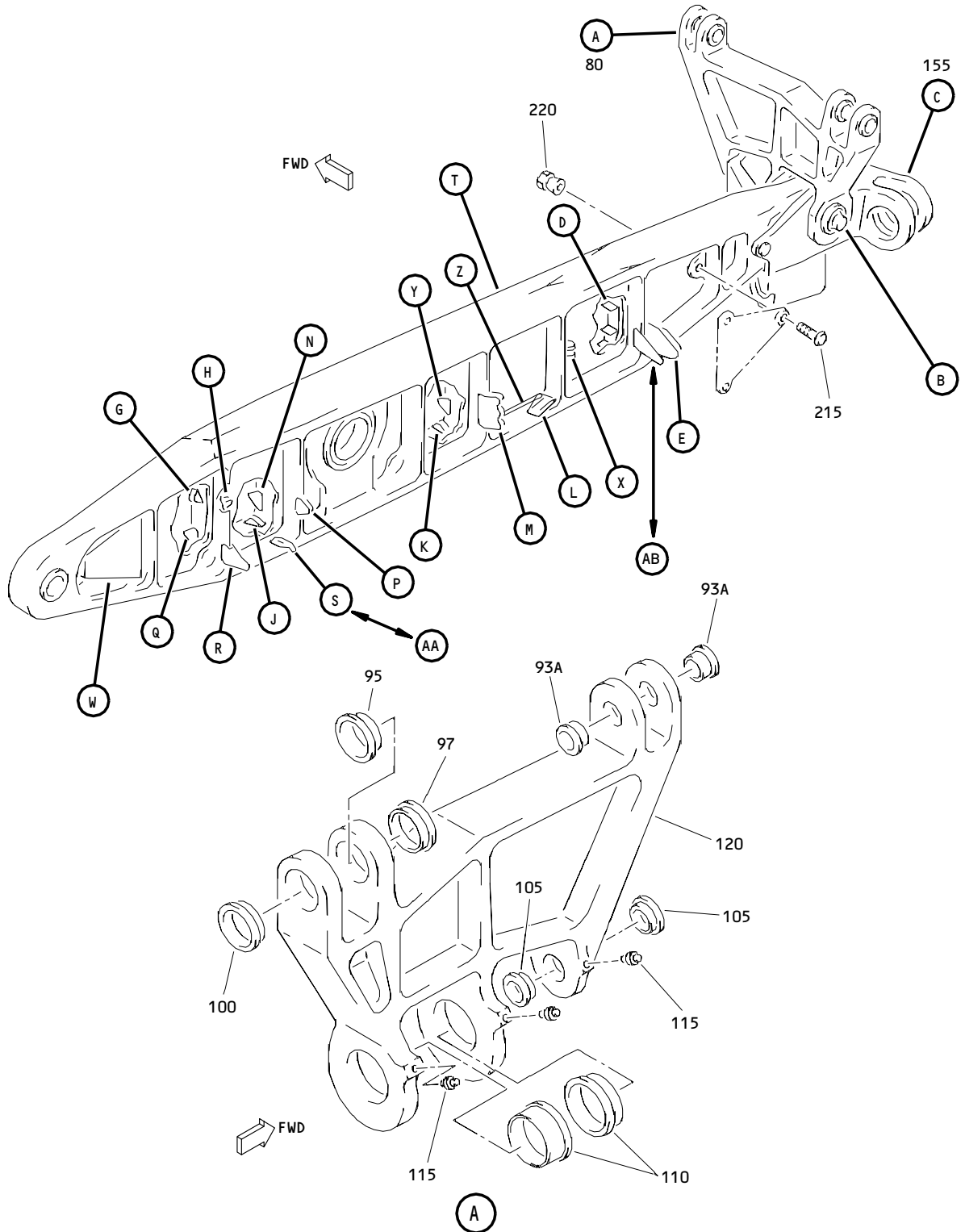
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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
273T1501-35		1	700B	1
		1	748B	1
273T1501-36		1	702A	1
		1	751B	1
273T1501-37		1	731B	1
		1	781C	1
273T1501-38		1	733B	1
		1	783C	1
273T1501-9		1	718	1
		1	768	1
48FT918		1	17	1
66014-10		1	245	2
66014-12		1	570	2
		1	875	1
66014-14		1	880	1
66014-6		2	55	3
66014-8		1	385	4
		1	465	3
		1	510	4
		1	540	4
		2	9	3
		2	28	3
67832-2012		1	37	1
96-048		1	893	2
96-054		1	895G	2

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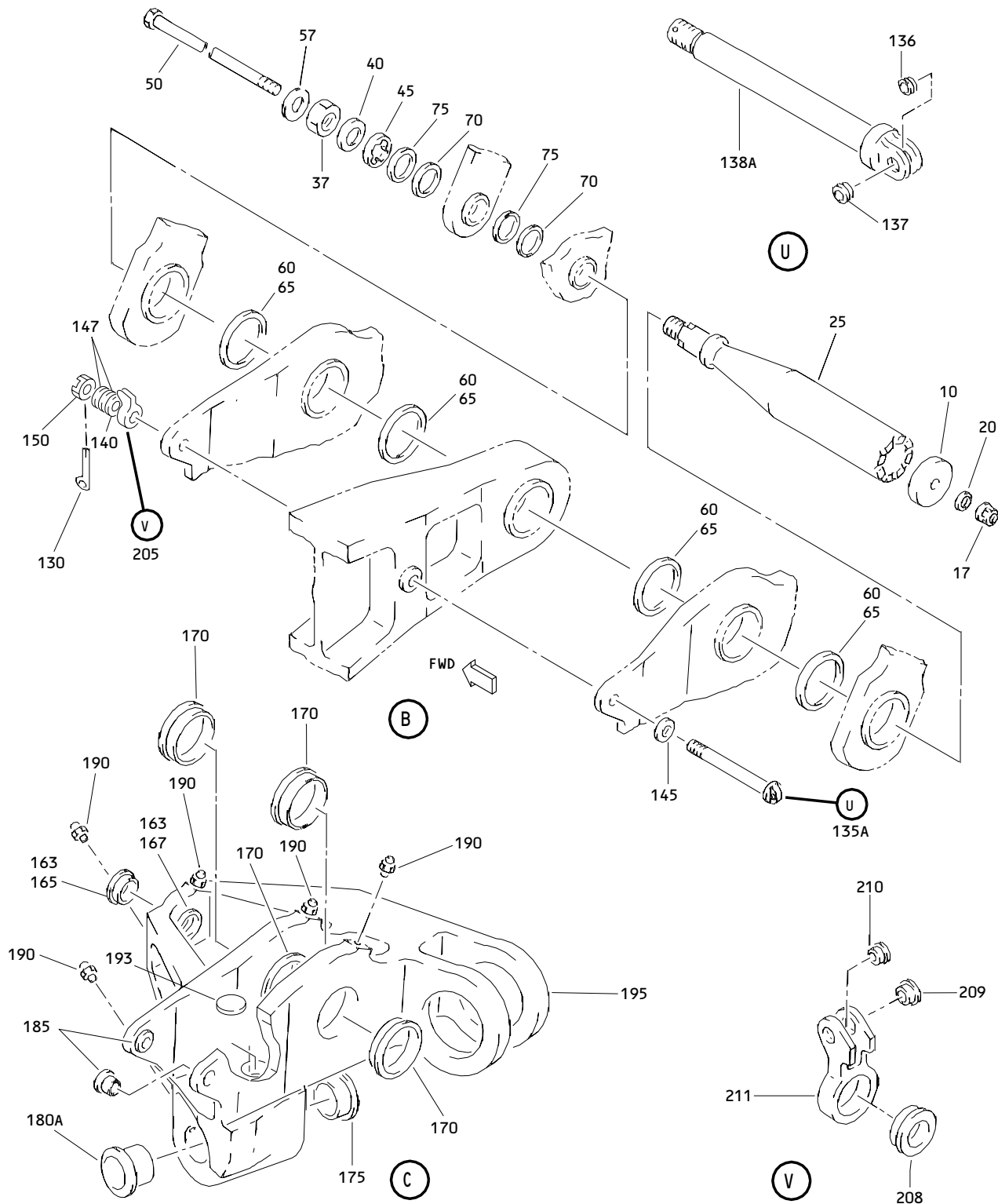
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Main Landing Gear Support Assembly
 Figure 1 (Sheet 1)

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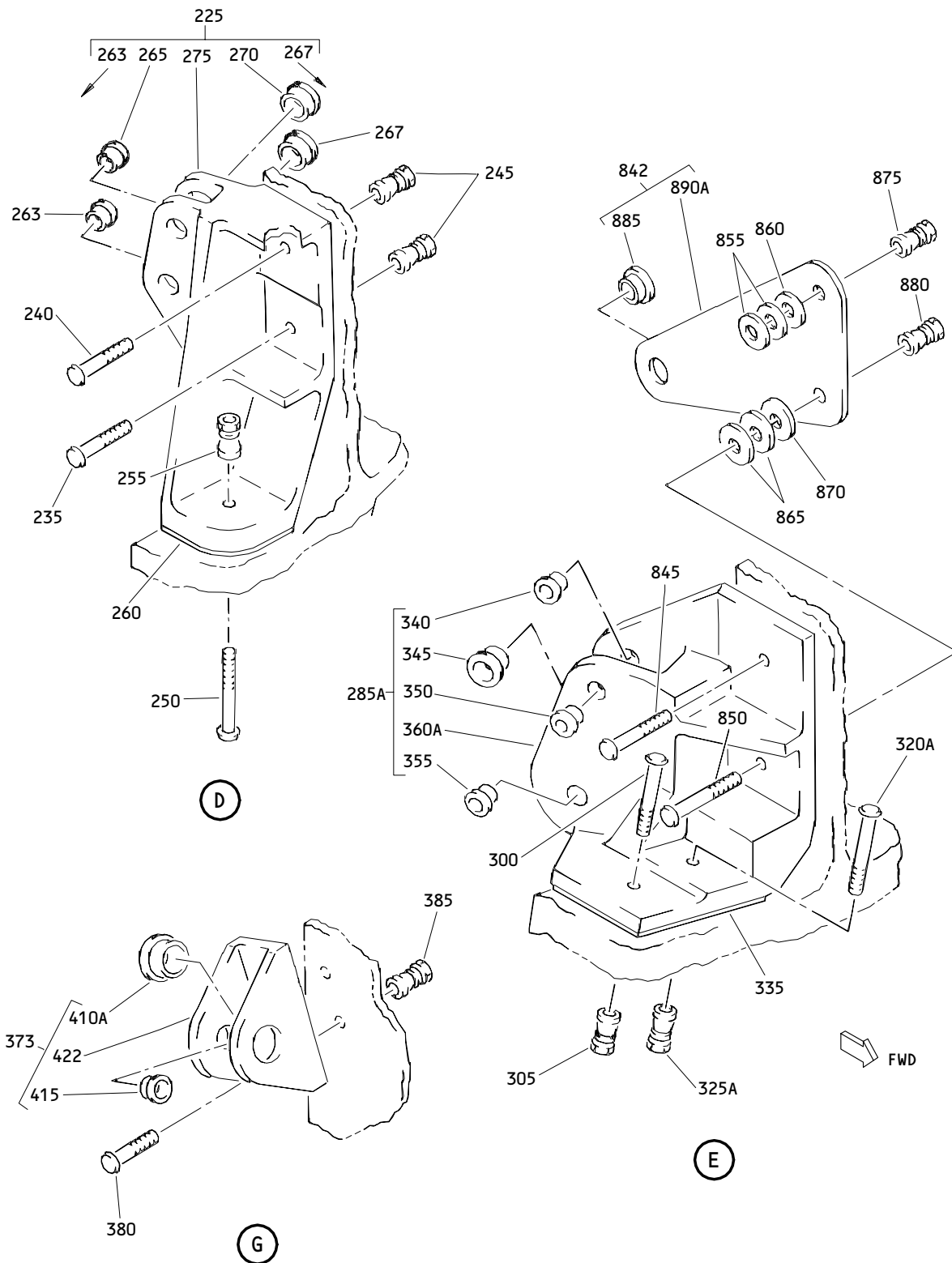
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**Main Landing Gear Support Beam Assembly
 Figure 1 (Sheet 2)**

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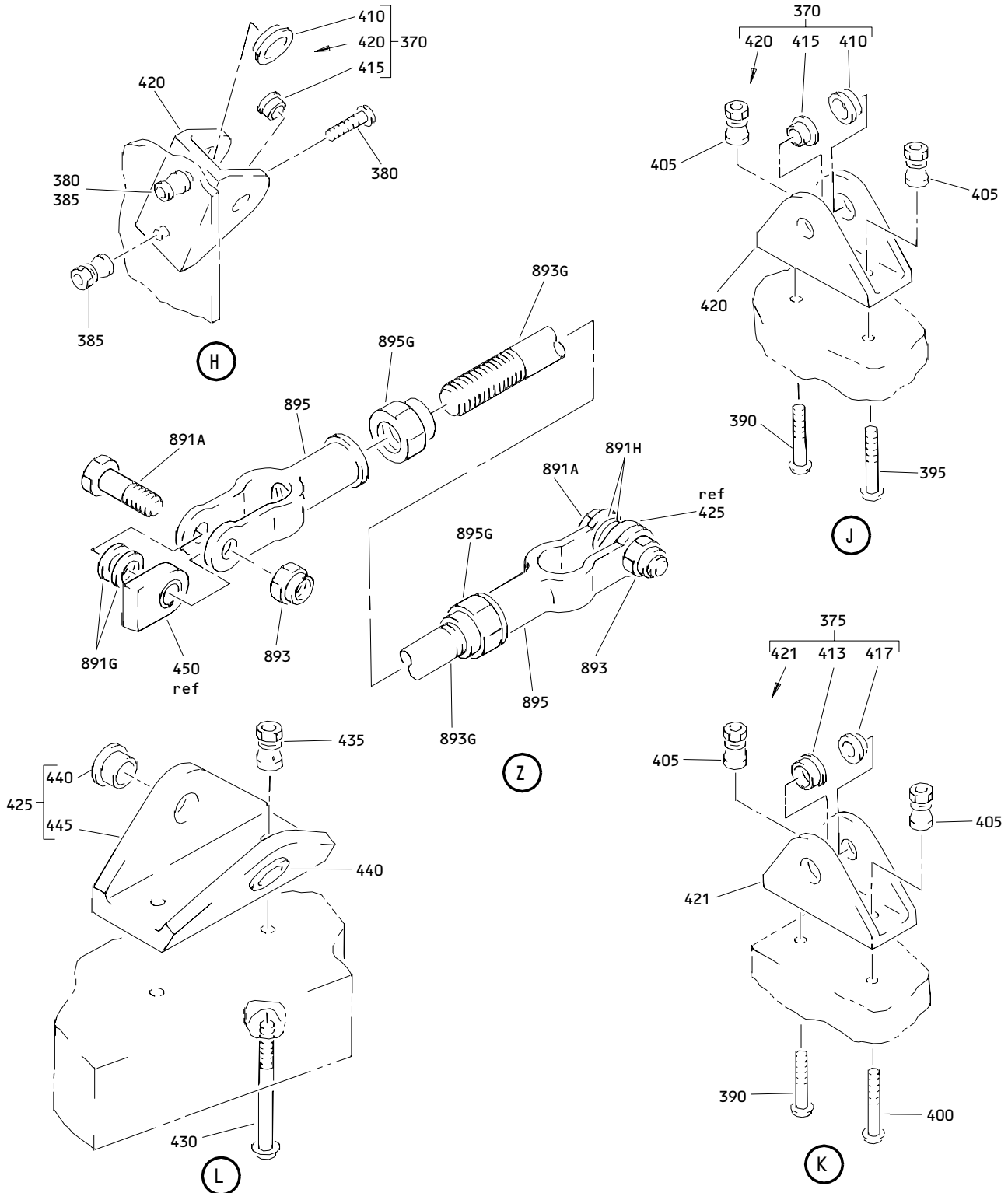
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Main Landing Gear Support Beam Assembly
 Figure 1 (Sheet 3)

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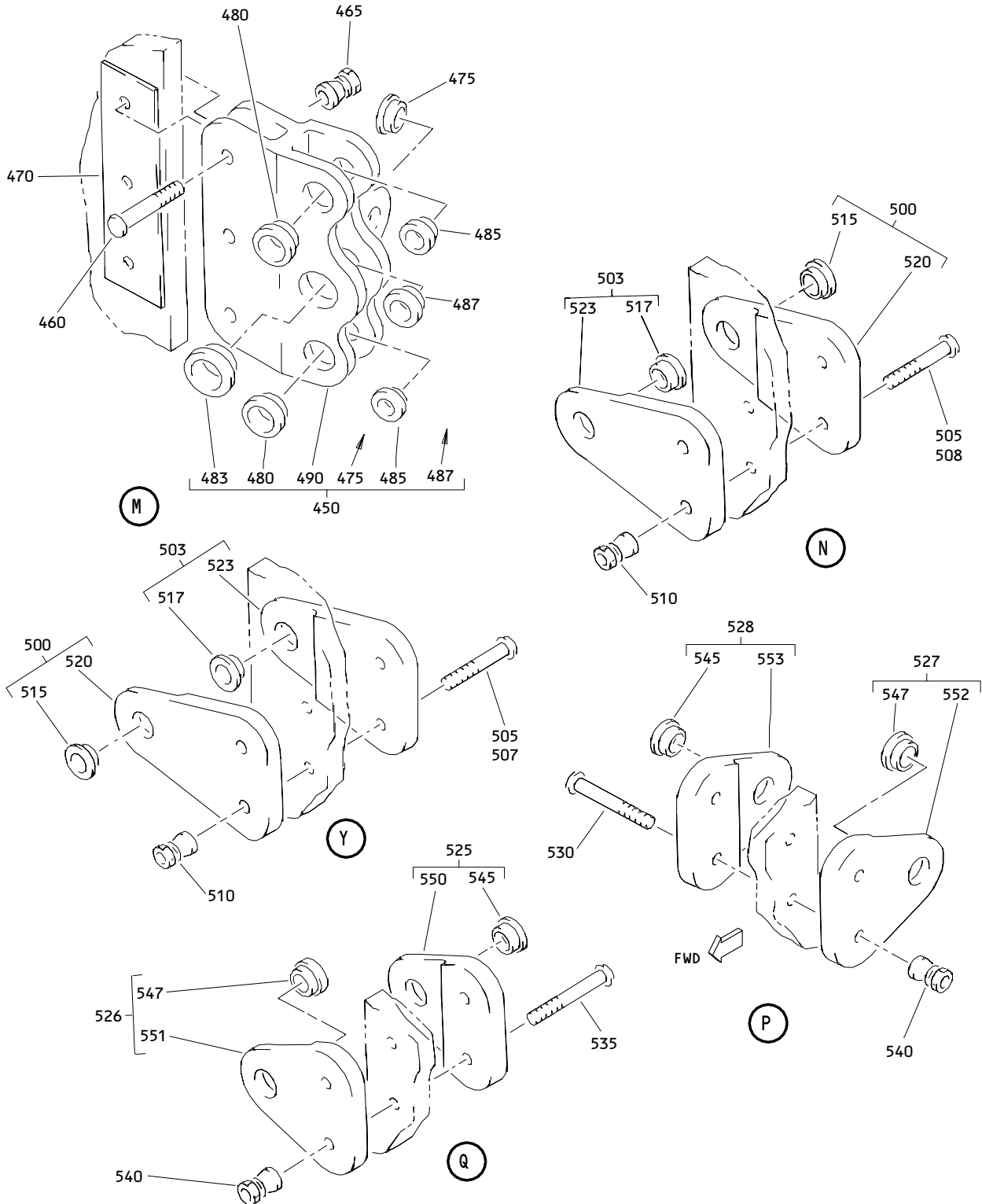
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**Main Landing Gear Support Beam Assembly
 Figure 1 (Sheet 4)**

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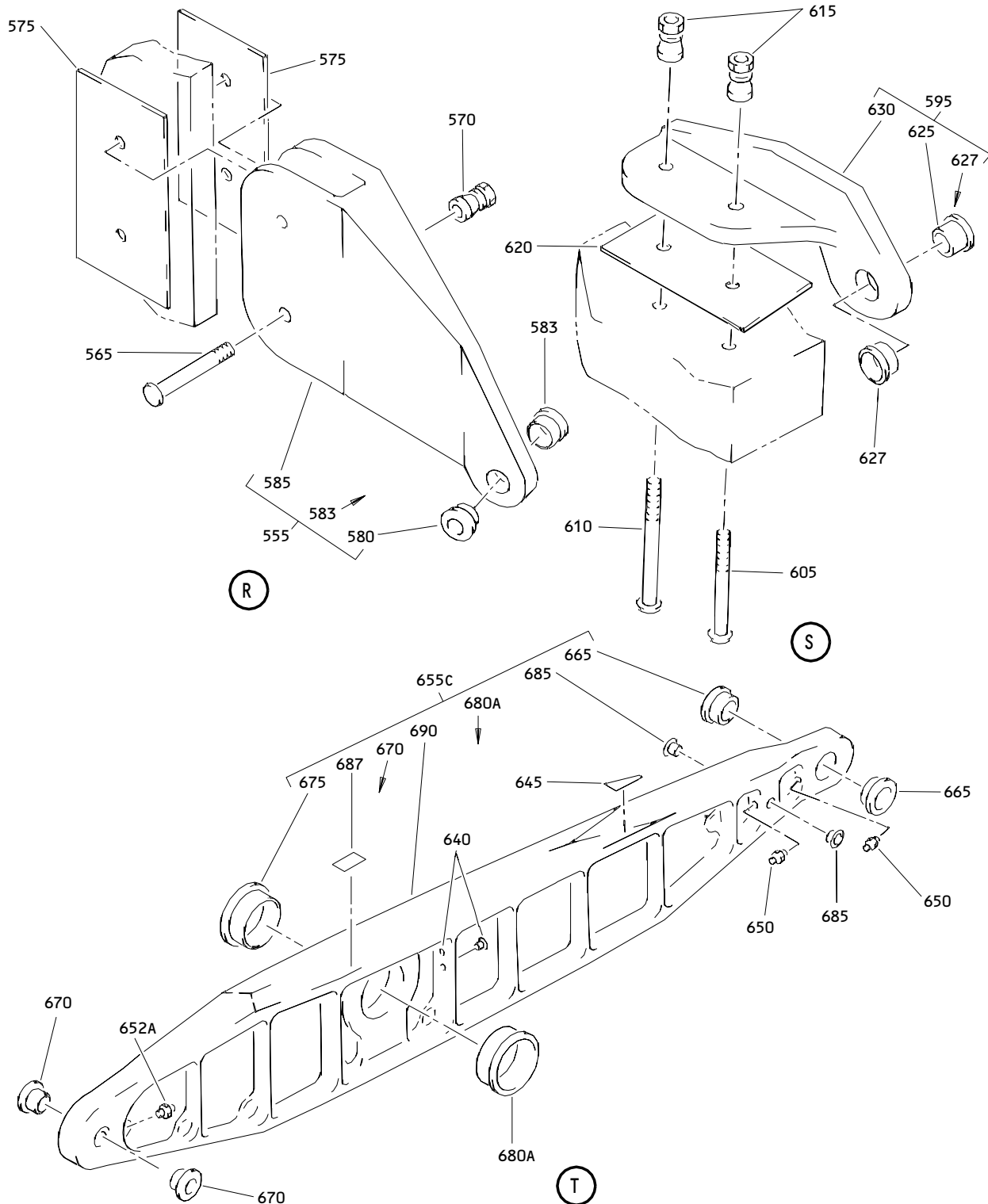
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Main Landing Gear Support Beam Assembly
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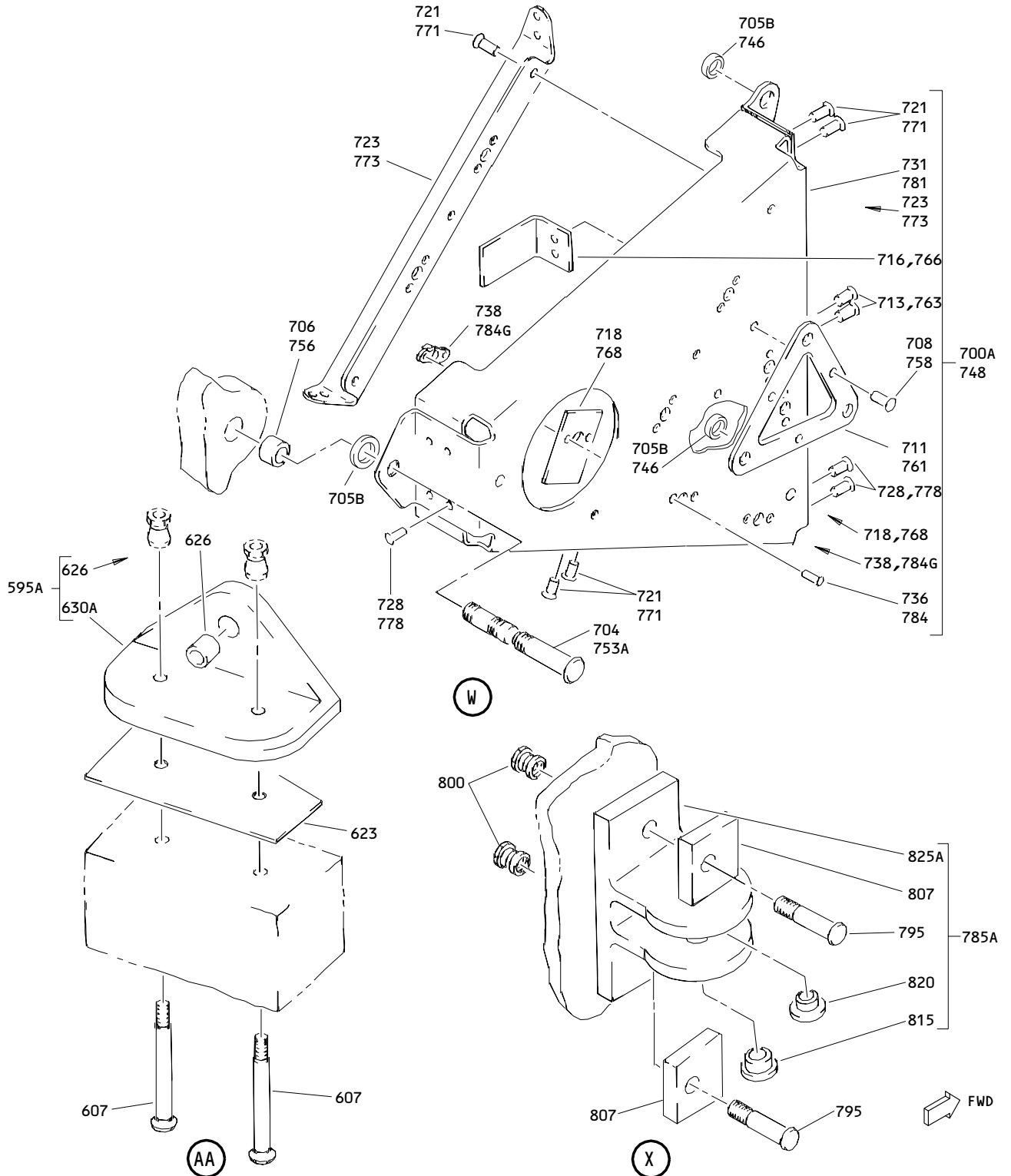
**Main Landing Gear Support Beam Assembly
 Figure 1 (Sheet 6)**

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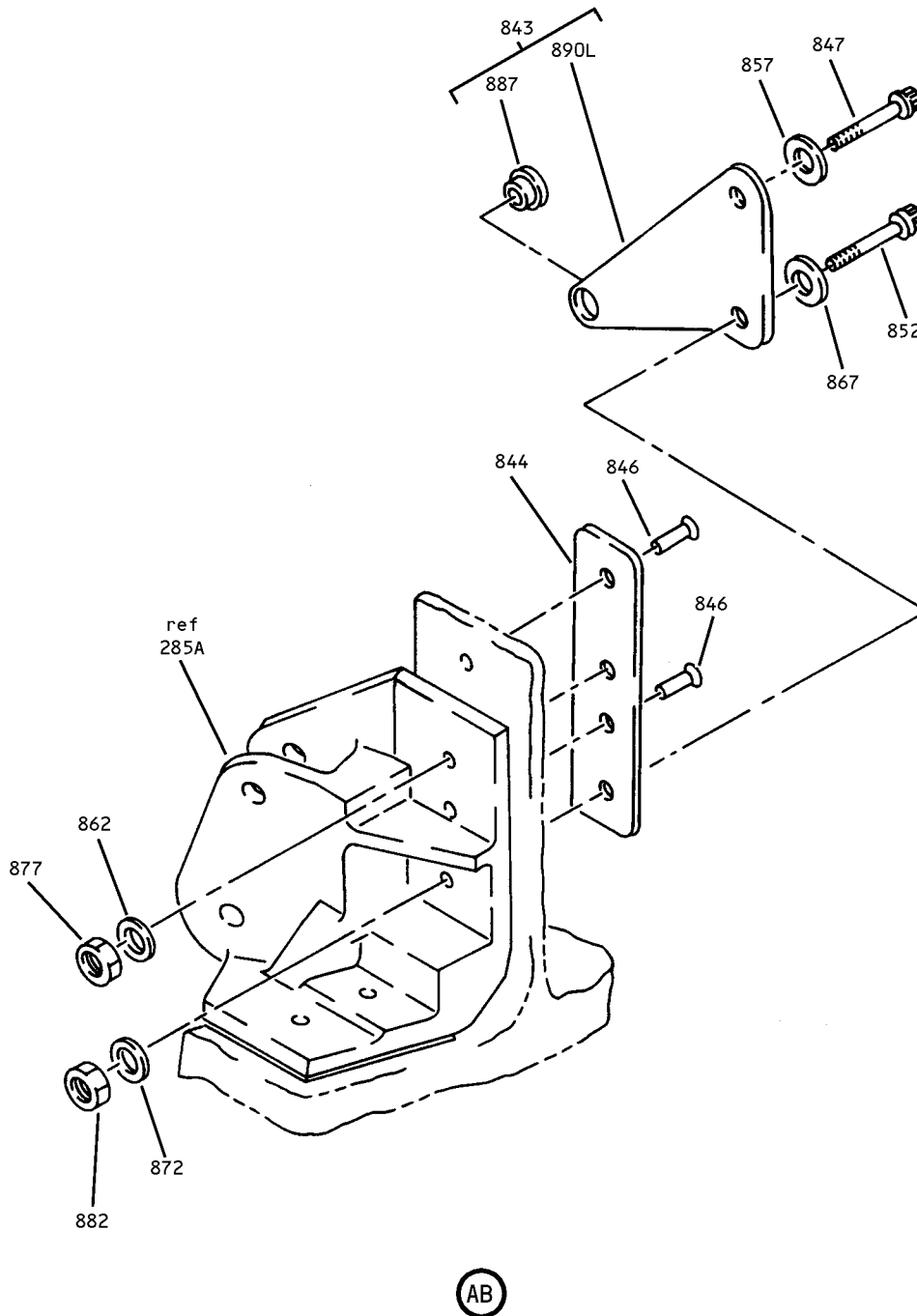
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Main Landing Gear Support Beam Assembly
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Main Landing Gear Support Beam Assembly
Figure 1 (Sheet 8)

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -1C	113T1101-51		BEAM ASSY-MLG SPRT (LH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	A	RF
-1D	113T1101-39		BEAM ASSY-MLG SPRT (LH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	B	RF
-1E	113T1101-55		BEAM ASSY-MLG SPRT (LH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	C	RF
-1F	113T1101-57		BEAM ASSY-MLG SPRT (LH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	G	RF
-1G	113T1101-53		BEAM ASSY-MLG SPRT (LH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	M	RF
-1H	113T1101-63		BEAM ASSY-MLG SPRT (LH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	P	RF
-1J	113T1101-67		BEAM ASSY-MLG SPRT (LH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	Q	RF
-1K	113T1101-75		BEAM ASSY-MLG SPRT (VARIABLE) (LH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	J	RF
-1L	113T1101-89		BEAM ASSY-MLG SPRT (LH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	T	RF
-1M	113T1101-81		BEAM ASSY-MLG SPRT (LH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	V	RF
-1N	113T1101-103		BEAM ASSY-MLG SPRT (LH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	X	RF
-1P	113T1101-105		BEAM ASSY-MLG SPRT (LH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	Y	RF
-1Q	113T1101-111		BEAM ASSY-MLG SPRT (LH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	AB	RF
-1R	113T1101-113		BEAM ASSY-MLG SPRT (LH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	AC	RF

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -1S	113T1101-115		BEAM ASSY-MLG SPRT (LH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	AD	RF
-1T	113T1101-117		BEAM ASSY-MLG SPRT (LH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	AE	RF
-1U	113T1101-125		BEAM ASSY-MLG SPRT (LH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	AL	RF
-1V	113T1101-129		BEAM ASSY-MLG SPRT (LH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	L	RF
-1W	113T1101-131		BEAM ASSY-MLG SPRT (LH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	AK	RF
-1X	113T1101-145		BEAM ASSY-MLG SPRT (LH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	AQ	RF
R -1Y	113T1101-149		BEAM ASSY-MLG SPRT (LH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	AS	RF
R -1Z	113T1101-151		BEAM ASSY-MLG SPRT (LH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	AU	RF
-3F	113T1101-52		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	D	RF
-3G	113T1101-40		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	E	RF
-3H	113T1101-56		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	F	RF
-3J	113T1101-58		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	H	RF
-3K	113T1101-54		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	N	RF
-3L	113T1101-64		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	R	RF
-3M	113T1101-68		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	S	RF

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -3N	113T1101-76		BEAM ASSY-MLG SPRT (VARIABLE) (RH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	K	RF
-3P	113T1101-90		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	U	RF
-3Q	113T1101-82		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	W	RF
-3R	113T1101-104		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	Z	RF
-3S	113T1101-106		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	AA	RF
-3T	113T1101-112		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	AF	RF
-3U	113T1101-114		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	AG	RF
-3V	113T1101-116		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	AH	RF
-3W	113T1101-118		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	AJ	RF
-3X	113T1101-126		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	AM	RF
-3Y	113T1101-130		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	AN	RF
-3Z	113T1101-132		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	AP	RF
-4	113T1101-146		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	AR	RF
R -4A	113T1101-150		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	AT	RF

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01- -4B	113T1101-152		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 2)	AV	RF
-5	113T1101-3		.BEAM ASSY-(REWORK)	A	1
-5B	113T1101-7		.BEAM ASSY	C	1
-5C	113T1101-41		.BEAM ASSY	B	1
-5D	113T1101-59		.BEAM ASSY	G,Y	1
-5E	113T1101-5		.BEAM ASSY	M	1
-5F	113T1101-65		.BEAM ASSY	P	1
-5G	113T1101-69		.BEAM ASSY	Q	1
-5H	113T1101-77		.BEAM ASSY-(VARIABLE)	J	1
-5J	113T1101-91		.BEAM ASSY	T	1
-5K	113T1101-83		.BEAM ASSY	V,X	1
-5L	113T1101-107		.BEAM ASSY	AB	1
-5M	113T1101-109		.BEAM ASSY	AC	1
-5N	113T1101-119		.BEAM ASSY	AD	1
-5P	113T1101-121		.BEAM ASSY	AE	1
-5Q	113T1101-127		.BEAM ASSY	AL	1
-5R	113T1101-133		.BEAM ASSY	L	1
-5S	113T1101-135		.BEAM ASSY	AK	1
-5T	113T1101-147		.BEAM ASSY	AQ,AS	1
R -5U	113T1101-153		.BEAM ASSY	AU	1
-7	113T1101-4		.BEAM ASSY-(REWORK)	D	1
-7B	113T1101-8		.BEAM ASSY	F	1
-7C	113T1101-42		.BEAM ASSY	E	1
-7D	113T1101-60		.BEAM ASSY	H,AA	1
-7E	113T1101-6		.BEAM ASSY	N	1
-7F	113T1101-66		.BEAM ASSY	R	1
-7G	113T1101-70		.BEAM ASSY	S	1
-7H	113T1101-78		.BEAM ASSY-(VARIABLE)	K	1
-7J	113T1101-92		.BEAM ASSY	U	1
-7K	113T1101-84		.BEAM ASSY	W,Z	1
-7L	113T1101-108		.BEAM ASSY	AF	1
-7M	113T1101-110		.BEAM ASSY	AG	1
-7N	113T1101-120		.BEAM ASSY	AH	1
-7P	113T1101-122		.BEAM ASSY	AJ	1
-7Q	113T1101-128		.BEAM ASSY	AM	1
-7R	113T1101-134		.BEAM ASSY	AN	1
-7S	113T1101-136		.BEAM ASSY	AP	1
-7T	113T1101-148		.BEAM ASSY	AR,AT	1
R -7U	113T1101-154		.BEAM ASSY	AV	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-10	113T1106-1		..PLATE-PIN RTNR (-3 MAY REPLACE -1 FOR 767-300 ER)	A-H, L-S,Y ,AA,A B,AD, AF,AH AN,AH	1
-10A	113T1106-3		..PLATE-PIN RTNR (-3 MAY REPLACE -1 FOR 767-300 ER)	J,K,T ,U	1
-10B	113T1106-4		..PLATE-PIN RTNR	V-X,Z ,AC,A E,AG, AJ-AM AP-AT	1
17	BMN4122AD3-9		..NUT- (V97928) (SPEC BACN10JC9) (OPT 48FT918 (V56878)) (OPT RMLH9074-9 (V72962)) (OPT H10-9BAC (V15653)) (OPT BMN4122A9 (V85495)) (OPT BMN4122AD3-9 (V97928))		1
20	AN960C916		..WASHER		3
25	113T1144-1		..PIN-INBD END (113T1144-11 T/W 113T1106-3 CAN REPLACE BUT NOT BE R/B 113T1144-1 T/W 113T1106-1)	A-H, M-S,Y ,AA,A B,AD, AF,AH	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -25A	113T1144-11		..PIN-INBD END (113T1144-11 T/W 113T1106-3 CAN REPLACE BUT NOT BE R/B 113T1144-1 T/W 113T1106-1) (113T1144-12 T/W 113T1106-4 CAN REPLACE BUT NOT BE REPLACED BY 113T1144-11 T/W 113T1106-3)	J,K,T ,U	1
-25B	113T1144-12		..PIN-INBD END (113T1144-12 T/W 113T1106-4 CAN REPLACE BUT NOT BE REPLACED BY 113T1144-11 T/W 113T1106-3)	V-X,Z ,AC,A E,AG, AJ,AL ,AM	1
-25C	113T1144-13		..PIN-INBD END	L,AN	1
-25D	113T1144-15		..PIN-INBD END	AK,A P-AV	1
37	BMNN10HR20		..NUT- (V97928) (SPEC BACN10HR20) (OPT RMLH22-20 (V72962)) (OPT 67832-2012 (V56878))		1
40	AN960C2016		..WASHER		1
45	113T1106-2		..WASHER-TABBED		1
50	BACB30NR9K331		..BOLT- (OPT ITEM 50A)		1
-50A	BACB30NF9-331		..BOLT- (OPT ITEM 50)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-57	113T1105-16		..WASHER		1
60	113T1105-1		..WASHER-LAMINATED (MFD FROM SH CRES BAC1534-33C 0.033 IN. 4.20 IN. 4.20 IN.)		AR
65	113T1105-2		..WASHER-LAMINATED (MFD FROM SH CRES BAC1534-62C 0.062 IN. 4.20 IN. 4.20 IN.)		AR
70	113T1105-3		..WASHER-LAMINATED (MFD FROM SH CRES BAC1534-33C 0.033 IN. 2.30 IN. 2.30 IN.)		AR
75	113T1105-4		..WASHER-LAMINATED (MFD FROM SH CRES BAC1534-62C 0.062 IN. 2.30 IN. 2.30 IN.)		AR
80	113T1141-1		..LINK ASSY-SPRT (OPT ITEM 80A)	A-C, J , M, P, Q, T	1
-80A	113T1141-5		..LINK ASSY-SPRT (OPT ITEM 80)	A-C, J , M, P, Q, T	1
-80B	113T1141-1		..LINK ASSY-SPRT (OPT ITEMS 80C, 80D)	G, V, X , Y	1
-80C	113T1141-5		..LINK ASSY-SPRT (OPT ITEMS 80B, 80D)	G, V, X , Y	1
-80D	113T1141-11		..LINK ASSY-SPRT (OPT ITEMS 80B, 80C)	G, V, X , Y	1
-80E	113T1141-11		..LINK ASSY-SPRT	AB-AE , AL	1
-80F	113T1141-15		..LINK ASSY-SPRT	L, AK, AQ, AS	1
R -80G	113T1141-19		..LINK ASSY-SPRT	AU	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -85	113T1141-2		..LINK ASSY-SPRT (OPT ITEM 85A)	D-F,K ,N,R, S,U	1
-85A	113T1141-6		..LINK ASSY-SPRT (OPT ITEM 85)	D-F,K ,N,R, S,U	1
-85B	113T1141-2		..LINK ASSY-SPRT (OPT ITEMS 85C, 85D)	H,W,Z ,AA	1
-85C	113T1141-6		..LINK ASSY-SPRT (OPT ITEMS 85B, 85D)	H,W,Z ,AA	1
-85D	113T1141-12		..LINK ASSY-SPRT (OPT ITEMS 85B, 85C)	H,W,Z ,AA	1
-85E	113T1141-12		..LINK ASSY-SPRT	AF-AJ ,AM	1
-85F	113T1141-16		..LINK ASSY-SPRT	AN,AP ,AR,A T	1
R -85G	113T1141-18		..LINK ASSY-SPRT	AV	1
93A	113T1108-30		...BUSHING- (113T1108-30 MAY REPL -5 TOGETHER WITH -18)		2
95	113T1108-6		...BUSHING		1
97	113T1108-19		...BUSHING		1
100	113T1108-7		...BUSHING		1
105	113T1108-10		...BUSHING-		2
110	113T1108-9		...BUSHING		2
115	MS15001-1		...FITTING		3
120	113T1141-3		...LINK- (OPT ITEM 127) (USED ON ITEM 80)	A-C,G ,J,M, P,Q,T ,V,X, Y	1
-120A	113T1141-7		...LINK- (OPT ITEM 127) (USED ON ITEM 80A)	A-C,G ,J,M, P,Q,T ,V,X, Y	1
-120B	113T1141-7		...LINK- (OPT ITEM 127A)	AB-AE ,AL	1
-120C	113T1141-13		...LINK	L,AK, AQ,AS	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01- -120D -125	113T1141-17		...LINK	AU	1
	113T1141-4		...LINK- (OPT ITEM 127) (USED ON ITEM 85)	D-F,H ,K,N, R,S,U ,W,Z, AA	1
	-125A 113T1141-8		...LINK- (OPT ITEM 127) (USED ON ITEM 85A)	D-F,H ,K,N, R,S,U ,W,Z, AA	1
	-125B 113T1141-8		...LINK- (OPT ITEM 127A)	AF-AJ ,AM	1
	-125C 113T1141-13		...LINK	AN,AP ,AR,A T	1
R -125D -127	113T1141-17		...LINK	AV	1
	113T1141-9		...LINK- (OPT ITEMS 120, 120A 125, 125A)	A-K, M-AA	1
	-127A 113T1141-9		...LINK- (OPT ITEMS 120B, 125B)	AB-AJ ,AL,A M	1
130	MS24665-374		..PIN-COTTER		1
135A	113T1144-6		..BOLT ASSY- (PRE SB 767-57-0011)	A-F,M ,N	1
-135B	113T1144-8		..PIN ASSY- (POST SB 767-57-0011)	G-K, P-AJ, AL,AM	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-135C	113T1144-14		..PIN ASSY	L,AK, AN-AV	1
136	BACB28X4E014		...BUSHING		1
137	BACB28X6F014		...BUSHING		1
138A	113T1144-7		...BOLT	A-F,M ,N	1
-138B	113T1144-9		...PIN	G-K, P-AJ	1
-138C	113T1144-16		...PIN	L,AK, AN-AV	1
140	AN960C1416L		..WASHER		1
145	BACW10BP16C		..WASHER		1
147	AN960C1416		..WASHER		2
150	BACN10JD114		..NUT		1
155	113T1110-1		..SWIVEL ASSY-SIDE STRUT	A,C,M ,Q	1
-155A	113T1110-5		..SWIVEL ASSY-SIDE STRUT	B,G,J ,P,T, V,X,Y ,AB-A E,AL AMAL	1
-155B	113T1110-11		..SWIVEL ASSY-SIDE STRUT	L,AK, AQ,AS ,AU	1
-160	113T1110-2		..SWIVEL ASSY-SIDE STRUT	D,F,N ,S	1
-160A	113T1110-6		..SWIVEL ASSY-SIDE STRUT	E,H,K ,R,U, W,Z,A A,A F-AJ, AL AM	1
-160B	113T1110-12		..SWIVEL ASSY-SIDE STRUT	AN,AP ,AR,A T,AV	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-163	113T1108-28		...BUSHING	A,C,D ,F,M, N,Q,S	1
165	113T1108-10		...BUSHING- (OPT ITEMS 165A, 165B)	A,C,D ,F,M, N,Q,S	1
-165A	113T1108-22		...BUSHING- (OPT ITEMS 165, 165B)	A,C,D ,F,M, N,Q,S	1
-165B	113T1108-28		...BUSHING- (OPT ITEMS 165, 165A)	A,C,D ,F,M, N,Q,S	1
-166	113T1108-28		...BUSHING	B,E, G-L,P ,R, T-AV	2
167	113T1108-22		...BUSHING	A,C,D ,F,M, N,Q,S	1
170	113T1108-21		...BUSHING- (OPT ITEM 170A)	A,C,D ,F,M, N,Q,S	4
-170A	113T1108-27		...BUSHING- (OPT ITEM 170)	A,C,D ,F,M, N,Q,S	4
-173	113T1108-27		...BUSHING	B,E, G-L,P ,R, T-AV	4
175	113T1108-12		...BUSHING- (OPT ITEM 175A)	A,C,D ,F,M, N,Q,S	1
-175A	113T1108-26		...BUSHING- (OPT ITEM 175)	A,C,D ,F,M, N,Q,S	1
-178	113T1108-26		...BUSHING	B,E, G-L,P ,R, T-AV	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-180A	113T1108-24		...BUSHING- (OPT ITEM 180B)	A,C,D ,F,M, N,Q,S	1
-180B	113T1108-25		...BUSHING- (OPT ITEM 180A)	A,C,D ,F,M, N,Q,S	1
-180C	113T1108-32		DELETED		
-180D	113T1108-25		...BUSHING- (LIMITED)	B,E, G-K,P ,R, T-AJ, AL,AM	1
-180E	113T1108-25		...BUSHING	L,AK, AN-AV	1
-180F	113T1108-24		...BUSHING	L,AK, AN-AV	1
185	BACB28AM16B075A		...BUSHING- (OPT ITEM 185A)	A,C,D ,F,M, N,Q,S	2
-185A	113T1108-29		...BUSHING- (OPT ITEM 185)	A,C,D ,F,M, N,Q,S	2
-187	113T1108-29		...BUSHING- (OPT ITEM 187A)	B,E, G-K,P ,R, T-AJ, AL,AM	2
-187A	113T1108-31		...BUSHING- (OPT ITEM 187)	B,E, G-K,P ,R, T-AJ, AL,AM	2
-187B	113T1108-29		...BUSHING	L,AK, AN-AV	2
190	MS15001-1		...FITTING		5
193	BACF3F026D026NN		...COVER	B,E, G-L,P ,R, T-AV	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-195	113T1110-3		...SWIVEL	A,C,M Q	1
-195A	113T1110-7		...SWIVEL	B,G,J P,T V,X,Y AB-A E,AL	1
-195B	113T1110-9		...SWIVEL	L,AK, AQ,AS AU	1
-200	113T1110-4		...SWIVEL	D,F,N S	1
-200A	113T1110-8		...SWIVEL	E,H,K R,U, W,Z,A A,A F-AJ, AM	1
-200B	113T1110-10		...SWIVEL	AN,AP AR,A T,AV	1
205	113T1112-1		..FITTING ASSY-ATTACH	A-C,G J,L, M,P,Q T,V, X,Y AB-AE AK,A L,AQ, AS,AU	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -207	113T1112-2		..FITTING ASSY-ATTACH	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	1
208	BACB28X16M050		...BUSHING		1
209	BACB28X6M016		...BUSHING		1
210	BACB28X4C016		...BUSHING		1
211	113T1112-3		...FITTING	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A Q,AS, AU	1
-212	113T1112-4		...FITTING	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AN,A P,AR, AT,AV	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
215	HL12VAZ12-12		DELETED		
-215A	HL1012AZ12-13		DELETED		
220	HL1187-12		DELETED		
225	113T1120-9		..FITTING ASSY-SPRT (OPT ITEM 225A)	A,C,M ,Q	1
-225A	113T1131-1		..FITTING ASSY-SPRT (OPT ITEM 225)	A,C,M ,Q	1
-225B	113T1120-9		..FITTING ASSY-SPRT (OPT ITEMS 225C, 225D)	P	1
-225C	113T1120-13		..FITTING ASSY-SPRT (OPT ITEMS 225B, 225D)	P	1
-225D	113T1131-1		..FITTING ASSY-SPRT (OPT ITEMS 225B, 225C)	P	1
-230	113T1120-10		..FITTING ASSY-SPRT (OPT ITEM 230A)	D,F,N ,S	1
-230A	113T1131-2		..FITTING ASSY-SPRT (OPT ITEM 230)	D,F,N ,S	1
-230B	113T1120-10		..FITTING ASSY-SPRT (OPT ITEMS 230C, 230D)	R	1
-230C	113T1120-14		..FITTING ASSY-SPRT (OPT ITEMS 230B, 230D)	R	1
-230D	113T1131-2		..FITTING ASSY-SPRT (OPT ITEMS 230B, 230C)	R	1
-232	113T1120-9		..FITTING ASSY-SPRT (REPLD BY ITEMS 232A, 232B)	B	1
-232A	113T1131-1		..FITTING ASSY-SPRT (REPLS ITEMS 232, 232B)	B	1
-232B	113T1120-13		..FITTING ASSY-SPRT (REPLS ITEM 232) (REPLD BY ITEM 232A)	B	1
-232C	113T1120-13		..FITTING ASSY-SPRT (REPLD BY ITEM 232D)	G,J,Y	1
-232D	113T1131-1		..FITTING ASSY-SPRT (REPLS ITEM 232C)	G,J,L ,Y,AK ,AQ,A S	1
-232E	113T1120-13		..FITTING ASSY-SPRT (OPT ITEM 232F)	T,V,X ,AB-A E,AL	1
-232F	113T1131-1		..FITTING ASSY-SPRT (OPT ITEM 232E)	T,V,X ,AB-A E,AL	1
-232G	113T1131-7		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -233	113T1120-10		..FITTING ASSY-SPRT (REPLD BY ITEMS 233A, 233B)	E	1
-233A	113T1131-2		..FITTING ASSY-SPRT (REPLS ITEMS 233, 233B)	E	1
-233B	113T1120-14		..FITTING ASSY-SPRT (REPLS ITEM 233) (REPLD BY ITEM 233A)	E	1
-233C	113T1120-14		..FITTING ASSY-SPRT (REPLD BY ITEM 233D)	H,K,A A	1
-233D	113T1131-2		..FITTING ASSY-SPRT (REPLS ITEM 233C)	H,K,A A,AN, AP,AR ,AT	1
-233E	113T1120-14		..FITTING ASSY-SPRT (OPT ITEM 233F)	U,W,Z ,AF-A J,AM	1
-233F	113T1131-2		..FITTING ASSY-SPRT (OPT ITEM 233E)	U,W,Z ,AF-A J,AM	1
-233G	113T1131-8		DELETED		
235	HL10VAZ10-8		ATTACHING PARTS ..BOLT- (V60516) (SPEC BACB30MY10K8) (OPT B30MY10K8 (V97928))		1
240	HL10VAZ10-10		..BOLT- (V60516) (SPEC BACB30MY10K10) (OPT B30MY10K10 (V97928))		1
245	HL79-10		..COLLAR- (V56878) (SPEC BACC30M10) (OPT HL79-10 (V73197)) (OPT HL79-10 (V92215)) (OPT 66014-10 (V56878)) (OPT HL79-10 (V5M902))		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-250	HL13VAZ12-26		..BOLT- (V56878) (SPEC BACB30NY12K26) (OPT HL13VAZ12-26 (V73197)) (OPT HL13VAZ12-26 (V92215)) (OPT HL13VAZ12-26 (V97928)) (OPT L801-12K26 (V06725)) (OPT HL13VAZ12-26 (V08524)) (OPT HL13V26 (V06725)) (OPT HL13VAZ12-26 (V17446))	A-F, J-X,Z ,AK,A P-AV	1
-250A	HL13VAZ12-20		..BOLT- (V56878) (SPEC BACB30NY12K20) (OPT L801-12K20 (V0PTK6)) (OPT L801-12K20 (V06725)) (OPT HL13VAZ12-20 (V73197)) (OPT HL13VAZ12-20 (V92215)) (OPT HL13VAZ12-20 (V97928)) (OPT HL13VAZ12-20 (V60516)) (OPT HL13VAZ12-20 (V17446))	G,H,L ,Y,A B-AJ, AL-AN	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
01-255	HL1187-12		..COLLAR- (V73197) (SPEC BACC30X12) (OPT HL1187-12 (V73197)) (OPT HL87-12 (V92215)) (OPT HL1187-12 (V56878)) (OPT HL1187-12 (V92215)) (OPT HL87-12 (V56878)) (OPT HL1187-12 (V5M902))		1
260	BACS40R15C15F		..SHIM -----*		1
263	BACB28AP04P030		...BUSHING- (USED ON ITEMS 225, 225B, 225C, 230, 230B, 230C, 232, 232B, 232C, 232E, 233, 233B, 233C, 233E)	A-K, M-AJ, AL,AM	1
-263A	BACB28AP04P029		...BUSHING- (USED ON ITEMS 225A, 225D, 230A, 230D, 232A, 232D, 232F, 233A, 233D, 233F)	A-K, M-AJ, AL,AM	1
265	BACB28AP05P018		...BUSHING		1
267	BACB28AM06B018A		...BUSHING		1
270	BACB28AM07B018A		...BUSHING		1
275	113T1120-11		...FITTING- (USED ON ITEMS 225, 225B, 232)	A-C,M ,P,Q	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -275A	113T1131-3		...FITTING- (USED ON ITEMS 225A, 225D, 232A, 232D, 232F)	A-C,G ,J,M, P,Q,T ,V,X, Y AB-AE ,AL,A M	1
-275B	113T1120-15		...FITTING- (USED ON ITEMS 225C, 232B, 232C, 232E)	B,G,J ,P,T, V,X,Y ,AB-A E AL,AM	1
-275C	113T1131-9		...FITTING	L,AK, AQ,AS	1
-280	113T1120-12		...FITTING- (USED ON ITEMS 230, 230B, 233)	D-F,N ,R,S	1
-280A	113T1131-4		...FITTING- (USED ON ITEMS 230A, 230D, 233A, 233D, 233F)	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM	1
-280B	113T1120-16		...FITTING- (USED ON ITEMS 230C, 233B, 233C, 233E)	E,H,K ,R,U, W,Z,A A,A F-AJ AMAJ	1
-280C	113T1131-10		...FITTING	AN,AP ,AR,A T	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-285A	113T1121-9		..FITTING ASSY-SPRT (OPT ITEM 285B)	A,C,M ,P,Q, T,V,X	1
-285B	113T1132-1		..FITTING ASSY-SPRT (OPT ITEM 285A)	A,C,M ,P,Q, T,V,X	1
-290A	113T1121-10		..FITTING ASSY-SPRT (OPT ITEM 290B)	D,F,N ,R,S, U,W,Z	1
-290B	113T1132-2		..FITTING ASSY-SPRT (OPT ITEM 290A)	D,F,N ,R,S, U,W,Z	1
-292	113T1121-9		..FITTING ASSY-SPRT (REPLD BY ITEM 292A)	B,G,J ,Y	1
-292A	113T1132-1		..FITTING ASSY-SPRT (REPLS ITEM 292)	B,G,J ,Y	1
-292B	113T1132-1		..FITTING ASSY-SPRT	L,A B-AE, AK,AL ,AQ,A S,AU	1
-293	113T1121-10		..FITTING ASSY-SPRT (REPLD BY ITEM 293A)	E,H,K ,AA	1
-293A	113T1132-2		..FITTING ASSY-SPRT (REPLS ITEM 293)	E,H,K ,AA	1
-293B	113T1132-2		..FITTING ASSY-SPRT	AF-AJ ,AM-A P,AR, AT,AV	1
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-300	HL10VAZ12-20		..BOLT- (V60516) (SPEC BACB30MY12K20) (OPT B30MY12K20 (V97928))	A-F, J-X,Z ,AK,A P-AV	1
-300A	HL10VAZ12-22		..BOLT- (V60516) (SPEC BACB30MY12K22) (OPT B30MY12K22 (V97928))	G,H,L ,Y,A A-AJ, AN	1
305	HL82-12APBW		..COLLAR- (V73197) (SPEC BACC30AG12) (OPT HL82-12APBW (V56878)) (OPT HL82-12APBW (V5M902))		1
320A	HL10VAZ14-21		..BOLT- (V60516) (SPEC BACB30MY14K21) (OPT B30MY14K21 (V97928))		1
325A	HL82-14APBW		..COLLAR- (V73197) (SPEC BACC30AG14) (OPT HL82-14APBW (V56878))		1
335	BACS40R20C30F		..SHIM -----*-----		1
340	BACB28AM06B028A		...BUSHING		1
345	BACB28AM09B028A		...BUSHING		1
350	BACB28AP04P028		...BUSHING		1
355	BACB28AP06P028		...BUSHING		1
360A	113T1121-11		...FITTING- (USED ON ITEMS 285A, 292)	A-C,G ,J,M, P,Q,T ,V,X, Y	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -360B	113T1132-3		...FITTING- (USED ON ITEMS 285B, 292A, 292B)	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	1
-365A	113T1121-12		...FITTING- (USED ON ITEMS 290A, 293)	D-F,H ,K,N, R,S,U ,W,Z, AA	1
-365B	113T1132-4		...FITTING- (USED ON ITEMS 290B, 293A, 293B)	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	1
370	113T1126-3		..FITTING ASSY-SPRT	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	2
-371	113T1126-19		..FITTING ASSY-SPRT	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-373	113T1126-19		..FITTING ASSY-SPRT	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK-A M,AQ, AS,AU	1
-374	113T1126-3		..FITTING ASSY-SPRT	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AL-A P,AR, AT,AV	1
375	113T1126-21		..FITTING ASSY-SPRT	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A Q,AS, AU	1
-377	113T1126-22		..FITTING ASSY-SPRT	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AN,A P,AR, AT,AV	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
380	HL10VAZ8-11		ATTACHING PARTS ..BOLT- (V60516) (SPEC BACB30MY8K11) (OPT B30MY8K11 (V97928))		4
385	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V5M902))		4
390	HL13VAZ8-23		..BOLT- (V56878) (SPEC BACB30NY8K23) (OPT HL13VAZ8-23 (V73197)) (OPT HL13VAZ8-23 (V92215)) (OPT HL13VAZ8-23 (V97928)) (OPT L801-8K23 (V06725)) (OPT HL13VAZ8-23 (V08524)) (OPT HL13V23 (V06725)) (OPT HL13VAZ8-23 (V17446))		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-395	HL13VAZ8-24		..BOLT- (V56878) (SPEC BACB30NY8K24) (OPT HL13VAZ8-24 (V73197)) (OPT HL13VAZ8-24 (V92215)) (OPT HL13VAZ8-24 (V97928)) (OPT L801-8K24 (V06725)) (OPT HL13VAZ8-24 (V08524)) (OPT HL13V24 (V06725)) (OPT HL13VAZ8-24 (V17446))	A-U,Y ,AA,A B,AD, AF,AH ,AN	1
-395A	HL13VAZ8-26		..BOLT- (V56878) (SPEC BACB30NY8K26) (OPT HL13VAZ8-26 (V73197)) (OPT HL13VAZ8-26 (V92215)) (OPT L801-8K26 (V06725)) (OPT HL13V8K26 (V06725)) (OPT HL13VAZ8-26 (V60516)) (OPT L801-8K26 (V0PTK6)) (OPT HL13VAZ8-26 (V17446))	V,W,X ,Z,AC ,AE,A G,A J-AM AP-AV	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-400	HL13VAZ8-25		..BOLT- (V56878) (SPEC BACB30NY8K25) (OPT HL13VAZ8-25 (V73197)) (OPT HL13VAZ8-25 (V92215)) (OPT HL13VAZ8-25 (V97928)) (OPT L801-8K25 (V06725)) (OPT HL13VAZ8-25 (V08524)) (OPT HL13V25 (V06725)) (OPT HL13VAZ8-25 (V17446))	A-F, J-X,Z ,AB,A D,AF, AH,AK AP-AV	1
-400A	HL13VAZ8-27		..BOLT- (V56878) (SPEC BACB30NY8K27) (OPT HL13VAZ8-27 (V73197)) (OPT HL13VAZ8-27 (V92215)) (OPT L801-8K27 (V06725)) (OPT HL13VAZ8-27 (V97928)) (OPT HL13VAZ8-27 (V60516)) (OPT L801-8K27 (V0PTK6)) (OPT HL13VAZ8-27 (V17446))	G,H,L ,Y,AA ,AC,A E,AG, AJ AL-AN	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-405	HL1187-8		..COLLAR- (V73197) (SPEC BACC30X8) (OPT HL87-8 (V73197)) (OPT HL87-8 (V92215)) (OPT HL1187-8 (V56878)) (OPT HL1187-8 (V92215)) (OPT HL87-8 (V56878)) (OPT HL1187-8 (V5M902)) -----*		4
410	BACB28AM06B013A		DELETED		
410A	BACB28AM07B014A		...BUSHING- (USED ON ITEMS 370, 371, 373, 374)		1
413	BACB28AM07B013A		...BUSHING- (USED ON ITEMS 375, 377)		1
415	BACB28AP04P013		...BUSHING- (USED ON ITEMS 370, 371, 373, 374)		1
417	BACB28AP05P013		...BUSHING- (USED ON ITEMS 375, 377)		1
420	113T1126-4		...FITTING- (USED ON ITEM 370)	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-421	113T1126-23		...FITTING- (USED ON ITEM 375)	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AV	1
422	113T1126-20		...FITTING- (USED ON ITEM 373)	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	1
-423	113T1126-20		...FITTING- (USED ON ITEM 371)	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	1
-424	113T1126-24		...FITTING- (USED ON ITEM 377)	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AU	1
-424K	113T1126-4		...FITTING- (USED ON ITEM 374)	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-425	113T1122-1		..FITTING ASSY-SPRT ATTACHING PARTS		1
430	HL13VAZ10-23		..BOLT- (V56878) (SPEC BACB30NY10K23) (OPT HL13VAZ10-23 (V73197)) (OPT HL13VAZ10-23 (V92215)) (OPT HL13VAZ10-23 (V97928)) (OPT L801-10K23 (V06725)) (OPT HL13VAZ10-23 (V08524)) (OPT HL13V23 (V06725)) (OPT L801-10K23 (V0PTK6))		2
435	HL1187-10		..COLLAR- (V73197) (SPEC BACC30X10) (OPT HL87-10 (V73197)) (OPT HL87-10 (V92215)) (OPT HL1187-10 (V56878)) (OPT HL1187-10 (V92215)) (OPT HL87-10 (V56878)) (OPT HL1187-10 (V5M902)) -----*		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- 440	BACB28AM04B013A		...BUSHING		2
445	113T1122-2		...FITTING		1
450	113T1123-5		..FITTING ASSY-SPRT	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	1
-455	113T1123-6		..FITTING ASSY-SPRT		1
460	HL10VAZ8-12		ATTACHING PARTS ..BOLT- (V60516) (SPEC BACB30MY8K12) (OPT B30MY8K12 (V97928))		3
465	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V5M902))		3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-470	BACS40R10C36F		..SHIM -----*-----		1
475	BACB28AM04B013A		...BUSHING		1
480	BACB28AM06B016A		...BUSHING		2
483	BACB28AM07B016A		...BUSHING		1
485	BACB28AP04P016		...BUSHING		2
487	BACB28AP05P016		...BUSHING		1
490	113T1123-7		...FITTING	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	1
-495	113T1123-8		...FITTING	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	1
500	113T1126-7		..FITTING ASSY-SPRT		2
503	113T1126-8		..FITTING ASSY-SPRT ATTACHING PARTS		2
505	HL10VAZ8-9		..BOLT- (V60516) (SPEC BACB30MY8K9) (OPT B30MY8K9 (V97928))	A-F, J-U	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-507	HL10VAZ8-12		..BOLT- (V60516) (SPEC BACB30MY8K12) (OPT B30MY8K12 (V97928))	G,H,L ,Y,A A-AJ, AL-AN	2
-507A	HL10VAZ8-9		..BOLT- (V60516) (SPEC BACB30MY8K9) (OPT B30MY8K9 (V97928))	V,W,X ,Z,AK ,AP-A V	2
508	HL10VAZ8-9		..BOLT- (V60516) (SPEC BACB30MY8K9) (OPT B30MY8K9 (V97928))	G,H,L ,Y,A A-AJ, AL-AN	2
-508A	HL10VAZ8-13		..BOLT- (V60516) (SPEC BACB30MY8K13) (OPT B30MY8K13 (V97928))	V,W,X ,Z,AK ,AP-A V	2
510	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V5M902)) -----*		4
515	BACB28AM06B010A		...BUSHING- (USED ON ITEM 500)		1
517	BACB28AP04P010		...BUSHING- (USED ON ITEM 503)		1
520	113T1126-9		...FITTING- (USED ON ITEM 500)		1
523	113T1126-10		...FITTING- (USED ON ITEM 503)		1
525	113T1126-11		..FITTING ASSY-SPRT		1
526	113T1126-12		..FITTING ASSY-SPRT		1
527	113T1126-15		..FITTING ASSY-SPRT		1
528	113T1126-17		..FITTING ASSY-SPRT ATTACHING PARTS		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-530	HL10VAZ8-13		..BOLT- (V60516) (SPEC BACB30MY8K13) (OPT B30MY8K13 (V97928))		2
535	HL10VAZ8-14		..BOLT- (V60516) (SPEC BACB30MY8K14) (OPT B30MY8K14 (V97928))		2
540	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V5M902)) -----*		4
545	BACB28AM06B010A		...BUSHING- (USED ON ITEMS 525, 528)		1
547	BACB28AP04P010		...BUSHING- (USED ON ITEMS 526, 527)		1
550	113T1126-13		...FITTING- (USED ON ITEM 525)		1
551	113T1126-14		...FITTING- (USED ON ITEM 526)		1
552	113T1126-16		...FITTING- (USED ON ITEM 527)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-553	113T1126-18		...FITTING- (USED ON ITEM 528)		1
555	113T1125-9		..FITTING ASSY-SPRT	A-C,G ,J,M ,P,Q,T ,V,X ,Y,AB ACAB	1
-560	113T1125-10		..FITTING ASSY-SPRT	D-F,H ,K,N ,R,S,U ,W,Z AA,AF AG,AF	1
565	HL10VAZ12-13		ATTACHING PARTS ..BOLT- (V60516) (SPEC BACB30MY12K13) (OPT B30MY12K13 (V97928))	A-K, M-AC, AF,AG ,AL,A M	2
570	HL79-12		..COLLAR- (V56878) (SPEC BACC30M12) (OPT HL79-12 (V73197)) (OPT HL79-12 (V92215)) (OPT 66014-12 (V56878)) (OPT HL79-12 (V5M902))	A-K, M-AC, AF,AG	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-575	BACS40R15C30F		..SHIM -----*-----	A-K, M-AC,	2
580	BACB28AA4B028		...BUSHING	AF,AG A-K, M-AC,	1
583	BACB28AP06P021		...BUSHING	AF,AG A-K, M-AC,	1
585	113T1125-11		...FITTING	AF,AG A-C,G ,J,M, P,Q,T ,V,X, Y,AB ACAB	1
-590	113T1125-12		...FITTING	D-F,H ,K,N, R,S,U ,W,Z, AA,AF AG,AF	1
595	113T1125-13		..FITTING ASSY-SPRT	A-C,M ,P,Q	1
595A	113T1165-1		..ANGLE ASSY	G,J,T ,V,X, Y,AB, AC	1
-600	113T1125-14		..FITTING ASSY-SPRT	D-F,N ,R,S	1
-600A	113T1165-2		..ANGLE ASSY	H,K,U ,W,Z, AA,AF ,AG	1
			ATTACHING PARTS		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-605	HL13VAZ10-26		..BOLT- (V56878) (SPEC BACB30NY10K26) (OPT HL13VAZ10-26 (V73197)) (OPT HL13VAZ10-26 (V92215)) (OPT HL13VAZ10-26 (V97928)) (OPT L801-10K26 (V06725)) (OPT HL13VAZ10-26 (V08524)) (OPT HL13V26 (V06725)) (OPT L801-10K26 (VOPTK6))	A-F, M-S	1
607	HL13VAZ10-27		..BOLT- (V56878) (SPEC BACB30NY10K27) (OPT HL13VAZ10-27 (V73197)) (OPT HL13VAZ10-27 (V92215)) (OPT HL13VAZ10-27 (V97928)) (OPT L801-10K27 (V06725)) (OPT HL13VAZ10-27 (V08524)) (OPT HL13V27 (V06725)) (OPT L801-10K27 (VOPTK6))	G-K, T-AC, AF,AG	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-610	HL13VAZ10-28		..BOLT- (V56878) (SPEC BACB30NY10K28) (OPT HL13VAZ10-28 (V73197)) (OPT HL13VAZ10-28 (V92215)) (OPT HL13VAZ10-28 (V97928)) (OPT L801-10K28 (V06725)) (OPT HL13VAZ10-28 (V08524)) (OPT HL13V28 (V06725)) (OPT L801-10K28 (V0PTK6))	A-F, M-S	1
615	HL1187-10		..COLLAR- (V73197) (SPEC BACC30X10) (OPT HL87-10 (V73197)) (OPT HL87-10 (V92215)) (OPT HL1187-10 (V56878)) (OPT HL1187-10 (V92215)) (OPT HL87-10 (V56878)) (OPT HL1187-10 (V5M902))		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-620	BACS40R13E24F		..SHIM-	A-F, M-S	1
623	113T1101-61		..SHIM -----*-----	G-K, T-AC,	1
625	BACB28AA4B028		...BUSHING	AF,AG A-F, M-S	1
626	BACB28U4B021		...BUSHING	G-K, T-AC, AF,AG	1
627	BACB28AP06P021		...BUSHING	A-F, M-S	1
630	113T1125-15		...FITTING	A-C,M ,P,Q	1
630A	113T1165-3		...FITTING	G,J,T ,V,X, Y,AB, AC	1
-635	113T1125-16		...FITTING	D-F,N ,R,S	1
-635A	113T1165-4		...FITTING	H,K,U ,W,Z, AA,AF ,AG	1
640	BACB28X4M030		..BUSHING		2
645	113T1101-9		..STRIP-RUB	A,D,Q ,S	1
650	MS15001-1		..FITTING		2
652	MS15001-1		..FITTING	A-H, M-AC, AE-AG ,AJ	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -652A	MS15001-3		..FITTING	L,AD, AH,A K-AV	1
655C	113T1101-43		..BEAM ASSY	A,Q	1
-655D	113T1101-47		..BEAM ASSY	B,M,P	1
-655E	113T1101-45		..BEAM ASSY	C	1
-655F	113T1101-71		..BEAM ASSY	G,L,Y ,AB,A D	1
-655G	113T1101-79		..BEAM ASSY-(VARIABLE)	J	1
-655H	113T1101-93		..BEAM ASSY	T	1
-655J	113T1101-85		..BEAM ASSY	V,X,A C,AE, AK,AL ,AQ,A S,AU	1
-660C	113T1101-44		..BEAM ASSY	D,S	1
-660D	113T1101-48		..BEAM ASSY	E,N,R	1
-660E	113T1101-46		..BEAM ASSY	F	1
-660F	113T1101-72		..BEAM ASSY	H,AA, AF,AH ,AN	1
-660G	113T1101-80		..BEAM ASSY-(VARIABLE)	K	1
-660H	113T1101-94		..BEAM ASSY	U	1
-660J	113T1101-86		..BEAM ASSY	W,Z,A G,AJ, AM,AP ,AR,A T,AV	1
665	113T1108-1		...BUSHING		2
670	113T1108-20		...BUSHING		2
675	113T1108-17		...BUSHING		1
680A	113T1108-23		...BUSHING		1
685	BACB28AM16B100		...BUSHING- (113T1108-31 MAY REPLACE BACB28AM16B100 ON 113T1101-71, -72 ONLY)	A-F, M-S	2
-685A	113T1108-31		...BUSHING- (113T1108-31 MAY REPLACE BACB28AM16B100 ON 113T1101-71, -72 ONLY)	G-L, T-AR	2
687	113T1101-49		...PAD-LAMINATED RUB		1
690	113T1101-17		...BEAM	A,Q	1
-690A	113T1101-21		...BEAM	B,E, M-R	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-690B	113T1101-19		...BEAM	C	1
-690C	113T1101-73		...BEAM- (OPT ITEM 690G)	G,H,L ,Y,AA ,AB,A ,D,AF, AH,AN	1
-690D	113T1101-74		...BEAM	J,K	1
-690E	113T1101-95		...BEAM	T,U	1
-690F	113T1101-87		...BEAM	V,W,X ,Z,AC ,AE,A G,A J-AM AP-AT	1
-690G	113T1101-96		...BEAM- (OPT ITEM 690C)	G,H,L ,Y,AA ,AB,A ,D,AF, AH,AN	1
-695	113T1101-18		...BEAM	D,S	1
-695A	113T1101-20		...BEAM	F	1
700A	273T1501-15		..BRACKET ASSY-TRUCK POSITIONER FUSE	A-C,G ,L,M, P,Q,Y ,AB,A D	1
-700B	273T1501-35		..BRACKET ASSY-TRUCK POSITIONER FUSE (OPT ITEM 700C)	AQ,AS ,AU	1
-700C	273T1501-31		..BRACKET ASSY-TRUCK POSITIONER FUSE (OPT ITEM 700B)	AQ,AS ,AU	1
-702	273T1501-16		..BRACKET ASSY-TRUCK POSITIONER FUSE	D-F,H ,N,R, S,AA, AF,AH ,AN	1
-702A	273T1501-36		..BRACKET ASSY-TRUCK POSITIONER FUSE (OPT ITEM 702B)	AR,AT ,AV	1
-702B	273T1501-32		..BRACKET ASSY-TRUCK POSITIONER FUSE (OPT ITEM 702A) ATTACHING PARTS	AR,AT ,AV	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-704	BACB30UB12K20		..BOLT	A-H, L-S,Y ,AA,A B,AD, AF,AH AN,AH	3
-704A	BACB30UB12K24		..BOLT	AQ-AV	3
705B	BACW10BN6AP		..WASHER	AQ-AV	3
706	2TCC12		..COLLAR- (V17446) (SPEC BACC30BF12) (OPT 2TCC12 (V92215)) -----*-----	A-H, L-S,Y ,AA,A B,AD, AF,AH AN,AH	3
708	BACR15BA5AD		...RIVET- (SIZE DETERMINE ON INST)	Q-AV A-H, L-S,Y ,AA,A B,AD, AF,AH AN,AH	3
711	273T1501-17		...SPACER	Q-AV A-H, L-S,Y ,AA,A B,AD, AF,AH AN,AH Q-AV	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-713	BACR15FT5AD		...RIVET- (SIZE DETERMINE ON INST)	A-H, L-S,Y ,AA,A B,AD, AF,AH AN,AH	2
716	273T1501-10		...FILLER	A-H, L-S,Y ,AA,A B,AD, AF,AH AN,AH	1
718	273T1501-9		...FILLER	A-H, L-S,Y ,AA,A B,AD, AF,AH AN,AH	1
721	BACR15FT5AD		...RIVET- (SIZE DETERMINE ON INST)	A-H, L-S,Y ,AA,A B,AD, AF,AH AN,AH	6
723	273T1501-13		...SUPPORT	Q-AV A-C,G ,L,M, P,Q,Y ,AB,A D,AQ AS,AU	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -726	273T1501-14		...SUPPORT	D-F,H ,N,R, S,AA, AF,AH ,AN AR,AT ,AV	1
728	BACR15FT5AD		...RIVET- (SIZE DETERMINE ON INST)	A-H, L-S,Y ,AA,A B,AD, AF,AH AN,AH	6
731 731A	273T1501-11 273T1501-25		DELETED ...BRACKET	A-C,G ,L,M, P,Q,Y ,AB,A D	1
-731B	273T1501-37		...BRACKET- (USED ON ITEM 700B)	AQ,AS	1
-731C	273T1501-33		...BRACKET- (USED ON ITEM 700C)	AQ,AS ,AU	1
-733 -733A	273T1501-12 273T1501-26		DELETED ...BRACKET	D-F,H ,N,R, S,AA, AF,AH ,AN	1
-733B	273T1501-38		...BRACKET- (USED ON ITEM 702A)	AR,AT ,AV	1
-733C	273T1501-34		...BRACKET- (USED ON ITEM 702B)	AR,AT ,AV	1
736	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)	A-H, L-S,Y ,AA,A B,AD, AF,AH AN,AH Q-AV	12

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-738	T8124S4S		...NUTPLATE- (V71087) (SPEC BACN10JN4) (OPT MF1000-4BAC (V15653)) (OPT NS103218-048 (V80539)) (OPT RMF9201M4 (V72962)) (OPT VN252A048 (V92215)) (OPT VN252A048 (V92215)) (OPT T8124S4S (V11815))	A-H, L-S,Y ,AA,A B,AD, AF,AH AN,AH Q-AV	6
-741	273T1501-19		..BRACKET INSTL-TRUCK POSITIONER FUSE	J,T,V ,X,AC ,AE	1
-741A	273T1501-29		..BRACKET INSTL-TRUCK POSITIONER FUSE	AK,AL	1
-743	273T1501-20		..BRACKET INSTL-TRUCK POSITIONER FUSE	K,U,W ,Z,AG ,AJ	1
-743A	273T1501-30		..BRACKET INSTL-TRUCK POSITIONER FUSE	AM,AP	1
746	BACW10P35AL		...WASHER	J,K, T-X,Z ,AC,A E,AG, AJ,AK AP,AK	2
748	273T1501-21		...BRACKET ASSY- (PRE SB 767-32-0117)	J,T,V ,X,AC ,AE	1
-748A	273T1501-31		...BRACKET ASSY- (OPT ITEM 748B) (POST SB 767-32-0117)	AK,AL	1
-748B	273T1501-35		...BRACKET ASSY- (OPT ITEM 748A) (POST SB 767-32-0117)	AK,AL	1
-751	273T1501-22		...BRACKET ASSY- (PRE SB 767-32-0117)	K,U,W ,Z,AG ,AJ	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -751A	273T1501-32		...BRACKET ASSY- (OPT ITEM 751B) (POST SB 767-32-0117)	AM,AP	1
-751B	273T1501-36		...BRACKET ASSY- (OPT ITEM 751A) (POST SB 767-32-0117)	AM,AP	1
753A	BACB30UB12K22		...BOLT	J,K, T-X,Z ,AC,A E,AG, AJ	3
-753B	BACB30UB12K24		...BOLT	AK-AM ,AP	3
756	2TCC12		...COLLAR- (V17446) (SPEC BACC30BF12) (OPT 2TCC12 (V92215))	J,K, T-X,Z ,AC,A E,AG, AJ,AK AP,AK	3
758	BACR15BA5AD		-----*-----RIVET- (SIZE DETERMINE ON INST)	J,K, T-X,Z ,AC,A E,AG, AJ-AM AP-AM	3
761	273T1501-17	SPACER	J,K, T-X,Z ,AC,A E,AG, AJ-AM AP-AM	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-763	BACR15FT5AD	RIVET- (SIZE DETERMINE ON INST)	J,K, T-X,Z ,AC,A E,AG, AJ-AM AP-AM	2
766	273T1501-10	FILLER	J,K, T-X,Z ,AC,A E,AG, AJ	1
768	273T1501-9	FILLER	J,K, T-X,Z ,AC,A E,AG, AJ	1
771	BACR15FT5AD	RIVET- (SIZE DETERMINE ON INST)	J,K, T-X,Z ,AC,A E,AG, AJ-AM AP-AM	6
773	273T1501-13	SUPPORT	J,T,V ,X,AC ,AE,A K,AL	1
-776	273T1501-14	SUPPORT	K,U,W ,Z,AG ,AJ,A M,AP	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-778	BACR15FT5AD	RIVET- (SIZE DETERMINE ON INST)	J,K, T-X,Z ,AC,A E,AG, AJ,AL AM,AL	6
781	273T1501-23		DELETED		
781A	273T1501-27	BRACKET	J,T,V ,X,AC ,AE	1
-781B	273T1501-33	BRACKET- (USED ON ITEM 748A)	AK,AL	1
-781C	273T1501-37	BRACKET- (USED ON ITEM 748B)	AK,AL	1
-783	273T1501-24		DELETED		
-783A	273T1501-28	BRACKET	K,U,W ,Z,AG ,AJ	1
-783B	273T1501-34	BRACKET- (USED ON ITEM 751A)	AM,AP	1
-783C	273T1501-38	BRACKET- (USED ON ITEM 751B)	AM,AP	1
784	BACR15BA3AD	RIVET- (SIZE DETERMINE ON INST)	J,K, T-X,Z ,AC,A E,AG, AJ-AM AP-AM	12
784G	T8124S4S	NUTPLATE- (V71087) (SPEC BACN10JN4) (OPT MF1000-4BAC (V15653)) (OPT NS103218-048 (V80539)) (OPT RMF9201M4 (V72962)) (OPT VN252A048 (V92215)) (OPT VN252A048 (V92215)) (OPT T8124S4S (V11815))	J,K, T-X,Z ,AC,A E,AG, AJ-AM AP-AM	6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-785A	113T1005-7		..FITTING ASSY- (REPLS ITEM 785B)	A,C,M	1
-785B	113T1005-1		..FITTING ASSY- (REPLD BY ITEM 785A)	A,C,M	1
-787	113T1005-7		..FITTING ASSY- (OPT ITEM 787A)	B,G,J ,P,Q, T,V,X ,Y,AB ,AC	1
-787A	113T1005-1		..FITTING ASSY- (OPT ITEM 787)	B,G,J ,P,Q, T,V,X ,Y,AB ,AC	1
-787B	113T1005-7		..FITTING ASSY	L,AD, AE,AK ,AL,A Q,AS, AU	1
-790A	113T1005-8		..FITTING ASSY- (REPLS ITEM 790B)	D,F,N	1
-790B	113T1005-2		..FITTING ASSY- (REPLD BY ITEM 790A)	D,F,N	1
-793	113T1005-8		..FITTING ASSY- (OPT ITEM 793A)	E,H,K ,R,S, U,W,Z ,AA,A F,AG AJ,AM	1
-793A	113T1005-2		..FITTING ASSY- (OPT ITEM 793)	E,H,K ,R,S, U,W,Z ,AA,A F,AG	1
-793B	113T1005-8		..FITTING ASSY	AH,AJ ,AM-A P,AR, AT,AV	1
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
01-795	HL1012AZ10-13		1234567 ..BOLT- (VOPTK6) (SPEC BACB30NX10K13) (OPT HL12VAZ10-13 (V73197)) (OPT HL12VAZ10-13 (V92215)) (OPT HL12VAZ10-13 (V97928)) (OPT L802-10K13 (V06725)) (OPT HL12VAZ10-13 (V56878)) (OPT HL1012AZ10-13 (V06725)) (OPT HL1012AZ10-13 (V06950)) (OPT HL1012AZ10-13 (V17446)) (OPT HL1012AZ10-13 (V56878)) (OPT HL1012AZ10-13 (V60516)) (OPT HL1012AZ10-13 (V73197)) (OPT HL1012AZ10-13 (V97928))	A-F, J-W,Z ,AA-A V	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -795A	HL1012AZ10-10		..BOLT- (VOPTK6) (SPEC BACB30NX10K10) (OPT HL12VAZ10-10 (V73197)) (OPT HL12VAZ10-10 (V92215)) (OPT HL12VAZ10-10 (V97928)) (OPT L802-10K10 (V06725)) (OPT HL12VAZ10-10 (V56878)) (OPT HL1012AZ10-10 (V06725)) (OPT HL1012AZ10-10 (V06950)) (OPT HL1012AZ10-10 (V17446)) (OPT HL1012AZ10-10 (V56878)) (OPT HL1012AZ10-10 (V60516)) (OPT HL1012AZ10-10 (V73197)) (OPT HL1012AZ10-10 (V97928))	G,H,X ,Y	2
800	HL1187-10		..COLLAR- (V73197) (SPEC BACC30X10) (OPT HL87-10 (V73197)) (OPT HL87-10 (V92215)) (OPT HL1187-10 (V56878)) (OPT HL1187-10 (V92215)) (OPT HL87-10 (V56878)) (OPT HL1187-10 (V5M902)) -----*		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-807	113T1005-5		...FILLER-RADIUS (USED ON ITEMS 785B, 787A)	A-C,G ,J,M, P,Q,T ,V,X, Y,AB ACAB	2
-810	113T1005-6		...FILLER- (USED ON ITEMS 790B, 793A)	D-F,H ,K,N, R,S,U ,W,Z, AA,AF AG,AF	2
815	BACB28AM06B015A		...BUSHING		1
820	BACB28AP04P014		...BUSHING		1
825A	113T1005-9		...FITTING- (USED ON ITEMS 785A, 787, 787B)	A-C,G ,J,L, M,P,Q ,T,V, X,Y AD,AE ,AK,A M,AQ, AS,AU	1
-825B	113T1005-3		...FITTING- (USED ON ITEMS 785B, 787A)	A-C,G ,J,M, P,Q,T ,V,X, Y,AB ACAB	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -830A	113T1005-10		...FITTING- (USED ON ITEMS 790A, 793, 793B)	D-F,H ,K,N, R,S,U ,W,Z, AA,AH AJ,AH M-AP, AR,AT ,AV	1
-830B	113T1005-4		...FITTING- (USED ON ITEMS 790B, 793A)	D-F,H ,K,N, R,S,U ,W,Z, AA,AF AG,AF	1
842	113T1161-9		..FITTING ASSY	A-K, M-AA	1
-842A	113T1161-11		..FITTING ASSY	AB-AJ ,AL,A M	1
843	113T1161-13		..FITTING ASSY	L,AK, AQ,AS ,AU	1
-843L	113T1161-14		..FITTING ASSY	AN,AP ,AR,A T,AV	1
844	113T1161-17		..PLATE-SERRATED	L,AK, AQ,AS ,AU	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -844L	113T1161-18		..PLATE-SERRATED	AN,AP ,AR,A T,AV	1
845	HL10VAZ12-13		ATTACHING PARTS ..BOLT- (V60516) (SPEC BACB30MY12K13) (OPT B30MY12K13 (V97928)) (USED WITH ITEMS 842, 842A)	A-K, M-AJ, AL,AM	1
846	BACR15BA8AD9		..RIVET- (USED WITH ITEMS 843, 843L, 844, 844L)	L,AK, AN-AV	2
847	BACB30MR6K13		..BOLT- (USED WITH ITEMS 843, 843L, 844, 844L)	L,AK, AN-AV	1
850	HL10VAZ14-15		..BOLT- (V60516) (SPEC BACB30MY14K15) (OPT B30MY14K15 (V97928)) (USED WITH ITEMS 842, 842A)	A-K, M-AJ, AL,AM	1
852	BACB30MR7K14		..BOLT- (USED WITH ITEMS 843, 843L, 844, 844L)	L,AK, AN-AV	1
855	AN960XC616		..WASHER- (USED WITH ITEMS 842, 842A)	A-K, M-AJ, AL,AM	2
857	BACW10BP6CD		..WASHER- (USED WITH ITEMS 843, 843L, 844, 844L)	L,AK, AN-AV	1
860	AN960XC616L		..WASHER- (USED WITH ITEMS 842, 842A)	A-K, M-AJ, AL,AM	1
862	NAS1149E0632R		..WASHER- (USED WITH ITEMS 843, 843L, 844, 844L)	L,AK, AN-AV	1
865	AN960XC716		..WASHER- (USED WITH ITEM 842, 842A)	A-K, M-AJ, AL,AM	2
867	BACW10BP7CD		..WASHER- (USED WITH ITEMS 843, 843L, 844, 844L)	L,AK, AN-AV	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-870	AN960XC716L		..WASHER- (USED WITH ITEMS 842, 842A)	A-K, M-AJ, AL,AM	1
872	NAS1149E0732R		..WASHER- (USED WITH ITEMS 843, 843L, 844, 844L)	L,AK, AN-AV	1
875	HL79-12		..COLLAR- (V56878) (SPEC BACC30M12) (OPT HL79-12 (V73197)) (OPT HL79-12 (V92215)) (OPT 66014-12 (V56878)) (OPT HL79-12 (V5M902)) (USED WITH ITEMS 842, 842A)	A-K, M-AJ, AL,AM	1
877	NAS1805-6L		..NUT- (USED WITH ITEMS 843, 843L, 844, 844L)	L,AK, AN-AV	1
880	HL79-14		..COLLAR- (V56878) (SPEC BACC30M14) (OPT HL79-14 (V73197)) (OPT HL79-14 (V92215)) (OPT 66014-14 (V56878)) (OPT HL79-14 (V5M902)) (USED WITH ITEMS 842, 842A)	A-K, M-AJ, AL,AM	1
882	NAS1805-7L		..NUT- (USED WITH ITEMS 843, 843L, 844, 844L)	L,AK, AN-AV	1
885	BACB28B4-198		-----*----- ...BUSHING- (OPT ITEM 885A)	A-K, M-AA	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -885A	BACB28B4-198P		...BUSHING- (OPT ITEM 885)	A-K, M-AA	1
-885B	BACB28B4-198		...BUSHING	AB-AJ ,AL,A M	1
			ATTACHING PARTS		
887	BACB28B4-198		...BUSHING -----*-----	L,AK, AN-AV	1
890A	113T1161-10		...FITTING	A-K, M-AA	1
-890B	113T1161-12		...FITTING	AB-AJ ,AL,A M	1
890L	113T1161-15		...FITTING	L,AK, AQ,AS ,AU	1
-890Q	113T1161-16		...FITTING	AN,AP ,AR,A T,AV	1
891A	NAS6704-9		..BOLT		2
891G	AN960C416L		DELETED		
891H	NAS1149C0432R		..WASHER		4
893	BRH10A4		..NUT- (V52828) (SPEC BACN10JC4) (OPT T6S428J (V11815)) (OPT 96-048 (V80539)) (OPT VN303A048 (V92215)) (OPT RMLH9075-4W (V72962)) (OPT NS202101-048 (V80539)) (OPT H10-4BAC (V15653))		2
893G	NAS354-5-475		..TIE ROD		1

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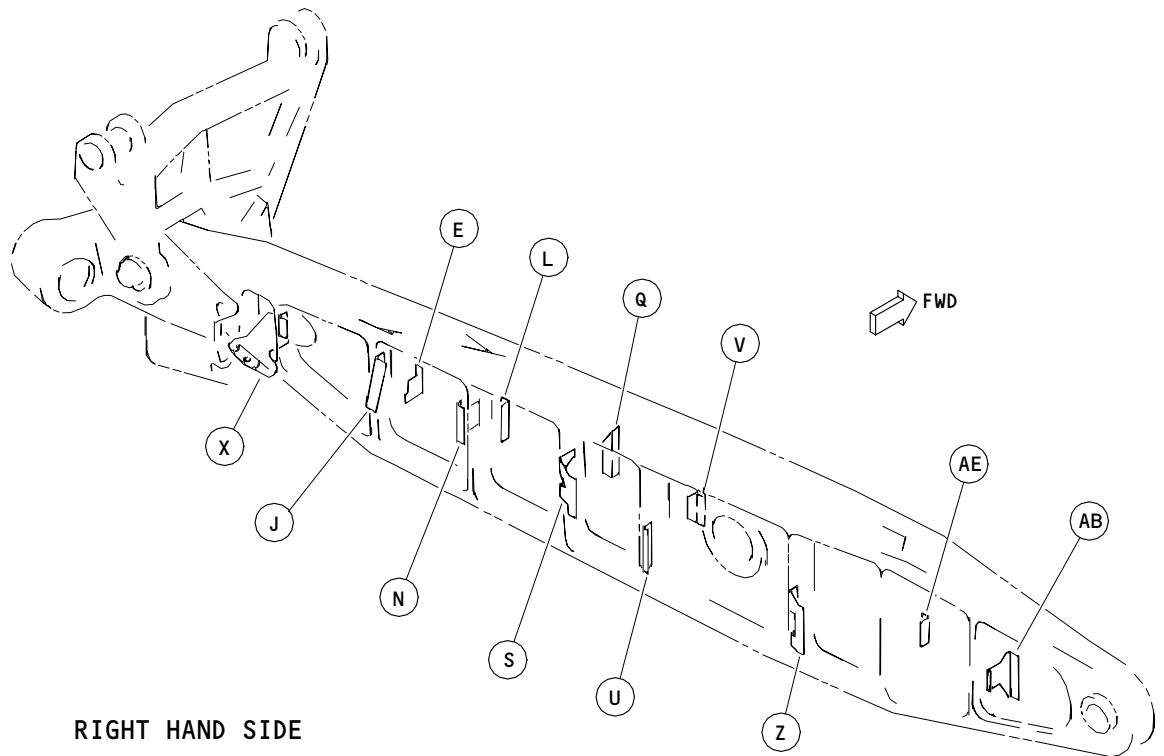
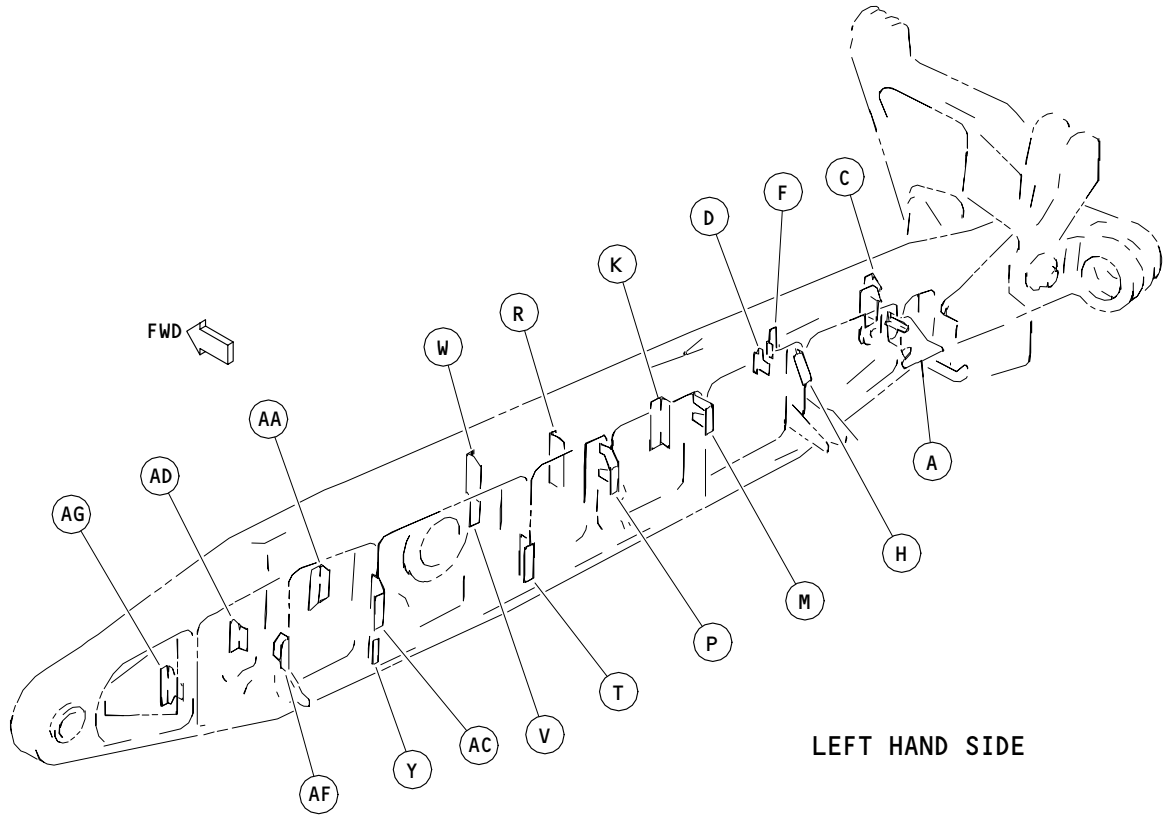
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
01- 895 895G	NAS170-1 BRH10A5		..ROD END ..NUT- (V52828) (SPEC BACN10JC5) (OPT T6S524J (V11815)) (OPT 96-054 (V80539)) (OPT RMLH9075-5W (V72962)) (OPT H10-5BAC (V15653))		2 2
-900A	BCREF5902		DELETED		

- Item Not Illustrated

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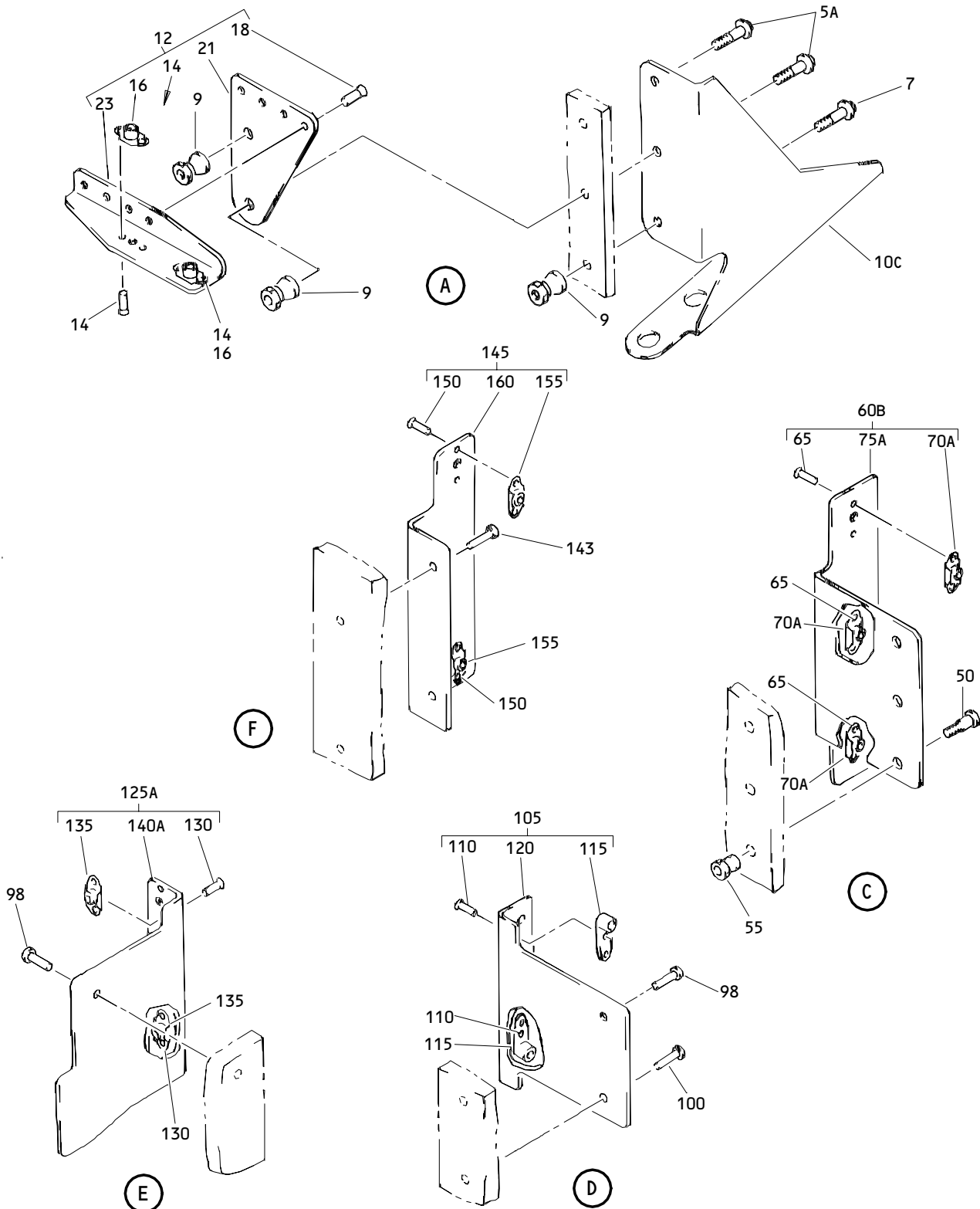
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Bracket Installation
 Figure 2 (Sheet 1)

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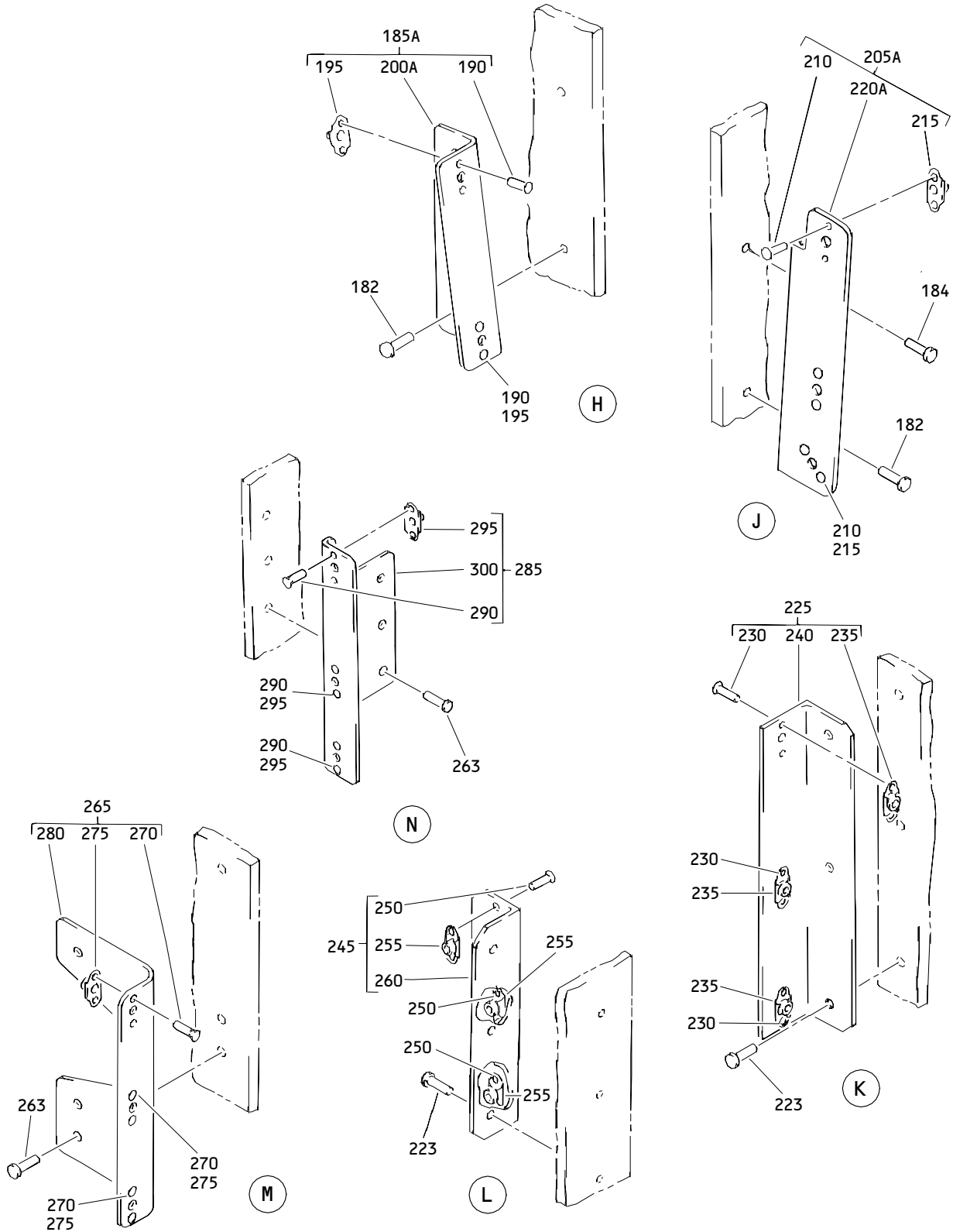


**Bracket Installation
 Figure 2 (Sheet 2)**

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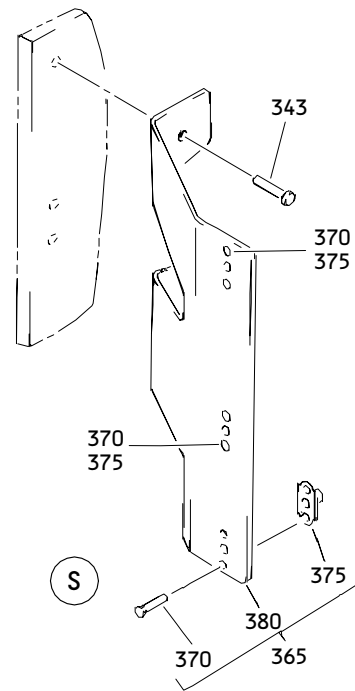
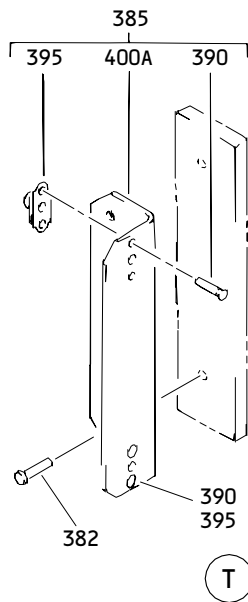
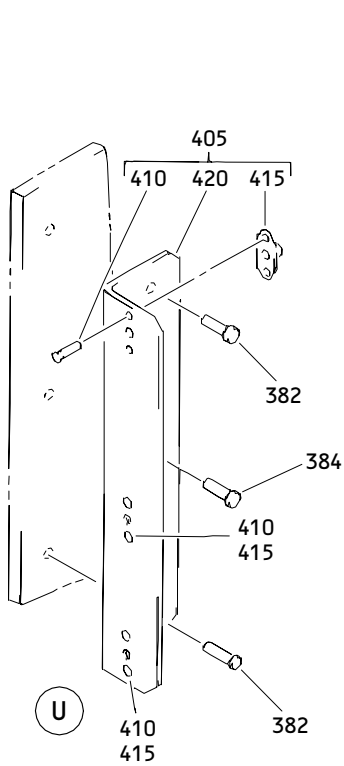
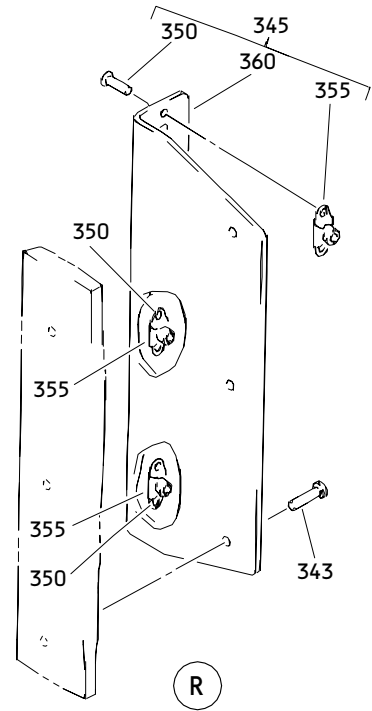
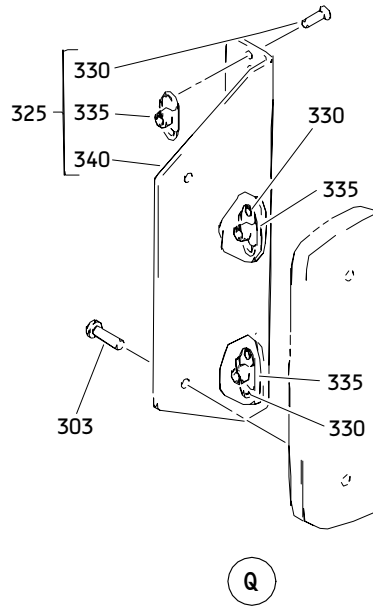
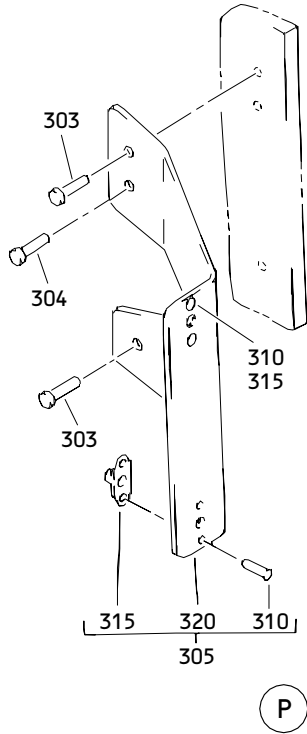
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Bracket Installation
 Figure 2 (Sheet 3)

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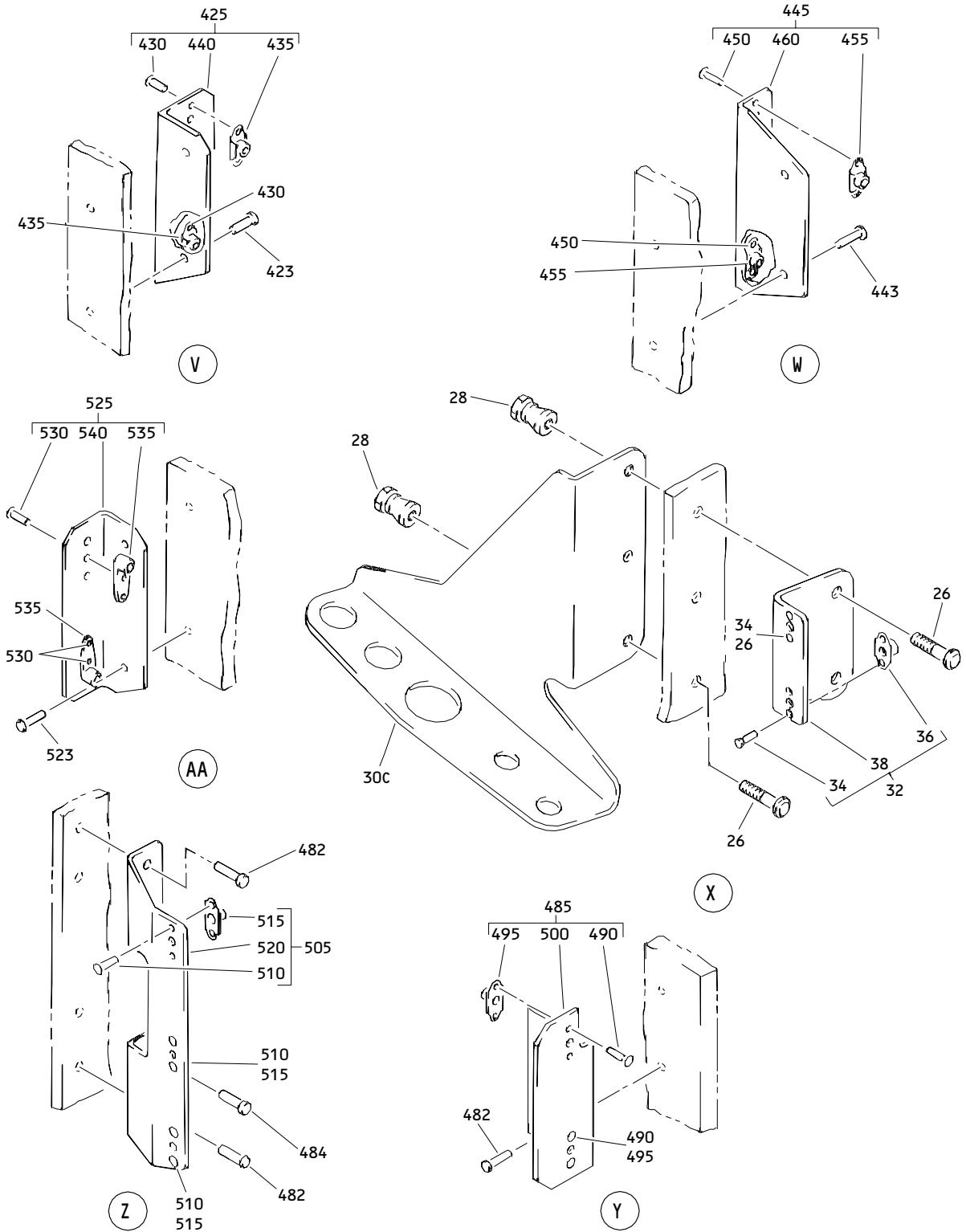
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Bracket Installation
 Figure 2 (Sheet 4)

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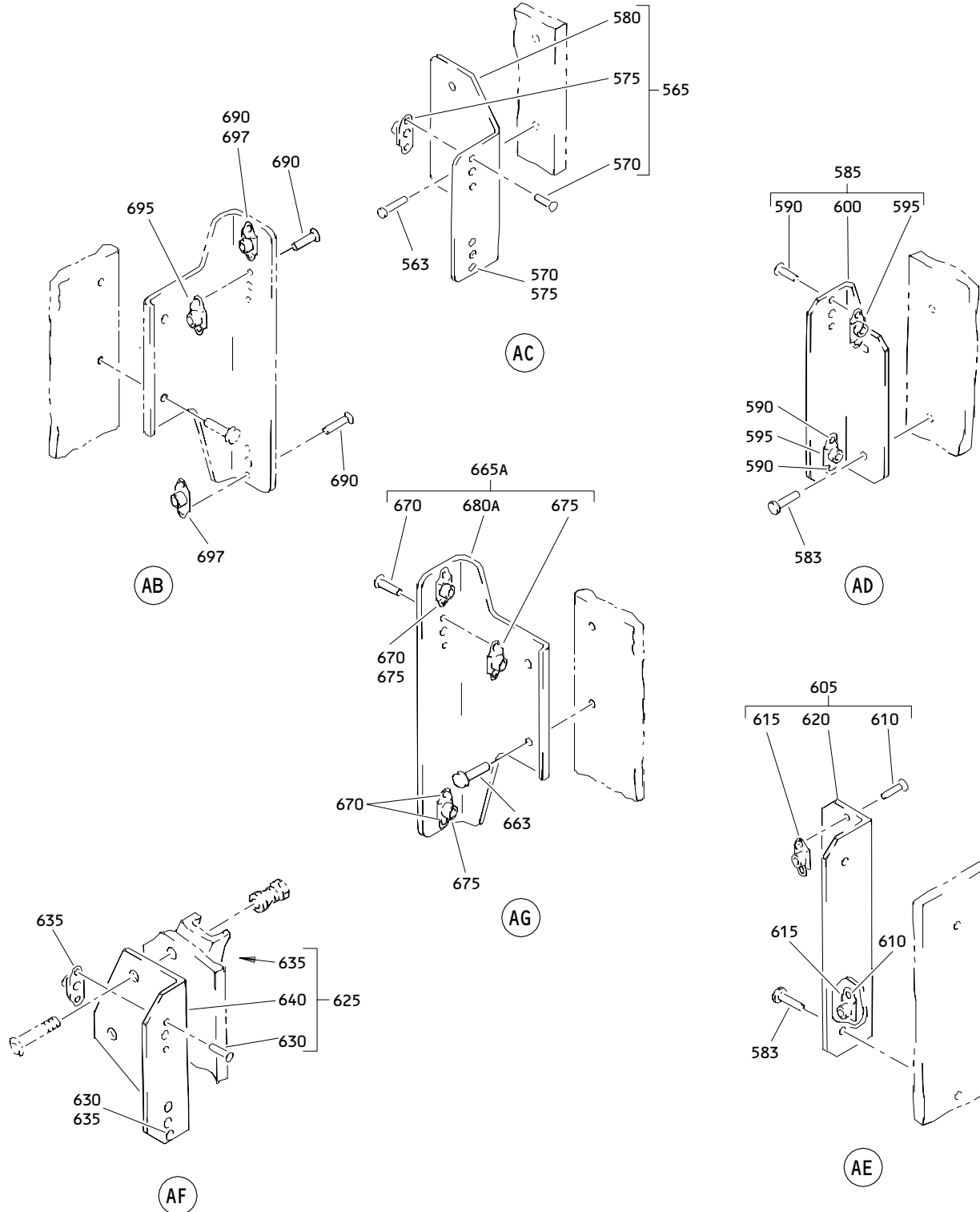
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Bracket Installation
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Bracket Installation
 Figure 2 (Sheet 6)

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-			DELETED		
-1A	BCREF5902		BEAM ASSY-MLG SPRT (LH)	A	RF
-1B	113T1101-51		(FOR ADDITIONAL DETAILS SEE FIG. 1)		
-1C	113T1101-39		BEAM ASSY-MLG SPRT (LH)	B	RF
			(FOR ADDITIONAL DETAILS SEE FIG. 1)		
-1D	113T1101-55		BEAM ASSY-MLG SPRT (LH)	C	RF
			(FOR ADDITIONAL DETAILS SEE FIG. 1)		
-1E	113T1101-57		BEAM ASSY-MLG SPRT (LH)	G	RF
			(FOR ADDITIONAL DETAILS SEE FIG. 1)		
-1F	113T1101-53		BEAM ASSY-MLG SPRT (LH)	M	RF
			(FOR ADDITIONAL DETAILS SEE FIG. 1)		
-1G	113T1101-63		BEAM ASSY-MLG SPRT (LH)	P	RF
			(FOR ADDITIONAL DETAILS SEE FIG. 1)		
-1H	113T1101-67		BEAM ASSY-MLG SPRT (LH)	Q	RF
			(FOR ADDITIONAL DETAILS SEE FIG. 1)		
-1J	113T1101-75		BEAM ASSY-MLG SPRT (VARIABLE) (LH)	J	RF
			(FOR ADDITIONAL DETAILS SEE FIG. 1)		
-1K	113T1101-89		BEAM ASSY-MLG SPRT (LH)	T	RF
			(FOR ADDITIONAL DETAILS SEE FIG. 1)		
-1L	113T1101-81		BEAM ASSY-MLG SPRT (LH)	V	RF
			(FOR ADDITIONAL DETAILS SEE FIG. 1)		
-1M	113T1101-103		BEAM ASSY-MLG SPRT (LH)	X	RF
			(FOR ADDITIONAL DETAILS SEE FIG. 1)		
-1N	113T1101-105		BEAM ASSY-MLG SPRT (LH)	Y	RF
			(FOR ADDITIONAL DETAILS SEE FIG. 1)		
-1P	113T1101-111		BEAM ASSY-MLG SPRT (LH)	AB	RF
			(FOR ADDITIONAL DETAILS SEE FIG. 1)		
-1Q	113T1101-113		BEAM ASSY-MLG SPRT (LH)	AC	RF
			(FOR ADDITIONAL DETAILS SEE FIG. 1)		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -1R	113T1101-115		BEAM ASSY-MLG SPRT (LH) (FOR ADDITIONAL DETAILS SEE FIG. 1)	AD	RF
-1S	113T1101-117		BEAM ASSY-MLG SPRT (LH) (FOR ADDITIONAL DETAILS SEE FIG. 1)	AE	RF
-1T	113T1101-125		BEAM ASSY-MLG SPRT (LH) (FOR ADDITIONAL DETAILS SEE FIG. 1)	AL	RF
-1U	113T1101-129		BEAM ASSY-MLG SPRT (LH) (FOR ADDITIONAL DETAILS SEE FIG. 1)	L	RF
-1V	113T1101-131		BEAM ASSY-MLG SPRT (LH) (FOR ADDITIONAL DETAILS SEE FIG. 1)	AK	RF
-1W	113T1101-145		BEAM ASSY-MLG SPRT (LH) (FOR ADDITIONAL DETAILS SEE FIG. 1)	AQ	RF
R -1X	113T1101-149		BEAM ASSY-MLG SPRT (LH) (FOR ADDITIONAL DETAILS SEE FIG. 1)	AS	RF
R -1Y	113T1101-151		BEAM ASSY-MLG SPRT (LH) (FOR ADDITIONAL DETAILS SEE FIG. 1)	AU	RF
-3	113T1101-52		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 1)	D	RF
-3A	113T1101-40		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 1)	E	RF
-3B	113T1101-56		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 1)	F	RF
-3C	113T1101-58		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 1)	H	RF
-3D	113T1101-54		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 1)	N	RF
-3E	113T1101-64		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 1)	R	RF
-3F	113T1101-68		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 1)	S	RF

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -3G	113T1101-76		BEAM ASSY-MLG SPRT (VARIABLE) (RH) (FOR ADDITIONAL DETAILS SEE FIG. 1)	K	RF
-3H	113T1101-90		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 1)	U	RF
-3J	113T1101-82		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 1)	W	RF
-3K	113T1101-104		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 1)	Z	RF
-3L	113T1101-112		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 1)	AF	RF
-3M	113T1101-114		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 1)	AG	RF
-3N	113T1101-116		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 1)	AH	RF
-3P	113T1101-118		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 1)	AJ	RF
-3Q	113T1101-126		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 1)	AM	RF
-3R	113T1101-130		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 1)	AN	RF
-3S	113T1101-132		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 1)	AP	RF
-3T	113T1101-146		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 1)	AR	RF
R -3U	113T1101-150		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 1)	AT	RF
R -3V	113T1101-152		BEAM ASSY-MLG SPRT (RH) (FOR ADDITIONAL DETAILS SEE FIG. 1)	AV	RF

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-5A	HL10VAZ8-8		.BOLT- (V60516) (SPEC BACB30MY8K8) (OPT B30MY8K8 (V97928))	A-C,G ,J,M, P,Q,T ,V,X, Y AB-AE	2
7	HL10VAZ8-7		.BOLT- (V60516) (SPEC BACB30MY8K7) (OPT B30MY8K7 (V97928))	A-C,G ,J,M, P,Q,T ,V,X, Y AB-AE	1
9	HL79-8		.COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V5M902))	A-C,G ,J,M, P,Q,T ,V,X, Y AB-AE	3
10C	272T1281-6		.BRACKET	A-C,G ,J,M, P,Q,T ,V	1
-10D	272T1281-7		.BRACKET	L,X,Y ,AB-A E,AK, AL,AQ ,AS AUS	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
02-12	272T0137-1		.BRACKET ASSY	A-C,G ,J,L M,P,Q ,T,V X,Y AB-AE ,AK,A L,AQ	1
R -12A 14	272T0137-5 BACR15BA3AD		.BRACKET ASSY ..RIVET- (SIZE DETERMINE ON INST)	AS,AU A-C,G ,J,L M,P,Q ,T,V X,Y AB-AE ,AK,A L,AQ AS,AU	1 4
16	BRFM20A3		..NUTPLATE- (V52828) (SPEC BACN10JN3) (OPT MF1000-3BAC (V15653)) (OPT NS103218-02 (V80539)) (OPT RMF9201M3 (V72962)) (OPT VN252A02 (V92215)) (OPT MF1000-3BAC (V15653)) (OPT MF53049-3 (V15653))	A-C,G ,J,L M,P,Q ,T,V X,Y AB-AE ,AK,A L,AQ	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 02- -16A	BRFM20C3D		..NUTPLATE- (V52828) (SPEC BACN10JN3CD) (OPT 102F9201M3 (V72962)) (OPT NS202487-02 (V80539)) (OPT MF51637-3 (V15653)) (OPT MF53050-3CD (V15653))	AS,AU	2
18	BACR15BA4AD		..RIVET- (SIZE DETERMINE ON INST)	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	4
21	272T0137-3		..BRACKET	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ	1
R -21A 23	272T0137-7 272T0137-2		..BRACKET ..BRACKET	AS,AU A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ	1 1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R	02-				
	-23A	272T0137-9	. .BRACKET	AS, AU	1
	26	BACB30MY8K	.BOLT- (SIZE DETERMINE ON INST)	D-F, H ,K, N, R, S, U ,W, Z, AA AF-AJ ,AM	3
	28	HL79-8	. COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V5M902))	D-F, H ,K, N, R, S, U ,W, Z, AA AF-AJ ,AM	3
	30C	272T1283-8	.BRACKET	D-F, H ,K, N, R, S, U ,W	1
	-30D	272T1283-9	.BRACKET	Z, AA, AF-AJ ,AM-A P, AR, AT, AV	1
32	272T0139-3		.BRACKET ASSY	D-F, H ,K, N, R, S, U ,W, Z, AA AF-AJ ,AM-A P, AR	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 02-32A 34	272T0139-5 BACR15BA3AD		.BRACKET ASSY ..RIVET- (SIZE DETERMINE ON INST)	AT,AV D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	1 4
36	BRFM20A3		..NUTPLATE- (V52828) (SPEC BACN10JN3) (OPT MF1000-3BAC (V15653)) (OPT NS103218-02 (V80539)) (OPT RMF9201M3 (V72962)) (OPT VN252A02 (V92215)) (OPT MF1000-3BAC (V15653)) (OPT MF53049-3 (V15653))	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR	2
R -36A	BRFM20C3D		..NUTPLATE- (V52828) (SPEC BACN10JN3CD) (OPT 102F9201M3 (V72962)) (OPT NS202487-02 (V80539)) (OPT MF51637-3 (V15653)) (OPT MF53050-3CD (V15653))	AT,AV	2
38	272T0139-4		..BRACKET	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR	1
R -38A	272T0139-6		..BRACKET	AT,AV	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
02-50	BACB30MY6K		.BOLT- (SIZE DETERMINE ON INST) (NHA 113T1101)		3
55	HL79-6		.COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V5M902))		3
60B	272T1280-9		.BRACKET ASSY	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	1
65	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (NHA 272T1280)	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-70A	T8124S4S		..NUTPLATE- (V71087) (SPEC BACN10JN4) (OPT MF1000-4BAC (V15653)) (OPT NS103218-048 (V80539)) (OPT RMF9201M4 (V72962)) (OPT VN252A048 (V92215)) (OPT VN252A048 (V92215)) (OPT T8124S4S (V11815))	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	3
75A	272T1280-11		..BRACKET	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	1
-80B	272T1280-10		.BRACKET ASSY	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -85	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (NHA 272T1280)	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	6
-90A	T8124S4S		..NUTPLATE- (V71087) (SPEC BACN10JN4) (OPT MF1000-4BAC (V15653)) (OPT NS103218-048 (V80539)) (OPT RMF9201M4 (V72962)) (OPT VN252A048 (V92215)) (OPT VN252A048 (V92215)) (OPT T8124S4S (V11815))	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	3
-95B	272T1280-12		..BRACKET	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-98	BACR15FT6AD		.RIVET- (SIZE DETERMINE ON INST)		1
100	BACR15FT6AD		.RIVET- (SIZE DETERMINE ON INST)	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	1
105	272T1277-1		.BRACKET ASSY	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	1
110	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (NHA 272T1277)	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	4
115	BRF100A3		..NUTPLATE- (V52828) (SPEC BACN10KB3F) (OPT F2000-3 (V15653)) (OPT RMF9207-3 (V72962)) (OPT T8114S1032S (V11815)) (OPT VN151A1-02 (V92215)) (OPT F2000-3 (V15653))	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-120	272T1277-2		..BRACKET	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	1
125A	272T1277-5		.BRACKET ASSY	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	1
130	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (NHA 272T1277)	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	4
135	BRFM20A3		..NUTPLATE- (V52828) (SPEC BACN10JN3) (OPT MF1000-3BAC (V15653)) (OPT NS103218-02 (V80539)) (OPT RMF9201M3 (V72962)) (OPT VN252A02 (V92215)) (OPT MF1000-3BAC (V15653)) (OPT MF53049-3 (V15653))	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-140A	272T1277-6		..BRACKET	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	1
143	BACR15FT6AD		.RIVET- (SIZE DETERMINE ON INST)		2
145	272T1432-25		.BRACKET ASSY	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	1
150	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (NHA 272T1432)	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
02-155	BRFM20A3		1234567 ..NUTPLATE- (V52828) (SPEC BACN10JN3) (OPT MF1000-3BAC (V15653)) (OPT NS103218-02 (V80539)) (OPT RMF9201M3 (V72962)) (OPT VN252A02 (V92215)) (OPT MF1000-3BAC (V15653)) (OPT MF53049-3 (V15653))	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	2
160	272T1432-26		..BRACKET	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	1
-165B	272T1431-5		.BRACKET ASSY	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -170	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (NHA 272T1431)	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	4
-175	BRFM20A3		..NUTPLATE- (V52828) (SPEC BACN10JN3) (OPT MF1000-3BAC (V15653)) (OPT NS103218-02 (V80539)) (OPT RMF9201M3 (V72962)) (OPT VN252A02 (V92215)) (OPT MF1000-3BAC (V15653)) (OPT MF53049-3 (V15653))	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	2
-180	272T1431-6		..BRACKET	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R	02-182	BACR15FT6AD	.RIVET- (SIZE DETERMINE ON INST)		2
	184	BACR15FT6AD	.RIVET- (SIZE DETERMINE ON INST)	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV A-C,G	3
	185A	272T1432-27	.BRACKET ASSY	,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	1
	190	BACR15BA3AD	..RIVET- (SIZE DETERMINE ON INST) (NHA 272T1432)	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	4
	195	BRFM20A3	..NUTPLATE- (V52828) (SPEC BACN10JN3) (OPT MF1000-3BAC (V15653)) (OPT NS103218-02 (V80539)) (OPT RMF9201M3 (V72962)) (OPT VN252A02 (V92215)) (OPT MF1000-3BAC (V15653)) (OPT MF53049-3 (V15653))	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
02-200A	272T1432-28		..BRACKET	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	1
205B	272T1431-9		.BRACKET ASSY	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	1
210	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (NHA 272T1431)	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	6
215	BRFM20A3		..NUTPLATE- (V52828) (SPEC BACN10JN3) (OPT MF1000-3BAC (V15653)) (OPT NS103218-02 (V80539)) (OPT RMF9201M3 (V72962)) (OPT VN252A02 (V92215)) (OPT MF1000-3BAC (V15653)) (OPT MF53049-3 (V15653))	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-220B	272T1431-10		..BRACKET	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	1
R 221	272T0138-1		.BRACKET ASSY	E,F,H ,N,R, S,U,W ,Z,A F-AJ AM-AP ,AR,A T,AV	1
R 222	BACB15BA3AD		..RIVET- (SIZE DETERMINE ON INST)	E,F,H ,N,R, S,U,W ,Z,A F-AJ AM-AP ,AR,A T,AV	4
R 222J	BRFM20A3		..NUTPLATE- (V52828) (SPEC BACN10JN3) (OPT MF1000-3BAC (V15653)) (OPT NS103218-02 (V80539)) (OPT RMF9201M3 (V72962)) (OPT VN252A02 (V92215)) (OPT MF53049-3 (V15653)) (OPT T8124S3S (V11815))	E,F,H ,N,R, S,U,W ,Z,A F-AJ AM-AP ,AR,A T,AV	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
R 02-222P	272T0138-2		1234567 ..BRACKET	E, F, H , N, R, , S, U, W , Z, A F-AJ AM-AP , AR, A T, AV	1
223	BACR15FT6AD		.RIVET- (SIZE DETERMINE ON INST)		3
225	272T1375-3		.BRACKET ASSY	A-C, G , J, L, M, P, Q , T, V, X, Y AB-AE , AK, A L, AQ, AS, AU	1
230	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (NHA 272T1375)	A-C, G , J, L, M, P, Q , T, V, X, Y AB-AE , AK, A L, AQ, AS, AU	6
235	BRFM20A3		..NUTPLATE- (V52828) (SPEC BACN10JN3) (OPT MF1000-3BAC (V15653)) (OPT NS103218-02 (V80539)) (OPT RMF9201M3 (V72962)) (OPT VN252A02 (V92215)) (OPT MF1000-3BAC (V15653)) (OPT MF53049-3 (V15653))	A-C, G , J, L, M, P, Q , T, V, X, Y AB-AE , AK, A L, AQ, AS, AU	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-240	272T1375-4		..BRACKET	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	1
245	272T1375-5		.BRACKET ASSY	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	1
250	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (NHA 272T1375)	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	6
255	BRFM20A3		..NUTPLATE- (V52828) (SPEC BACN10JN3) (OPT MF1000-3BAC (V15653)) (OPT NS103218-02 (V80539)) (OPT RMF9201M3 (V72962)) (OPT VN252A02 (V92215)) (OPT MF1000-3BAC (V15653)) (OPT MF53049-3 (V15653))	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-260	272T1375-6		..BRACKET	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	1
263	BACR15FT6AD		.RIVET- (SIZE DETERMINE ON INST)		3
265	272T1278-1		.BRACKET ASSY	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	1
270	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (NHA 272T1278)	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-275	BRFM20A3		..NUTPLATE- (V52828) (SPEC BACN10JN3) (OPT MF1000-3BAC (V15653)) (OPT NS103218-02 (V80539)) (OPT RMF9201M3 (V72962)) (OPT VN252A02 (V92215)) (OPT MF1000-3BAC (V15653)) (OPT MF53049-3 (V15653))	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	3
280	272T1278-2		..BRACKET	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	1
285	272T1432-21		.BRACKET ASSY	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-290	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (NHA 272T1432)	D-F,H ,K,N, ,R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	6
295	BRFM20A3		..NUTPLATE- (V52828) (SPEC BACN10JN3) (OPT MF1000-3BAC (V15653)) (OPT NS103218-02 (V80539)) (OPT RMF9201M3 (V72962)) (OPT VN252A02 (V92215)) (OPT MF1000-3BAC (V15653)) (OPT MF53049-3 (V15653))	D-F,H ,K,N, ,R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	3
300	272T1432-22		..BRACKET	D-F,H ,K,N, ,R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-303	BACR15FT6AD		.RIVET- (SIZE DETERMINE ON INST)		2
304	BACR15FT6AD		.RIVET- (SIZE DETERMINE ON INST)	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	1
305	272T1381-3		.BRACKET ASSY	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	1
310	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (NHA 272T1381)	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-315	BRFM20A3		..NUTPLATE- (V52828) (SPEC BACN10JN3) (OPT MF1000-3BAC (V15653)) (OPT NS103218-02 (V80539)) (OPT RMF9201M3 (V72962)) (OPT VN252A02 (V92215)) (OPT MF1000-3BAC (V15653)) (OPT MF53049-3 (V15653))	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	2
320	272T1381-4		..BRACKET	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	1
325	272T1292-3		.BRACKET ASSY	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-330	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (NHA 272T1292)	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	6
335	BRFM20A3		..NUTPLATE- (V52828) (SPEC BACN10JN3) (OPT MF1000-3BAC (V15653)) (OPT NS103218-02 (V80539)) (OPT RMF9201M3 (V72962)) (OPT VN252A02 (V92215)) (OPT MF1000-3BAC (V15653)) (OPT MF53049-3 (V15653))	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	3
340	272T1292-4		..BRACKET	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-343	BACR15FT6AD		.RIVET- (SIZE DETERMINE ON INST)		3
345	272T1432-19		.BRACKET ASSY	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	1
350	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (NHA 272T1432)	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	6
355	BRFM20A3		..NUTPLATE- (V52828) (SPEC BACN10JN3) (OPT MF1000-3BAC (V15653)) (OPT NS103218-02 (V80539)) (OPT RMF9201M3 (V72962)) (OPT VN252A02 (V92215)) (OPT MF1000-3BAC (V15653)) (OPT MF53049-3 (V15653))	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-360	272T1432-20		..BRACKET	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	1
365	272T1432-17		.BRACKET ASSY	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	1
370	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (NHA 272T1432)	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	6
375	BRFM20A3		..NUTPLATE- (V52828) (SPEC BACN10JN3) (OPT MF1000-3BAC (V15653)) (OPT NS103218-02 (V80539)) (OPT RMF9201M3 (V72962)) (OPT VN252A02 (V92215)) (OPT MF1000-3BAC (V15653)) (OPT MF53049-3 (V15653))	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-380	272T1432-18		. .BRACKET	D-F, H ,K, N, R, S, U ,W, Z, AA AF-AJ ,AM-A P, AR, AT, AV	1
382	BACR15FT6AD		.RIVET- (SIZE DETERMINE ON INST)		2
384	BACR15FT6AD		.RIVET- (SIZE DETERMINE ON INST)	D-F, H ,K, N, R, S, U ,W, Z, AA AF-AJ ,AM-A P, AR, AT, AV	1
385	272T1284-1		.BRACKET ASSY	A-C, G ,J, L, M, P, Q ,T, V, X, Y AB-AE ,AK, A L, AQ, AS, AU	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-390	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (NHA 272T1284)	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	4
395	BRFM20A3		..NUTPLATE- (V52828) (SPEC BACN10JN3) (OPT MF1000-3BAC (V15653)) (OPT NS103218-02 (V80539)) (OPT RMF9201M3 (V72962)) (OPT VN252A02 (V92215)) (OPT MF1000-3BAC (V15653)) (OPT MF53049-3 (V15653))	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	2
400A	272T1284-2		..BRACKET	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	1
405	272T1432-11		.BRACKET ASSY	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-410	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (NHA 272T1432)	D-F,H ,K,N, ,R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	6
415	BRFM20A3		..NUTPLATE- (V52828) (SPEC BACN10JN3) (OPT MF1000-3BAC (V15653)) (OPT NS103218-02 (V80539)) (OPT RMF9201M3 (V72962)) (OPT VN252A02 (V92215)) (OPT MF1000-3BAC (V15653)) (OPT MF53049-3 (V15653))	D-F,H ,K,N, ,R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	3
420	272T1432-12		..BRACKET	D-F,H ,K,N, ,R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-423	BACR15FT6AD		.RIVET- (SIZE DETERMINE ON INST)		2
425	272T1432-1		.BRACKET ASSY		1
430	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (NHA 272T1432)		4
435	BRFM20A3		..NUTPLATE- (V52828) (SPEC BACN10JN3) (OPT MF1000-3BAC (V15653)) (OPT NS103218-02 (V80539)) (OPT RMF9201M3 (V72962)) (OPT VN252A02 (V92215)) (OPT MF1000-3BAC (V15653)) (OPT MF53049-3 (V15653))		2
440	272T1432-2		..BRACKET		1
443	BACR15FT6AD		.RIVET- (SIZE DETERMINE ON INST)		2
445	272T1386-1		.BRACKET ASSY	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-450	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (NHA 272T1386)	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	4
455	BRFM20A3		..NUTPLATE- (V52828) (SPEC BACN10JN3) (OPT MF1000-3BAC (V15653)) (OPT NS103218-02 (V80539)) (OPT RMF9201M3 (V72962)) (OPT VN252A02 (V92215)) (OPT MF1000-3BAC (V15653)) (OPT MF53049-3 (V15653))	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	2
460	272T1386-2		..BRACKET	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A L,AQ, AS,AU	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -465A	272T1294-3		.BRACKET ASSY	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	1
-470	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (NHA 272T1294)	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	4
-475A	BRF100A3		..NUTPLATE- (V52828) (SPEC BACN10KB3F) (OPT F2000-3 (V15653)) (OPT RMF9207-3 (V72962)) (OPT T8114S1032S (V11815)) (OPT VN151A1-02 (V92215)) (OPT F2000-3 (V15653))	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	2
-480A	272T1294-4		..BRACKET	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-482	BACR15FT6AD		.RIVET- (SIZE DETERMINE ON INST)		2
484	BACR15FT6AD		.RIVET- (SIZE DETERMINE ON INST)	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AM-A P,AR, AT,AV A-C,G ,J,M, P,Q,T ,V,X, Y AB,AC L,AD, AE,AK ,AQ,A S,AU A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A Q,AS, AU	2
485	272T1382-1		.BRACKET ASSY		1
-485A	272T1382-3		.BRACKET ASSY		1
490	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (NHA 272T1382)		4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-495	BRFM20A3		..NUTPLATE- (V52828) (SPEC BACN10JN3) (OPT MF1000-3BAC (V15653)) (OPT NS103218-02 (V80539)) (OPT RMF9201M3 (V72962)) (OPT VN252A02 (V92215)) (OPT MF1000-3BAC (V15653)) (OPT MF53049-3 (V15653))	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A Q,AS, AU	2
500	272T1382-2		..BRACKET	A-C,G ,J,M, P,Q,T ,V,X, Y AB,AC L,AD, AE,AK ,AQ,A S,AU	1
-500A	272T1382-4		..BRACKET	D-F,H ,K,N, R,S,U ,W,Z, AA,AF AG,AF	1
505	272T1432-23		.BRACKET ASSY	AH,AJ ,AN,A P,AR, AT,AV	1
-505A	272T1432-29		.BRACKET ASSY		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-510	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (NHA 272T1432)	D-F,H ,K,N, ,R,S,U ,W,AF ,AH ,AJ,AN ,AP,A ,R,AT, ,AV	6
515	BRFM20A3		..NUTPLATE- (V52828) (SPEC BACN10JN3) (OPT MF1000-3BAC (V15653)) (OPT NS103218-02 (V80539)) (OPT RMF9201M3 (V72962)) (OPT VN252A02 (V92215)) (OPT MF1000-3BAC (V15653)) (OPT MF53049-3 (V15653))	D-F,H ,K,N, ,R,S,U ,W,AF ,AH ,AJ,AN ,AP,A ,R,AT, ,AV	3
520	272T1432-24		..BRACKET	D-F,H ,K,N, ,R,S,U ,W,AF	1
521	272T1432-30		..BRACKET	AH,AJ ,AN,A ,P,AR, ,AT,AV	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-523	BACR15FT6AD		.RIVET- (SIZE DETERMINE ON INST)		2
525	272T1289-1		.BRACKET ASSY	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A Q,AS, AU	1
530	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (NHA 272T1289)	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A Q,AS, AU	4
535	BRF100A3		..NUTPLATE- (V52828) (SPEC BACN10KB3F) (OPT F2000-3 (V15653)) (OPT RMF9207-3 (V72962)) (OPT T8114S1032S (V11815)) (OPT VN151A1-02 (V92215)) (OPT F2000-3 (V15653))	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A Q,AS, AU	2
540	272T1289-2		..BRACKET	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A Q,AS, AU	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
02-545	272T1291-1		.BRACKET ASSY	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AN,A P,AR, AT,AV	1
-550	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (NHA 272T1291)	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AN,A P,AR, AT,AV	4
-555	BRF100A3		..NUTPLATE- (V52828) (SPEC BACN10KB3F) (OPT F2000-3 (V15653)) (OPT RMF9207-3 (V72962)) (OPT T8114S1032S (V11815)) (OPT VN151A1-02 (V92215)) (OPT F2000-3 (V15653))	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AN,A P,AR, AT,AV	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -560	272T1291-2		..BRACKET	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AN,A P,AR, AT,AV A-C,G	1
563	BACR15FT6AD		.RIVET- (SIZE DETERMINE ON INST)	,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A Q,AS, AU	2
565	272T1430-3		.BRACKET ASSY	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A Q,AS, AU	1
570	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (NHA 272T1430)	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A Q,AS, AU	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-575	BRFM20A3		..NUTPLATE- (V52828) (SPEC BACN10JN3) (OPT MF1000-3BAC (V15653)) (OPT NS103218-02 (V80539)) (OPT RMF9201M3 (V72962)) (OPT VN252A02 (V92215)) (OPT MF1000-3BAC (V15653)) (OPT MF53049-3 (V15653))	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A Q,AS, AU	2
580	272T1430-4		..BRACKET	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A Q,AS, AU	1
583	BACR15FT6AD		.RIVET- (SIZE DETERMINE ON INST)		2
585	272T1383-1		.BRACKET ASSY	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A Q,AS, AU	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
02-590	BACR15BA3AD		1234567 ..RIVET- (SIZE DETERMINE ON INST) (NHA 272T1383)	A-C,G ,J,L M,P,Q ,T,V X,Y AB-AE ,AK,A Q,AS AU	4
595	BRFM20A3		..NUTPLATE- (V52828) (SPEC BACN10JN3) (OPT MF1000-3BAC (V15653)) (OPT NS103218-02 (V80539)) (OPT RMF9201M3 (V72962)) (OPT VN252A02 (V92215)) (OPT MF1000-3BAC (V15653)) (OPT MF53049-3 (V15653))	A-C,G ,J,L M,P,Q ,T,V X,Y AB-AE ,AK,A Q,AS AU	2
600	272T1383-2		..BRACKET	A-C,G ,J,L M,P,Q ,T,V X,Y AB-AE ,AK,A Q,AS AU	1
605	272T1323-21		.BRACKET ASSY	D-F,H ,K,N R,S,U ,W,Z AA AF-AJ ,AN,A P,AR AT,AU	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
02-610	BACR15BA3AD		1234567 ..RIVET- (SIZE DETERMINE ON INST) (NHA 272T1323)	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AN,A P,AR, AT,AV	4
615	BRFM20A3		..NUTPLATE- (V52828) (SPEC BACN10JN3) (OPT MF1000-3BAC (V15653)) (OPT NS103218-02 (V80539)) (OPT RMF9201M3 (V72962)) (OPT VN252A02 (V92215)) (OPT MF1000-3BAC (V15653)) (OPT MF53049-3 (V15653))	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AN,A P,AR, AT,AV	2
620	272T1323-22		..BRACKET	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AN,A P,AR, AT,AV	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-625	272T1384-1		.BRACKET ASSY	A-C,G ,J,L M,P,Q ,T,V X,Y AB-AE ,AK,A Q,AS AU	1
630	BACR15BABAD		..RIVET- (SIZE DETERMINE ON INST) (NHA 272T1384)	A-C,G ,J,L M,P,Q ,T,V X,Y AB-AE ,AK,A Q,AS AU	4
635	BRFM20A3		..NUTPLATE- (V52828) (SPEC BACN10JN3) (OPT MF1000-3BAC (V15653)) (OPT NS103218-02 (V80539)) (OPT RMF9201M3 (V72962)) (OPT VN252A02 (V92215)) (OPT MF1000-3BAC (V15653)) (OPT MF53049-3 (V15653))	A-C,G ,J,L M,P,Q ,T,V X,Y AB-AE ,AK,A Q,AS AU	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-640	272T1384-3		..BRACKET	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A Q,AS, AU	1
-645	272T1384-2		.BRACKET ASSY	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AN,A P,AR, AT,AV	1
-650	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (NHA 272T1384)	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AN,A P,AR, AT,AV	4
-655	BRFM20A3		..NUTPLATE- (V52828) (SPEC BACN10JN3) (OPT MF1000-3BAC (V15653)) (OPT NS103218-02 (V80539)) (OPT RMF9201M3 (V72962)) (OPT VN252A02 (V92215)) (OPT MF1000-3BAC (V15653)) (OPT MF53049-3 (V15653))	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AN,A P,AR, AT,AV	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -660	272T1384-4		..BRACKET	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AN,A P,AR, AT,AV A-C,G	1
665A	272T1276-3		.BRACKET ASSY	,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A Q,AS, AU	1
667	BACR15FT6AD		.RIVET- (SIZE DETERMINE ON INST)		2
670	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (NHA 272T1276)	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A Q,AS, AU	6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-675	BRFM20A3		..NUTPLATE- (V52828) (SPEC BACN10JN3) (OPT MF1000-3BAC (V15653)) (OPT NS103218-02 (V80539)) (OPT RMF9201M3 (V72962)) (OPT VN252A02 (V92215)) (OPT MF1000-3BAC (V15653)) (OPT MF53049-3 (V15653))	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A Q,AS, AU	3
680A	272T1276-4		..BRACKET	A-C,G ,J,L, M,P,Q ,T,V, X,Y AB-AE ,AK,A Q,AS, AU	1
-685A	272T1275-3		.BRACKET ASSY	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AN,A P,AR, AT,AV	1
690	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST) (NHA 272T1275)	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AN,A P,AR, AT,AV	6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-695	BRFM20A3		..NUTPLATE- (V52828) (SPEC BACN10JN3) (OPT MF1000-3BAC (V15653)) (OPT NS103218-02 (V80539)) (OPT RMF9201M3 (V72962)) (OPT VN252A02 (V92215)) (OPT MF1000-3BAC (V15653)) (OPT MF53049-3 (V15653))	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AN,A P,AR, AT,AV	1
697	NS103225-02		..NUTPLATE- (V80539) (SPEC BACN10KH3) (OPT RMF9209M3 (V72962)) (OPT F29779-3 (V15653))	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AN,A P,AR, AT,AV	2
-700	272T1275-2		..BRACKET	D-F,H ,K,N, R,S,U ,W,Z, AA AF-AJ ,AN,A P,AR, AT,AV	1

- Item Not Illustrated

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